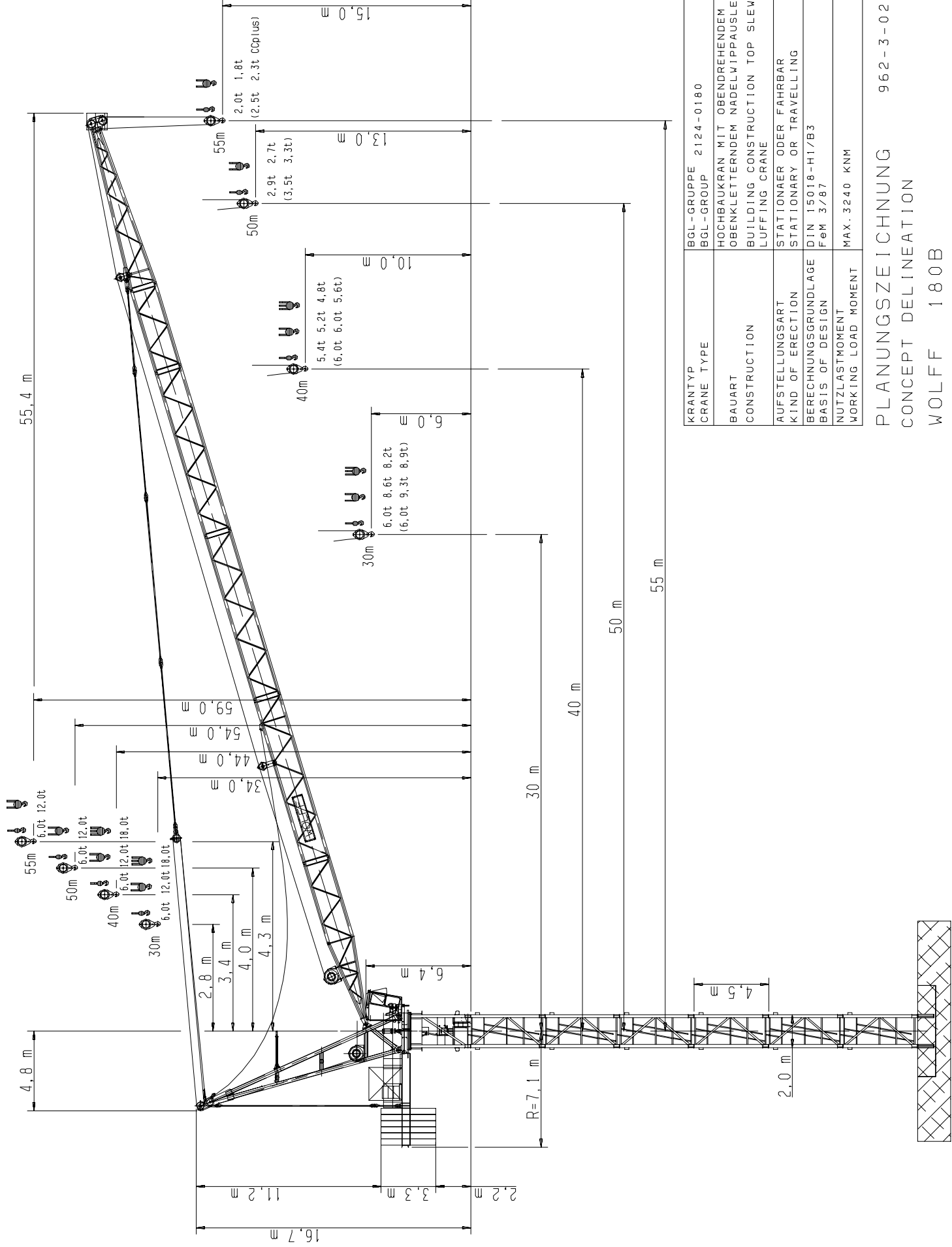
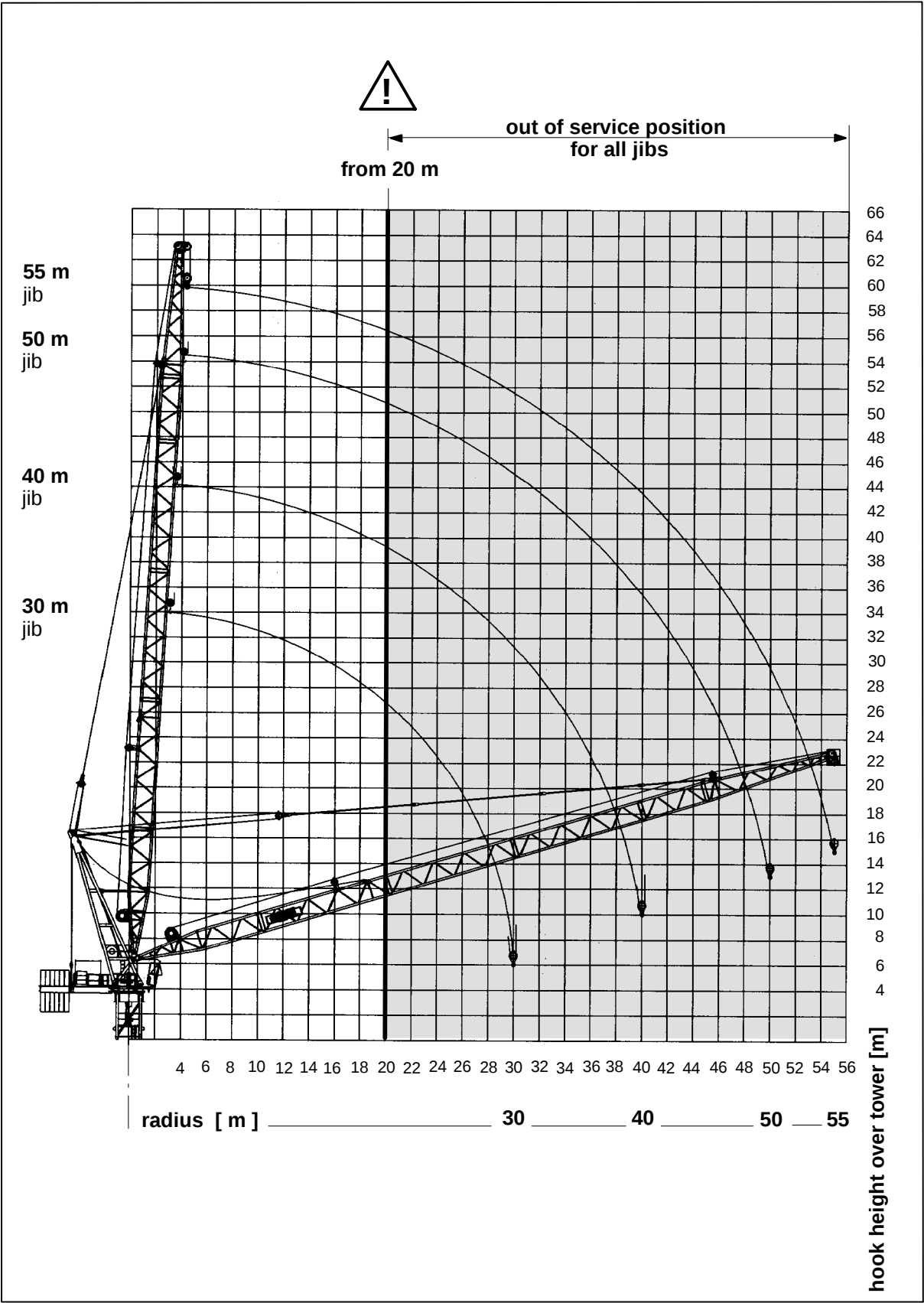




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2.1.2

Hook positions

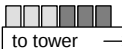
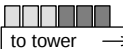
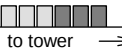
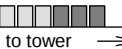


2.2.1.1 Load capacity table

radius [m]		25	30	35	40	45	50	55	 load capacity [t]
length of jib [m]	55								
	50								
	40	3,4 - 17,0	18,0	10,6	8,1	6,2	4,8		
	30	2,8 - 18,0		11,1	8,2				
radius [m]		25	30	35	40	45	50	55	 load capacity [t]
length of jib [m]	55	4,3 - 20,0		8,8	6,7	5,1	4,0	3,1	
	50	4,0 - 21,0		9,4	7,2	5,6	4,4	3,5	
	40	3,4 - 23,0	12,0	10,7	8,3	6,5	5,2		
	30	2,8 - 24,0		11,3	8,6				
radius [m]		25	30	35	40	45	50	55	 load capacity [t]
length of jib [m]	55	4,5 - 32,0		6,0	6,0	5,2	4,1	3,2	
	50	4,2 - 34,0		6,0	6,0	5,7	4,6	3,6	
	40	3,6 - 37,0	6,0	6,0	6,0	5,4			
	30	3,0 - 30,0		6,0	6,0				

The load capacities refer to a height of tower of 45,0 m. With greater tower heights the safe working load will be minimized by the additional weight of the hoisting cable (with 3 fall operation = 6,09 kg per meter hook path, with 2 fall operation = 4,06 kg per meter hook path, with 1 fall operation = 2,03 kg per meter hook path).

Arrangement of counterweights W 1260 FU

jib [m]			
55	50	40	30
			
to tower →	to tower →	to tower →	to tower →
Attention: Intermediate ballasting = 3 x 5,67 t / see erection - section 5			
6 x 5,67 t	6 x 5,67 t	6 x 5,67 t	6 x 5,67 t
34,0	34,0	34,0	34,0
total weight [t]			

2.2.1.2 Load capacity table

radius [m]		25	30	35	40	45	50	55	 load capacity [t]
length of jib [m]	55								
	50								
	40	3,4 - 17,0	18,0	11,1	8,7	6,9	5,6		
	30	2,8 - 18,0		11,6	8,9				
radius [m]		25	30	35	40	45	50	55	 load capacity [t]
length of jib [m]	55	4,3 - 21,0		9,5	7,3	5,7	4,5	3,6	
	50	4,0 - 22,0		10,1	7,9	6,2	5,0	4,1	
	40	3,4 - 24,0	12,0	11,4	9,0	7,3	6,0		
	30	2,8 - 25,0		12,0	9,3				
radius [m]		25	30	35	40	45	50	55	 load capacity [t]
length of jib [m]	55	4,5 - 35,0		6,0	6,0	6,0	4,8	3,9	
	50	4,2 - 37,0		6,0	6,0	6,0	5,3	4,3	
	40	3,6 - 40,0	6,0	6,0	6,0	6,0			
	30	3,0 - 30,0		6,0	6,0				

The load capacities refer to a height of tower of 45,0 m. With greater tower heights the safe working load will be minimized by the additional weight of the hoisting cable (with 3 fall operation = 6,09 kg per meter hook path, with 2 fall operation = 4,06 kg per meter hook path, with 1 fall operation = 2,03 kg per meter hook path).

Arrangement of counterweights W 1260 FU

jib [m]			
55	50	40	30
			
to tower →	to tower →	to tower →	to tower →
Attention: Intermediate ballasting = 3 x 5,67 t / see erection - section 5			
6 x 5,67 t	6 x 5,67 t	6 x 5,67 t	6 x 5,67 t
34,0	34,0	34,0	34,0
total weight [t]			

2.2.1.3 Load capacity table

radius [m]		25	30	35	40	45	50	55	load capacity [t]
length of jib [m]	55								
	50								
	40	3,4 - 17,0	18,0	10,6	8,1	6,2	4,8		
	30	2,8 - 18,0		11,1	8,2				
radius [m]		25	30	35	40	45	50	55	load capacity [t]
length of jib [m]	55	4,3 - 20,0		8,8	6,7	5,1	4,0	3,1	
	50	4,0 - 21,0		9,4	7,2	5,6	4,4	3,5	
	40	3,4 - 23,0	12,0	10,7	8,3	6,5	5,2		
	30	2,8 - 24,0		11,3	8,6				
radius [m]		25	30	35	40	45	50	55	load capacity [t]
length of jib [m]	55	4,5 - 32,0		6,0	6,0	5,2	4,1	3,2	
	50	4,2 - 34,0		6,0	6,0	5,7	4,6	3,6	
	40	3,6 - 37,0	6,0	6,0	6,0	5,4			
	30	3,0 - 30,0		6,0	6,0				

The load capacities refer to a height of tower of 45,0 m. With greater tower heights the safe working load will be minimized by the additional weight of the hoisting cable (with 3 fall operation = 6,09 kg per meter hook path, with 2 fall operation = 4,06 kg per meter hook path, with 1 fall operation = 2,03 kg per meter hook path).

Arrangement of counterweights W 1275 FU

jib [m]			
55	50	40	30
Attention: Intermediate ballasting = 3 x 5,67 t / see erection - section 5			
6 x 5,67 t	6 x 5,67 t	6 x 5,67 t	6 x 5,67 t
34,0	34,0	34,0	34,0
total weight [t]			

2.2.1.4 Load capacity table

radius [m]		25	30	35	40	45	50	55	load capacity [t]
length of jib [m]	55								
	50								
	40	3,4 - 17,0	18,0	11,1	8,7	6,9	5,6		
	30	2,8 - 18,0		11,6	8,9				
radius [m]		25	30	35	40	45	50	55	load capacity [t]
length of jib [m]	55	4,3 - 21,0		9,5	7,3	5,7	4,5	3,6	
	50	4,0 - 22,0		10,1	7,9	6,2	5,0	4,1	
	40	3,4 - 24,0	12,0	11,4	9,0	7,3	6,0		
	30	2,8 - 25,0		12,0	9,3				
radius [m]		25	30	35	40	45	50	55	load capacity [t]
length of jib [m]	55	4,5 - 35,0		6,0	6,0	6,0	4,8	3,9	
	50	4,2 - 37,0		6,0	6,0	6,0	5,3	4,3	
	40	3,6 - 40,0	6,0	6,0	6,0	6,0			
	30	3,0 - 30,0		6,0	6,0				

The load capacities refer to a height of tower of 45,0 m. With greater tower heights the safe working load will be minimized by the additional weight of the hoisting cable (with 3 fall operation = 6,09 kg per meter hook path, with 2 fall operation = 4,06 kg per meter hook path, with 1 fall operation = 2,03 kg per meter hook path).

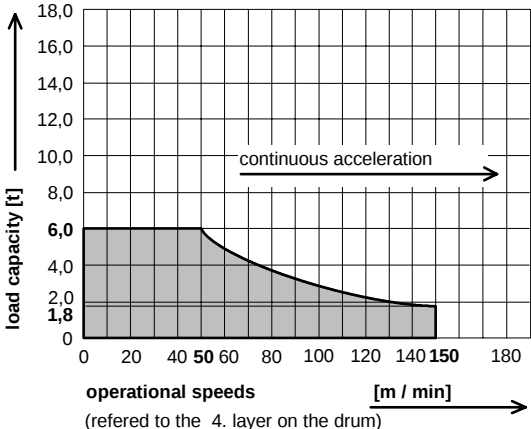
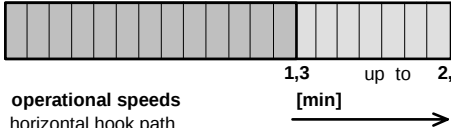
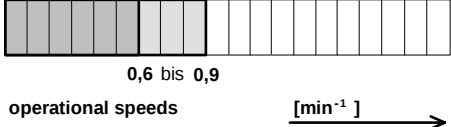
Arrangement of counterweights W 1275 FU

jib [m]			
55	50	40	30
Attention: Intermediate ballasting = 3 x 5,67 t / see erection - section 5			
6 x 5,67 t	6 x 5,67 t	6 x 5,67 t	6 x 5,67 t
34,0	34,0	34,0	34,0
total weight [t]			

2.2.2.1

Operational speeds

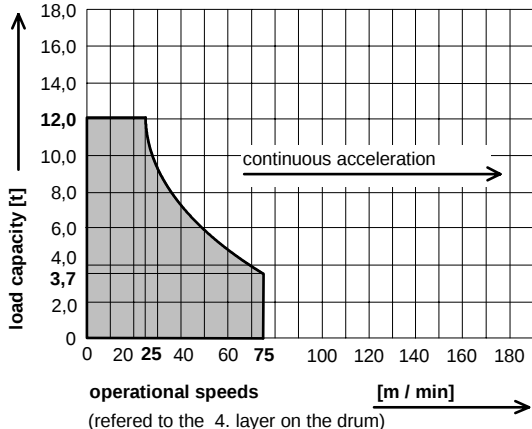
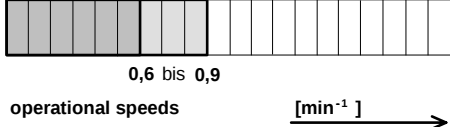
400 V, 50 Hz, 60 % ED

drive [type]	operational speeds load capacity [1-fall operation]	max. lift [m]	output [kW]	total output [kVA]
W 1260 FU	hoisting 	380	60	120 total output for a simultaneity factor of 0,8
	 load capacity [t] operational speeds [m / min] (referred to the 4. layer on the drum)			
W 1260 FU	jib UP - DOWN		60	
	 operational speeds horizontal hook path [min]			
Dw 6 FU	slewing		2 x 6	
	 operational speeds [min⁻¹]			

2.2.2.2

Operational speeds

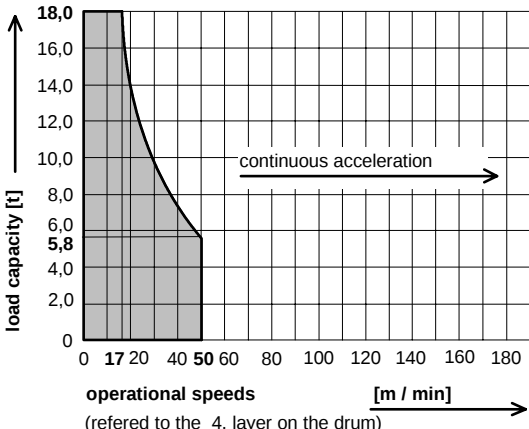
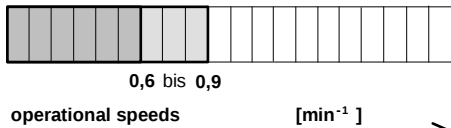
400 V, 50 Hz, 60 % ED

drive [type]	operational speeds load capacity [2-fall operation]	max. lift [m]	output [kW]	total output [kVA]
W 1260 FU	hoisting 	190	60	120 total output for a simultaneity factor of 0,8
	 load capacity [t] operational speeds [m / min] (referred to the 4. layer on the drum)			
W 1260 FU	jib UP - DOWN		60	
	 operational speeds horizontal hook path [min]			
Dw 6 FU	slewing		2 x 6	
	 operational speeds [min⁻¹]			

2.2.2.3

Operational speeds

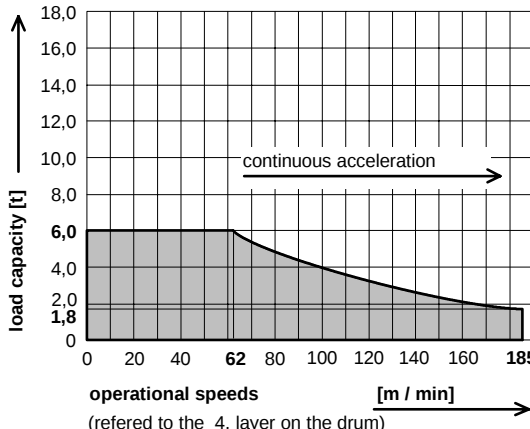
400 V, 50 Hz, 60 % ED

drive [type]	operational speeds load capacity [3-fall operation]	max. lift [m]	output [kW]	total output [kVA]
W 1260 FU	hoisting 	125	60	120 total output for a simultaneity factor of 0,8
	 load capacity [t] operational speeds [m / min] (referred to the 4. layer on the drum)			
W 1260 FU	jib UP - DOWN		60	
	 operational speeds horizontal hook path [min]			
Dw 6 FU	slewing		2 x 6	
	 operational speeds [min⁻¹]			

2.2.2.4

Operational speeds

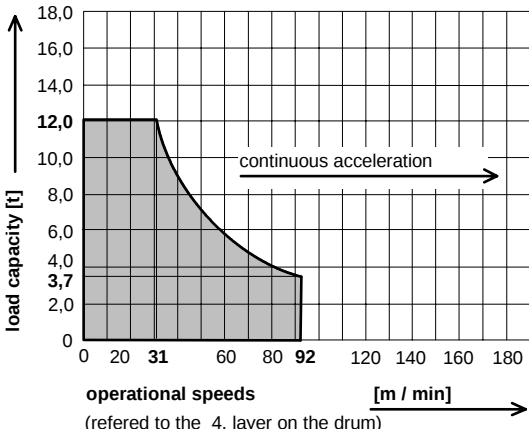
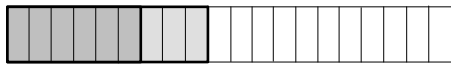
400 V, 50 Hz, 60 % ED

drive [type]	operational speeds load capacity [1-fall operation]	max. lift [m]	output [kW]	total output [kVA]
W 1275 FU	hoisting 	380	75	135 total output for a simultaneity factor of 0,8
	 load capacity [t] operational speeds [m / min] (referred to the 4. layer on the drum)			
W 1260 FU	jib UP - DOWN		60	
	 operational speeds horizontal hook path [min]			
Dw 6 FU	slewing		2 x 6	
	 operational speeds [min⁻¹]			

2.2.2.5

Operational speeds

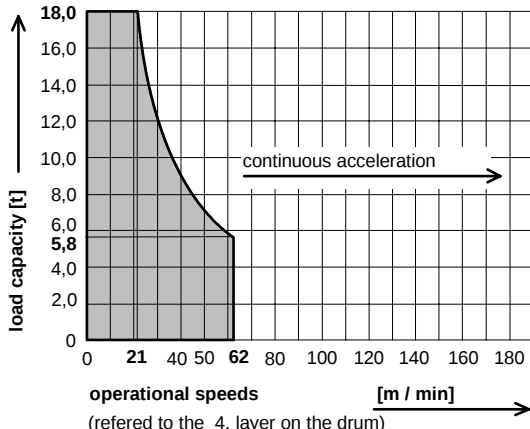
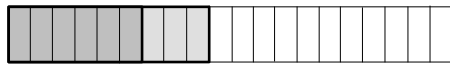
400 V, 50 Hz, 60 % ED

drive [type]	operational speeds load capacity [2-fall operation]	max. lift [m]	output [kW]	total output [kVA]
W 1275 FU	hoisting 	190	75	135 total output for a simultaneity factor of 0,8
	 load capacity [t] operational speeds [m / min] (referred to the 4. layer on the drum)			
W 1260 FU	jib UP - DOWN		60	
	 operational speeds horizontal hook path 1,3 up to 2,0 [min]			
Dw 6 FU	slewing		2 x 6	
	 operational speeds 0,6 bis 0,9 [min⁻¹]			

2.2.2.6

Operational speeds

400 V, 50 Hz, 60 % ED

drive [type]	operational speeds load capacity [3-fall operation]	max. lift [m]	output [kW]	total output [kVA]
W 1275 FU	hoisting 	125	75	135 total output for a simultaneity factor of 0,8
	 load capacity [t] operational speeds [m / min] (referred to the 4. layer on the drum)			
W 1260 FU	jib UP - DOWN		60	
	 operational speeds horizontal hook path 1,3 up to 2,0 [min]			
Dw 6 FU	slewing		2 x 6	
	 operational speeds 0,6 bis 0,9 [min⁻¹]			

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2.2.3.1 Load capacity [kg] for 1 fall operation DIN 15018 / H1 - B3

radius [m]	jib length [m]				
	30 m	40 m	50 m	55 m	
17,0	6000	6000	6000	6000	
18,0	6000	6000	6000	6000	
19,0	6000	6000	6000	6000	
20,0	6000	6000	6000	6000	
21,0	6000	6000	6000	6000	
22,0	6000	6000	6000	6000	
23,0	6000	6000	6000	6000	
24,0	6000	6000	6000	6000	
25,0	6000	6000	6000	6000	
26,0	6000	6000	6000	6000	
27,0	6000	6000	6000	6000	
28,0	6000	6000	6000	6000	
29,0	6000	6000	6000	6000	
30,0	6000	6000	6000	6000	
31,0		6000	6000	6000	
32,0		6000	6000	6000	
33,0		6000	6000	5710	
34,0		6000	6000	5440	
35,0		6000	5700	5200	
36,0		6000	5460	4940	
37,0		6000	5210	4710	
38,0		5790	4980	4490	
39,0		5590	4760	4280	
40,0		5400	4600	4100	
41,0			4350	3900	
42,0			4160	3720	
43,0			3970	3550	
44,0			3800	3390	
45,0			3600	3200	
46,0			3470	3090	
47,0			3320	2950	
48,0			3170	2810	
49,0			3030	2680	
50,0			2900	2600	
51,0				2436	
52,0				2320	
53,0				2210	
54,0				2100	
55,0				2000	

The load capacity refers to a tower height of 45,0 m.

With greater tower heights the safe working load will be minimized by the additional weight of the hoisting cable = 2,03 kg per meter.

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2.2.3.2 Load capacity [kg] for 1 fall operation DIN 15018 / H1 - B3

radius [m]	jib length [m]				
	30 m	40 m	50 m	55 m	
17,0	6000	6000	6000	6000	
18,0	6000	6000	6000	6000	
19,0	6000	6000	6000	6000	
20,0	6000	6000	6000	6000	
21,0	6000	6000	6000	6000	
22,0	6000	6000	6000	6000	
23,0	6000	6000	6000	6000	
24,0	6000	6000	6000	6000	
25,0	6000	6000	6000	6000	
26,0	6000	6000	6000	6000	
27,0	6000	6000	6000	6000	
28,0	6000	6000	6000	6000	
29,0	6000	6000	6000	6000	
30,0	6000	6000	6000	6000	
31,0		6000	6000	6000	
32,0		6000	6000	6000	
33,0		6000	6000	6000	
34,0		6000	6000	6000	
35,0		6000	6000	6000	
36,0		6000	6000	5730	
37,0		6000	6000	5480	
38,0		6000	5750	5240	
39,0		6000	5510	5010	
40,0		6000	5300	4800	
41,0			5060	4590	
42,0			4860	4400	
43,0			4660	4210	
44,0			4470	4030	
45,0			4300	3900	
46,0			4120	3700	
47,0			3950	3540	
48,0			3800	3390	
49,0			3650	3250	
50,0			3500	3100	
51,0				2980	
52,0				2850	
53,0				2730	
54,0				2610	
55,0				2500	

The load capacity refers to a tower height of 45,0 m.

With greater tower heights the safe working load will be minimized by the additional weight of the hoisting cable = 2,03 kg per meter.

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2.2.3.3 Load capacity [kg] for 2 fall operation DIN 15018 / H1 - B3

radius [m]	jib length [m]				
	30 m	40 m	50 m	55 m	
17,0	12000	12000	12000	12000	
18,0	12000	12000	12000	12000	
19,0	12000	12000	12000	12000	
20,0	12000	12000	12000	12000	
21,0	12000	12000	12000	11240	
22,0	12000	12000	11270	10540	
23,0	12000	12000	10610	9910	
24,0	12000	11330	10000	9330	
25,0	11300	10700	9400	8800	
26,0	10690	10150	8920	8300	
27,0	10110	9630	8440	7840	
28,0	9570	9140	7990	7420	
29,0	9070	8690	7580	7030	
30,0	8600	8300	7200	6700	
31,0		7870	6830	6310	
32,0		7500	6490	5990	
33,0		7150	6170	5690	
34,0		6820	5870	5400	
35,0		6500	5600	5100	
36,0		6220	5320	4880	
37,0		5950	5070	4640	
38,0		5680	4830	4410	
39,0		5440	4600	4190	
40,0		5200	4400	4000	
41,0			4180	3790	
42,0			3980	3600	
43,0			3800	3430	
44,0			3620	3260	
45,0			3500	3100	
46,0			3290	2940	
47,0			3130	2790	
48,0			2980	2650	
49,0			2840	2510	
50,0			2700	2400	
51,0				2260	
52,0				2140	
53,0				2020	
54,0				1910	
55,0				1800	

The load capacity refers to a tower height of 45,0 m.

With greater tower heights the safe working load will be minimized by the additional weight of the hoisting cable = 4,06 kg per meter.

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CCplus

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2.2.3.4 Load capacity [kg] for 2 fall operation DIN 15018 / H1 - B3

radius [m]	jib length [m]				
	30 m	40 m	50 m	55 m	
17,0	12000	12000	12000	12000	
18,0	12000	12000	12000	12000	
19,0	12000	12000	12000	12000	
20,0	12000	12000	12000	12000	
21,0	12000	12000	12000	12000	
22,0	12000	12000	12000	11290	
23,0	12000	12000	11330	10640	
24,0	12000	12000	10710	10040	
25,0	12000	11400	10100	9500	
26,0	11380	10850	9610	8980	
27,0	10800	10330	9120	8510	
28,0	10260	9860	8670	8080	
29,0	9770	9410	8250	7670	
30,0	9300	9000	7900	7300	
31,0		8610	7490	6940	
32,0		8250	7150	6610	
33,0		7910	6820	6290	
34,0		7590	6520	6000	
35,0		7300	6200	5700	
36,0		7000	5960	5460	
37,0		6730	5700	5220	
38,0		6470	5460	4980	
39,0		6230	5230	4760	
40,0		6000	5000	4500	
41,0			4800	4350	
42,0			4600	4150	
43,0			4410	3970	
44,0			4230	3800	
45,0			4100	3600	
46,0			3890	3470	
47,0			3740	3320	
48,0			3590	3170	
49,0			3440	3030	
50,0			3300	2900	
51,0				2770	
52,0				2650	
53,0				2530	
54,0				2410	
55,0				2300	

The load capacity refers to a tower height of 45,0 m.

With greater tower heights the safe working load will be minimized by the additional weight of the hoisting cable = 4,06 kg per meter.

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2.2.3.5 Load capacity [kg] for 3 fall operation DIN 15018 / H1 - B3

radius [m]	jib length [m]				
	30 m	40 m	50 m	55 m	
17,0	18000	18000			
18,0	18000	16730			
19,0	16710	15580			
20,0	15550	14560			
21,0	14500	13630			
22,0	13550	12780			
23,0	12670	12010			
24,0	11880	11300			
25,0	11100	10600			
26,0	10460	10050			
27,0	9830	9500			
28,0	9250	8980			
29,0	8710	8500			
30,0	8200	8100			
31,0		7630			
32,0		7240			
33,0		6870			
34,0		6520			
35,0		6200			
36,0		5880			
37,0		5590			
38,0		5310			
39,0		5050			
40,0		4800			
41,0					
42,0					
43,0					
44,0					
45,0					
46,0					
47,0					
48,0					
49,0					
50,0					
51,0					
52,0					
53,0					
54,0					
55,0					

The load capacity refers to a tower height of 45,0 m.

With greater tower heights the safe working load will be minimized by the additional weight of the hoisting cable = 6,09 kg per meter.

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WOLFF 180 B

CCplus

Crane data

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2.2.3.6 Load capacity [kg] for 3 fall operation DIN 15018 / H1 - B3

radius [m]	jib length [m]				
	30 m	40 m	50 m	55 m	
17,0	18000	18000			
18,0	18000	16800			
19,0	16800	15730			
20,0	15730	14770			
21,0	14750	13890			
22,0	13860	13100			
23,0	13950	12370			
24,0	12310	11710			
25,0	11600	11100			
26,0	11000	10540			
27,0	10420	10010			
28,0	9880	9530			
29,0	9370	9080			
30,0	8900	8700			
31,0		8260			
32,0		7890			
33,0		7540			
34,0		7220			
35,0		6900			
36,0		6620			
37,0		6340			
38,0		6080			
39,0		5840			
40,0		5600			
41,0					
42,0					
43,0					
44,0					
45,0					
46,0					
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50,0					
51,0					
52,0					
53,0					
54,0					
55,0					

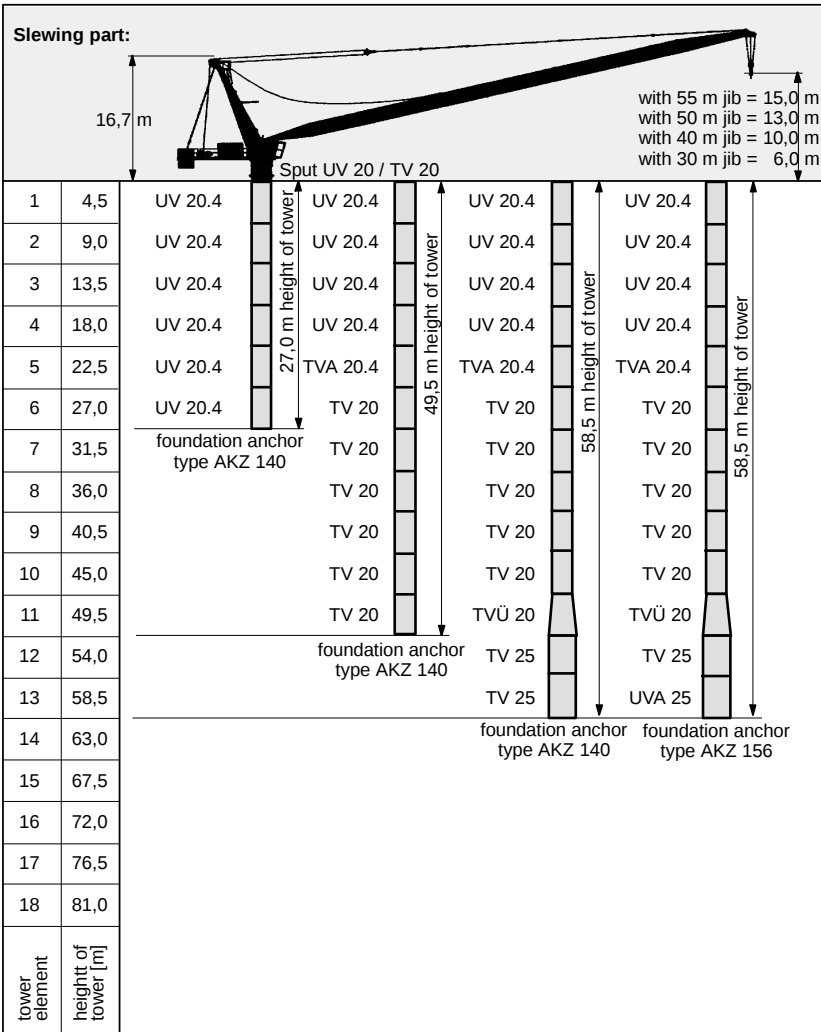
The load capacity refers to a tower height of 45,0 m.

With greater tower heights the safe working load will be minimized by the additional weight of the hoisting cable = 6,09 kg per meter.

962-4-023143E

2.2.6.1 Tower configuration

for a free standing stationary tower crane without climbing drive on a concrete foundation



For data regarding foundation anchors see section 12.

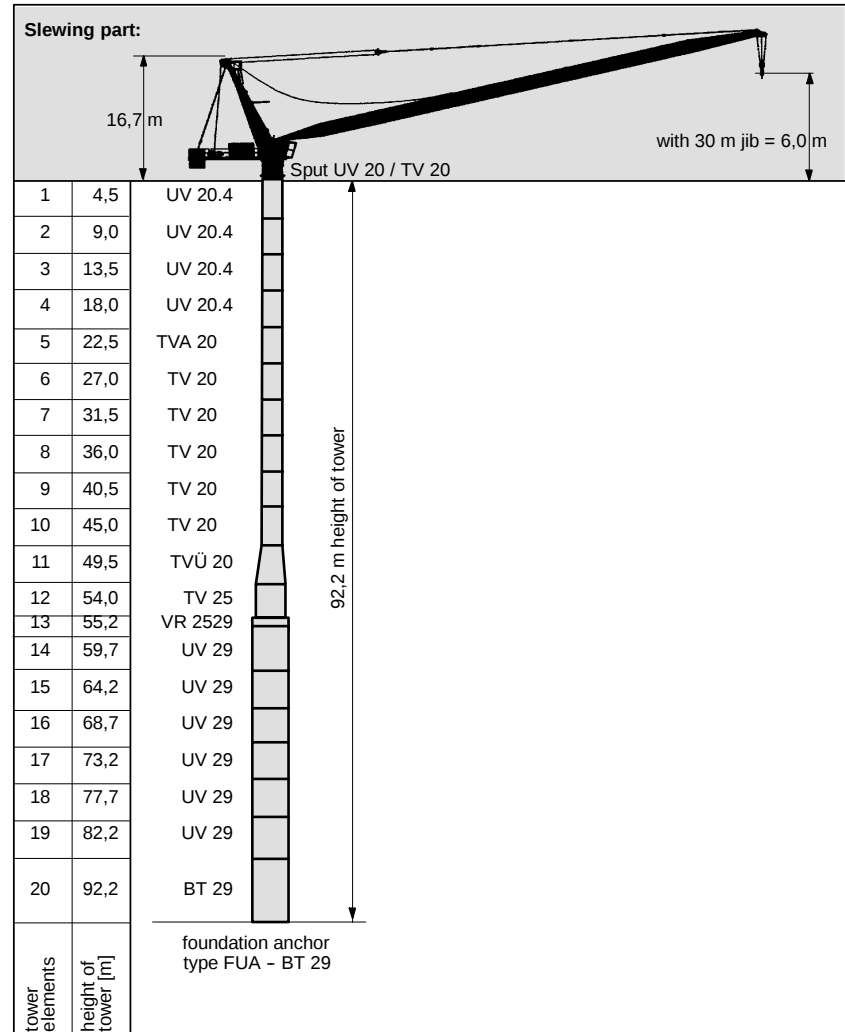
The tower configurations shown here are recommended for economic crane installation. Each tower element shown in any position can be used as tower base element for a stationary installation with lower heights of hook.

Tower configurations with other tower elements are possible, but must be checked and confirmed by the manufacturer before assembly.

2.2.6.2 Tower configuration

jib 30 m

for a free standing stationary tower crane without climbing drive on a concrete foundation.

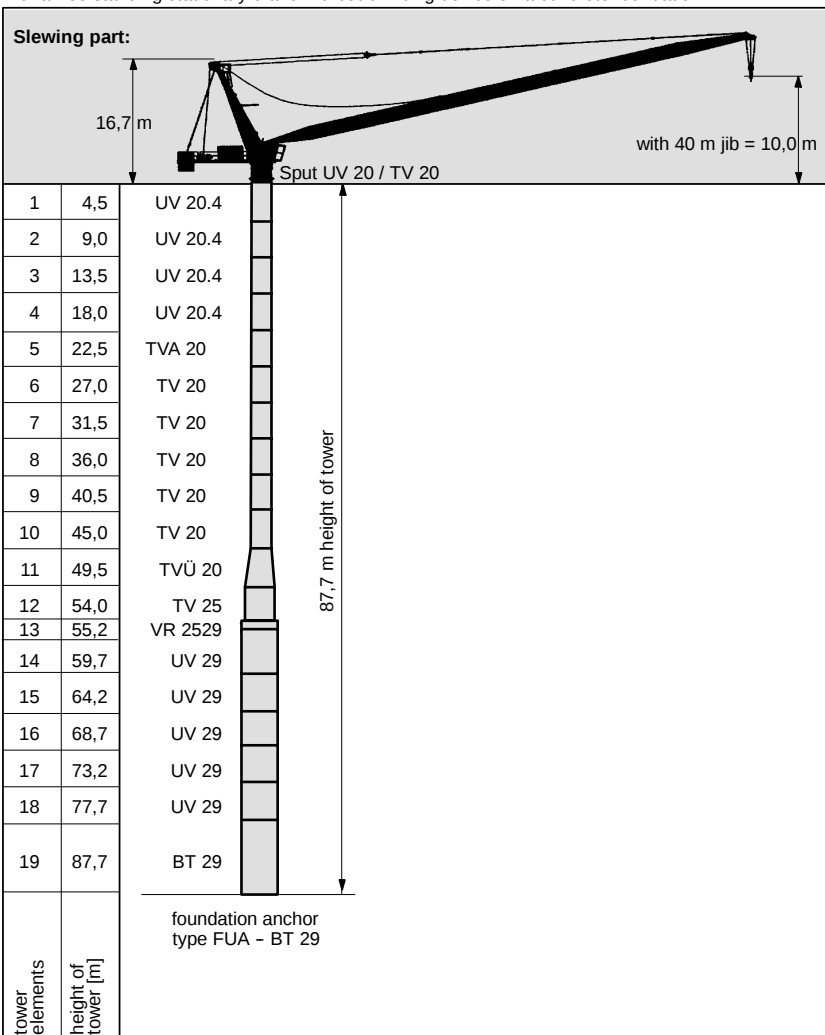


For data regarding foundation anchors see section 12.

The tower configurations are recommended for economic crane installation and may be used in any case. Tower configurations with other tower elements are possible, but must be checked and confirmed by us in every individual case and before crane installation starts.

2.2.6.3	Tower configuration	jib 40 m
---------	----------------------------	----------

for a free standing stationary crane without climbing device on a concrete foundation.

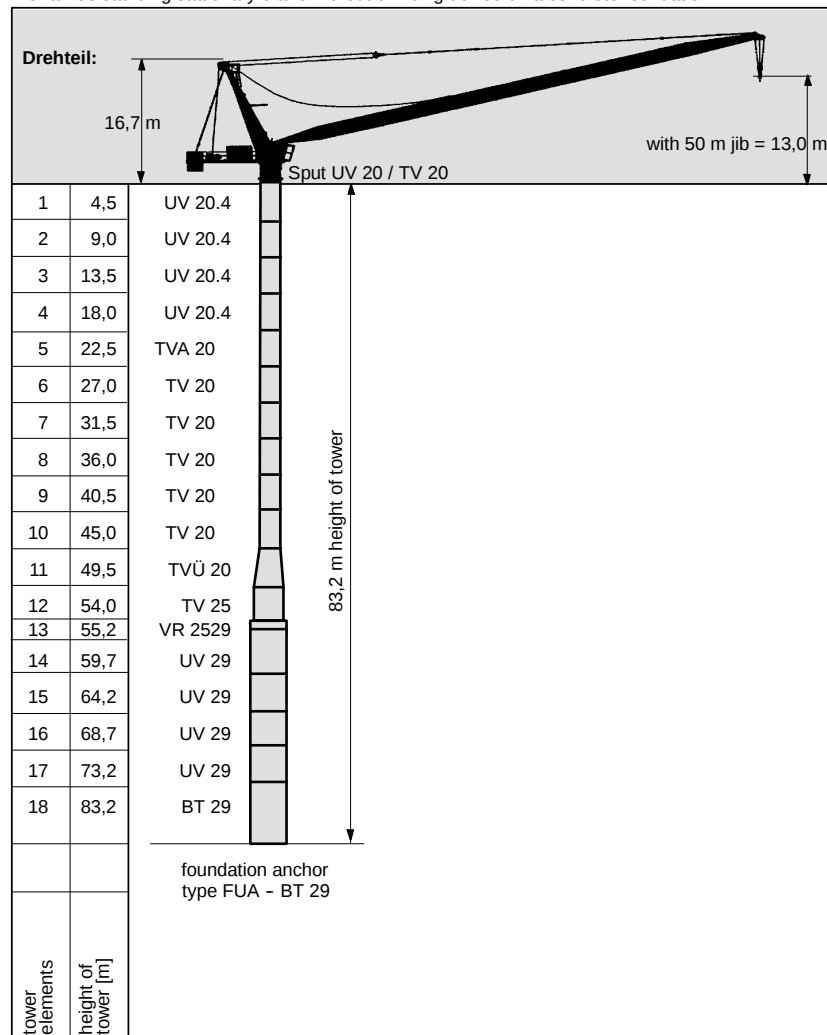


For data regarding foundation anchors see section 12.

The tower configurations are recommended for economic crane installation and may be used in any case. Tower configurations with other tower elements are possible, but must be checked and confirmed by us in every individual case and before crane installation starts.

2.2.6.4	Tower configuration	jib 50 m
---------	----------------------------	----------

for a free standing stationary crane without climbing device on a concrete foundation.

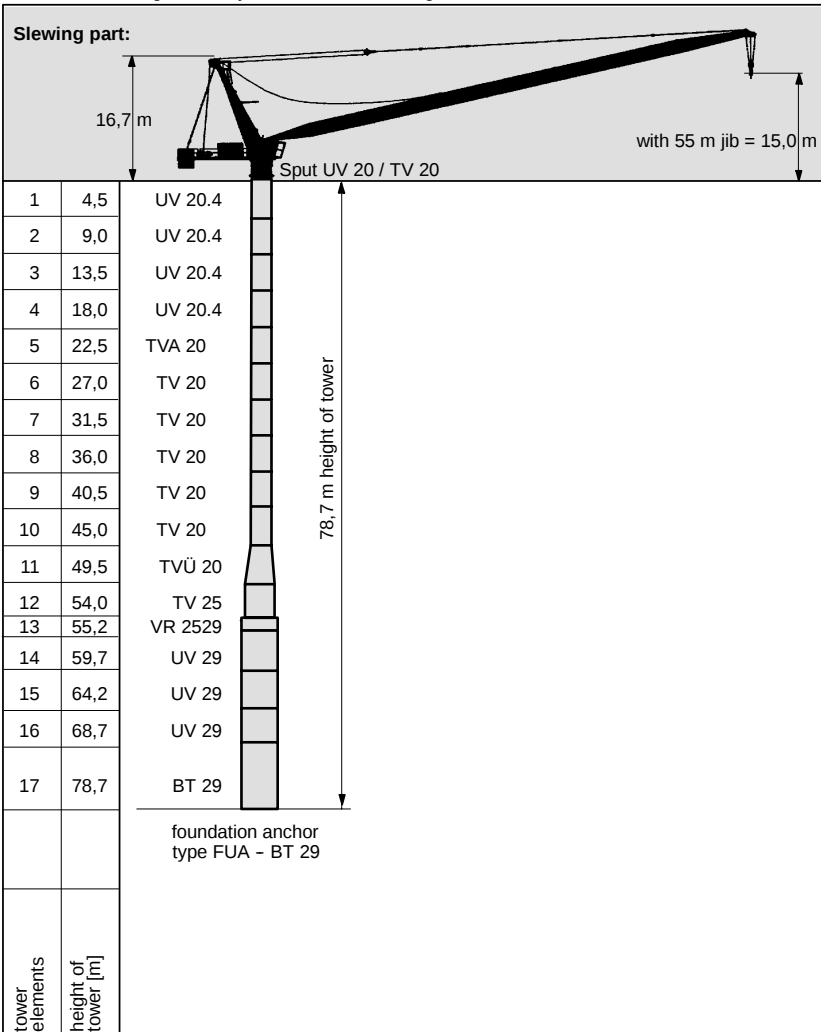


For data regarding foundation anchors see section 12.

The tower configurations are recommended for economic crane installation and may be used in any case. Tower configurations with other tower elements are possible, but must be checked and confirmed by us in every individual case and before crane installation starts.

2.2.6.5 Tower configuration jib 55 m

for a free standing stationary crane without climbing device on a concrete foundation.

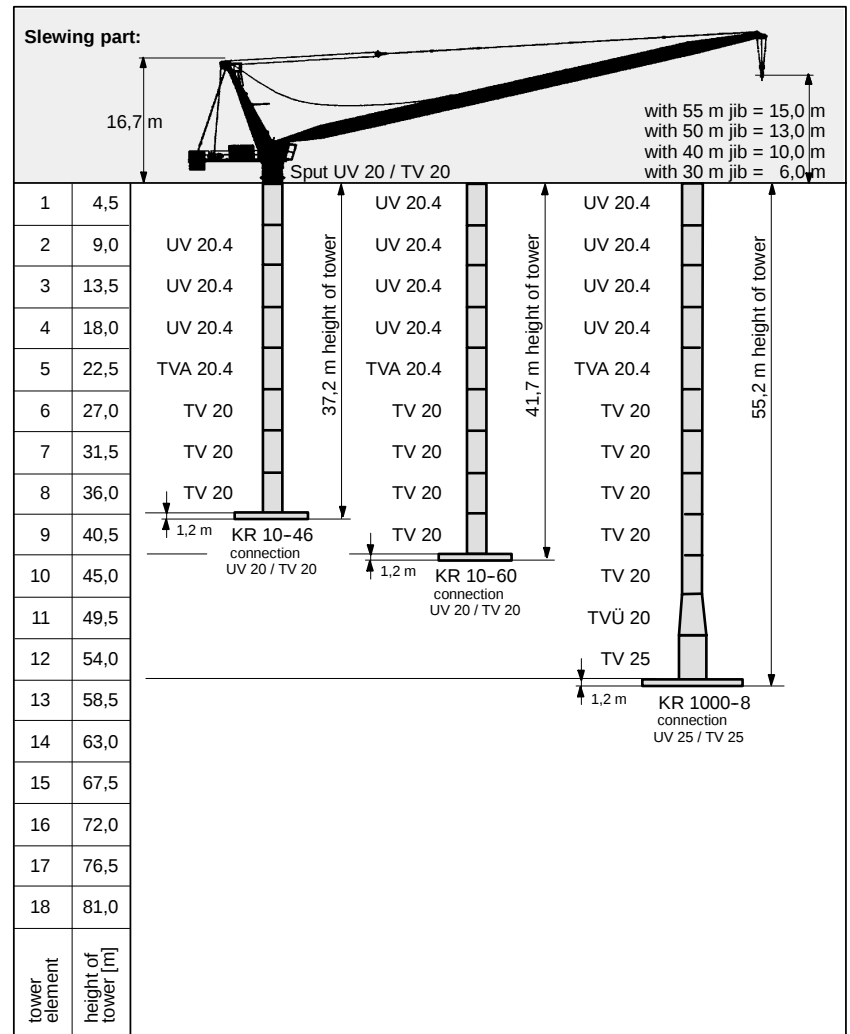


For data regarding foundation anchors see section 12.

The tower configurations are recommended for economic crane installation and may be used in any case. Tower configurations with other tower elements are possible, but must be checked and confirmed by us in every individual case and before crane installation starts.

2.2.7.1 Tower configuration

for a free standing stationary tower crane without climbing drive on a cross frame



For data regarding cross frames see section 12.

The tower configurations shown here are recommended for economic crane installation.

Tower configurations with other tower elements are possible, but must be checked and confirmed by the manufacturer before assembly.

2.2.7.2

Tower configuration

jib 30 m

for a free standing stationary crane without climbing device on a cross frame.

Slewing part:



1	4,5	UV 20.4	94,0 m height of tower
2	9,0	UV 20.4	
3	13,5	UV 20.4	
4	18,0	UV 20.4	
5	22,5	TVA 20	
6	27,0	TV 20	
7	31,5	TV 20	
8	36,0	TV 20	
9	40,5	TV 20	
10	45,0	TV 20	
11	49,5	TVÜ 20	
12	54,0	TV 25	
13	55,2	VR 2529	
14	59,7	UV 29	
15	64,2	UV 29	
16	68,7	UV 29	
17	73,2	UV 29	
18	77,7	UV 29	
19	82,2	UV 29	
20	92,2	BT 29	
tower elements	height of tower [m]	1,8 m KR 16 - 80/100 (10 m x 10 m) connection TV 25 / UV 25 / UV 25 S / BT 29	

For data regarding cross frames see section 12.

The tower configurations are recommended for economic crane installation and may be used in any case. Tower configurations with other tower elements are possible, but must be checked and confirmed by us in every individual case and before crane installation starts.

2.2.7.3

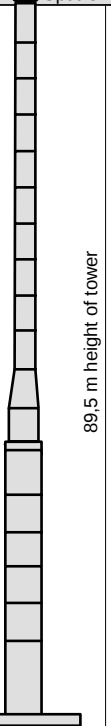
Tower configuration

jib 40 m

for a free standing stationary crane without climbing device on a cross frame.

Slewing part:



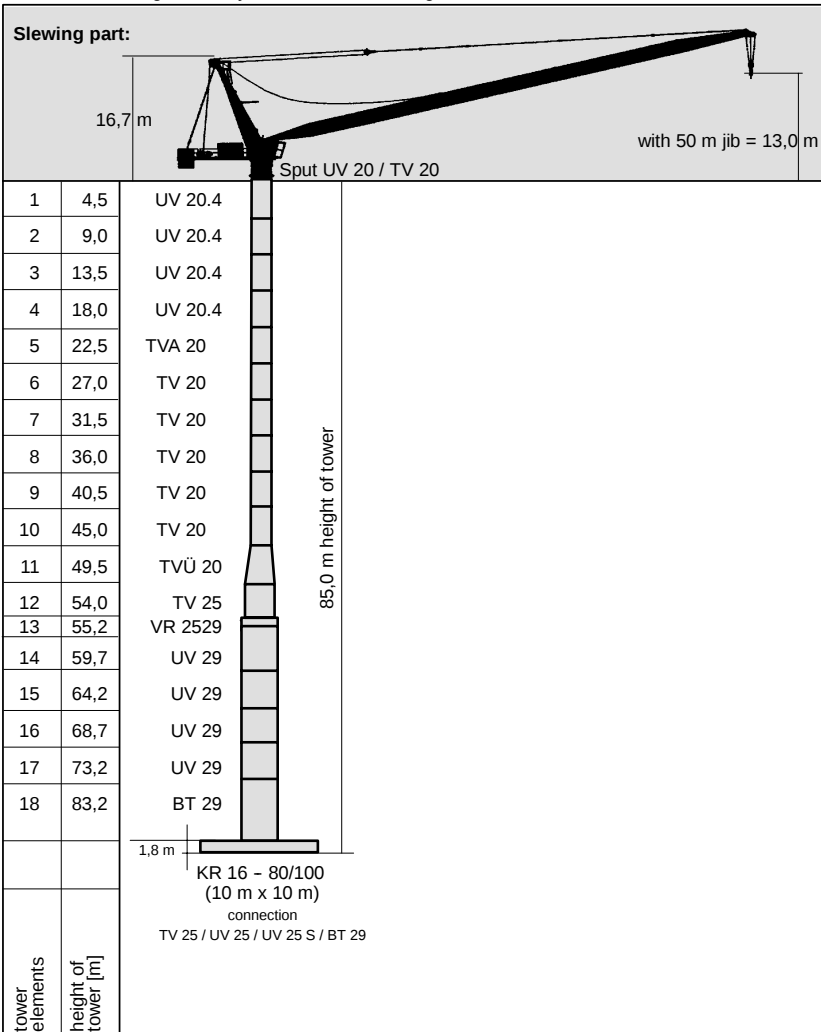
1	4,5	UV 20.4	
2	9,0	UV 20.4	
3	13,5	UV 20.4	
4	18,0	UV 20.4	
5	22,5	TVA 20	
6	27,0	TV 20	
7	31,5	TV 20	
8	36,0	TV 20	
9	40,5	TV 20	
10	45,0	TV 20	
11	49,5	TVÜ 20	
12	54,0	TV 25	
13	55,2	VR 2529	
14	59,7	UV 29	
15	64,2	UV 29	
16	68,7	UV 29	
17	73,2	UV 29	
18	77,7	UV 29	
19	87,7	BT 29	
tower elements	height of tower [m]	1,8 m KR 16 - 80/100 (10 m x 10 m) connection TV 25 / UV 25 / UV 25 S / BT 29	

For data regarding cross frames see section 12.

The tower configurations are recommended for economic crane installation and may be used in any case. Tower configurations with other tower elements are possible, but must be checked and confirmed by us in every individual case and before crane installation starts.

2.2.7.4 Tower configuration jib 50 m

for a free standing stationary crane without climbing device on a cross frame.

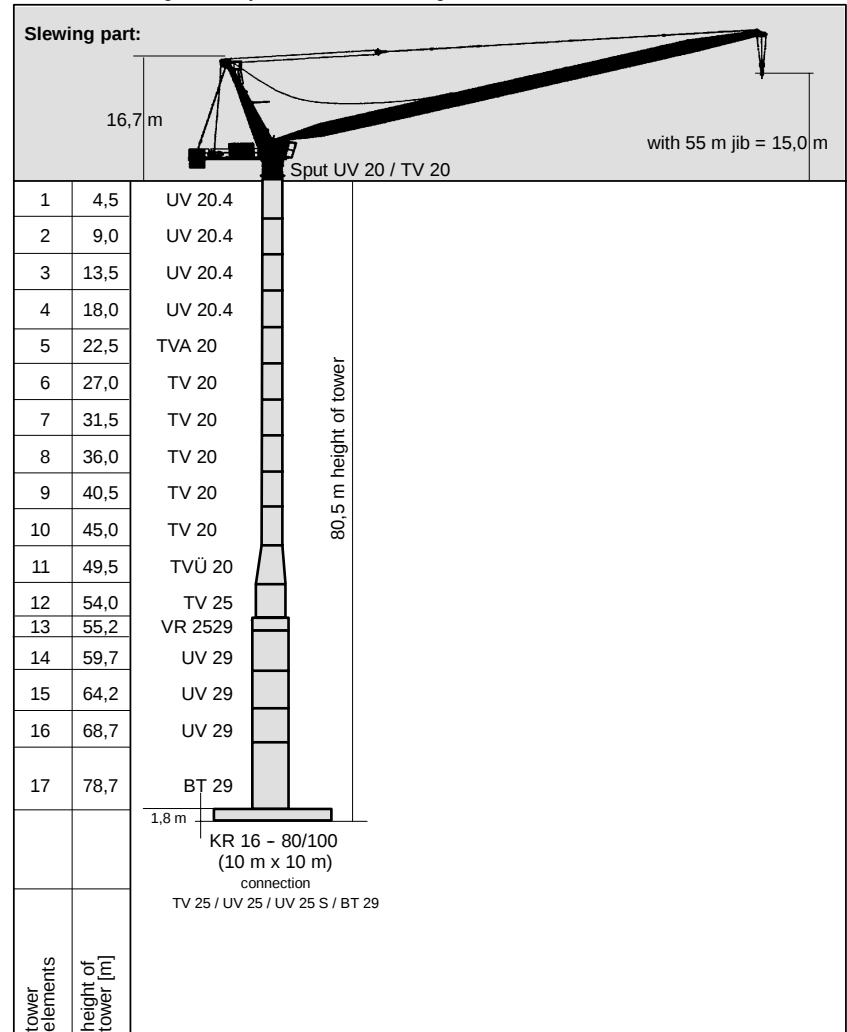


For data regarding cross frames see section 12.

The tower configurations are recommended for economic crane installation and may be used in any case. Tower configurations with other tower elements are possible, but must be checked and confirmed by us in every individual case and before crane installation starts.

2.2.7.5 Tower configuration jib 55 m

for a free standing stationary crane without climbing device on a cross frame.

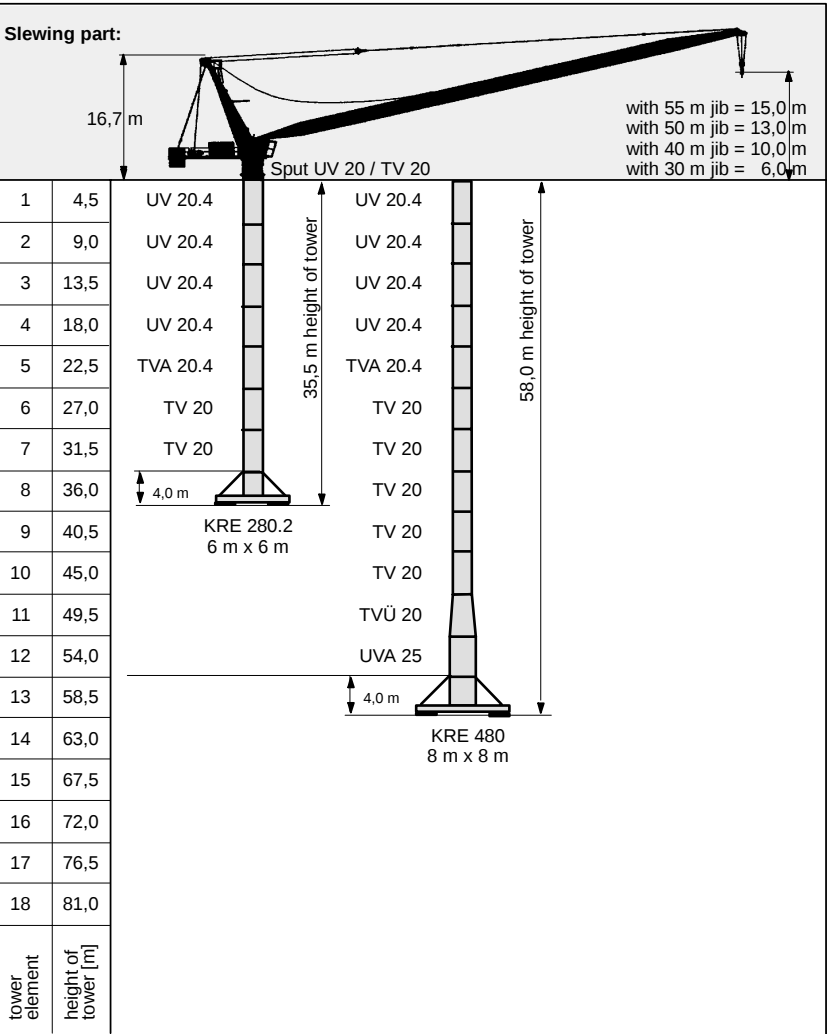


For data regarding cross frames see section 12.

The tower configurations are recommended for economic crane installation and may be used in any case. Tower configurations with other tower elements are possible, but must be checked and confirmed by us in every individual case and before crane installation starts.

2.2.8.1 Tower configuration

for a free standing stationary tower crane without climbing drive on a cross frame element

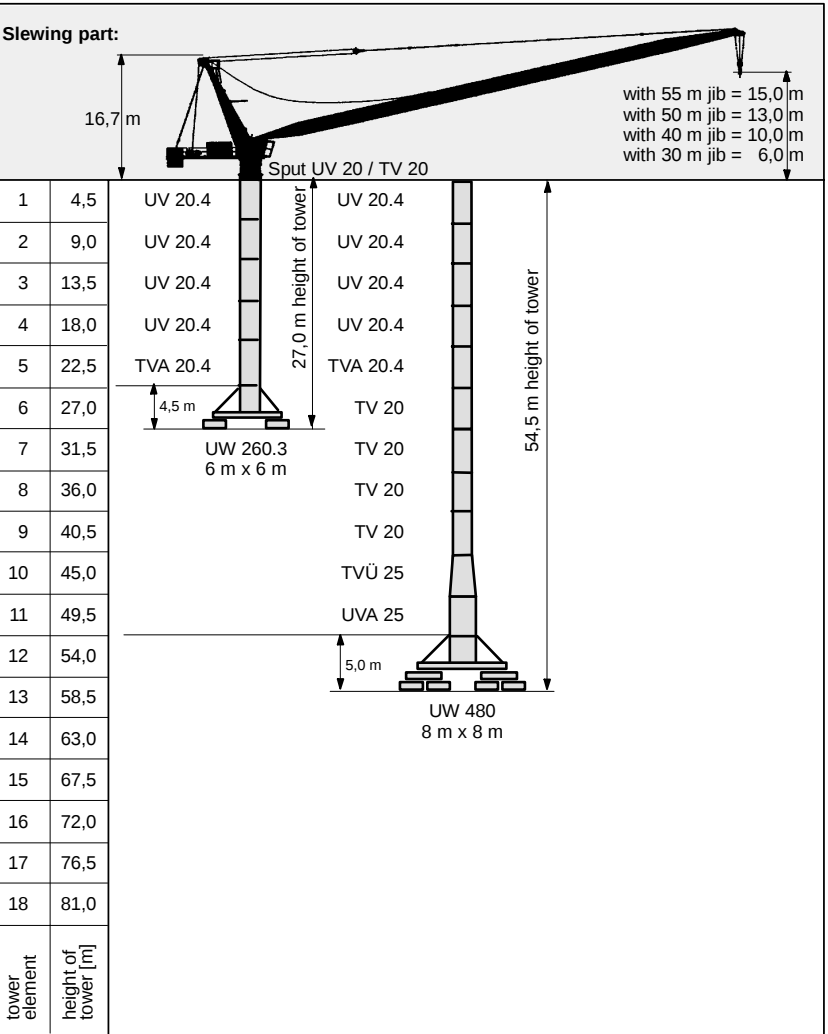


For data regarding cross frame elements see section 12.
The tower configurations shown here are recommended for economic crane installation.

Tower configurations with other tower elements are possible, but must be checked and confirmed by the manufacturer before assembly.

2.2.9.1 Tower configuration

for a travelling tower crane without climbing drive



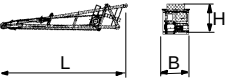
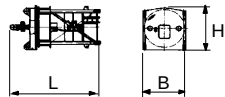
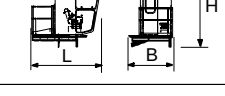
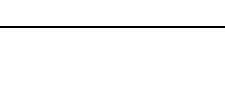
For data regarding undercarriages see section 12.
The tower configurations shown here are recommended for economic crane installation.

Tower configurations with other tower elements are possible, but must be checked and confirmed by the manufacturer before assembly.

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Crane data
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2.3.1

Colli list

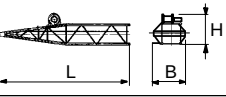
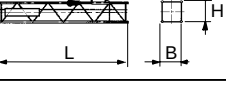
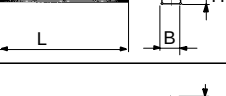
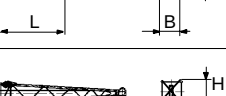
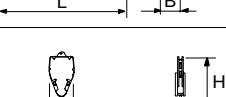
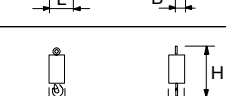
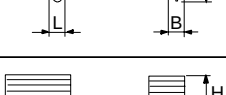
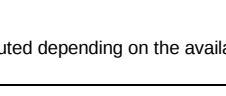
item	pcs.	Designation	Colli	L (m)	B (m)	H (m)	weight (kg)	volume (m³)
1	1	tower top with luffing drive, pulley block and div. bracing brackets		13,60	2,60	2,34	10320	82,74
2	1	tower top-lower part with slewing frame, slewing drive and slipring system		5,40	2,42	2,60	8240	33,98
3	1	slewing frame with slewing drive and slewing bearing		1,70	2,42	2,60	5040	10,70
4	1	tower top-lower part with slipring system		3,70	2,32	2,42	3200	20,77
5	1	drivers cabin suspension		4,20	1,95	2,72	1270	22,28
6	1	drivers cabin		1,96	1,25	2,20	900	5,39
7	1	drivers cabin suspension		3,30	1,95	0,66	370	4,25
8	1	counterjib complete		5,86	2,30	2,60	3180	35,04

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2.3.2

Colli list

Item	pcs.	Designation	Colli	L (m)	B (m)	H (m)	weight (kg)	volume (m³)
9	1	jib part 1 with hoisting drive, 350 m hoisting rope		10,60	2,40	2,5	4000	63,60
10	1	jib part 2 with assembly rope		10,60	1,60	2,15	1650	36,46
11	1	jib part 3		10,60	1,50	1,50	1450	23,85
12	1	jib part 4		5,40	1,50	1,50	850	12,15
13	1	jib part 5 with bracing parts and erection platform		11,00	1,50	2,40	2210 3800	39,60
14	1	hook block (loose parts) 12 t		0,65	0,30	1,50	600	0,30
		hook block (loose parts) 18 t		0,65	0,40	1,50	900	0,40
15	1	hook block (loose parts) 6 t		0,33	0,33	0,9	330	0,10
16	1	standard handrail (loose parts)		2,55	1,11	1,80	320	5,09
17	1	box (loose parts)		1,60	0,90	0,80	300	1,15

Loose and small parts can be distributed depending on the available space

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Crane data

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2.5.1

Assembly weights

Tower top - upper part with derricking drive, pulley block and several bracing brackets		10 320 kg
Tower top - lower part slewing frame and lower part of tower top connected by ball race bearing, with 2 slewing drives, mechanical parts and standard posts		8 240 kg
Driver's cabin with driver's cabin suspension and standard handrail		1 270 kg
Counterjib with switch cabinet, resistors, platforms and standard handrails		3 180 Kg
Jib 55,0 m	(consisting of jib parts 1/2/3/3/4/5) with mechanical parts, bracing brackets, pigeon trestles, assembly trestles, assembly bracing ropes, and assembly platform - jib part 5.	13 800 kg
Jib 50,0 m	(consisting of jib parts 1/2/3/3/5) with mechanical parts, bracing brackets, pigeon trestles, assembly trestles, assembly bracing ropes, and assembly platform - jib part 5.	12 800 kg
Jib 40,0 m	(consisting of jib parts 1/2/3/5) with mechanical parts, bracing brackets, pigeon trestles, assembly trestles, assembly bracing ropes, and assembly platform - jib part 5.	11 100 kg
Jib 30,0 m	(consisting of jib parts 1/2/5) with mechanical parts, bracing brackets, pigeon trestles, assembly trestles, assembly bracing ropes, and assembly platform - jib part 5.	9 300 kg
Hook block	18 t 12 t	900 kg 600 kg
hook tackle	6 t	330 kg
Counterweights	6 x 5,67 t	34 000 kg

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Crane data

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2.5.2

Assembly weights - cross frame / cross frame elements / undercarriage

Cross frame KR 10 - 46/60 (without optional features)		7 000 kg
(4,6 m x 4,6 m)	- 4 spigots AZR 120 E 15.5 - 4 spigots AZ 120 M	560 kg 684 kg
Cross frame KR 10 - 46/60 (without optional features)		8 805 kg
(6,0 m x 6,0 m)	- 4 spigots AZR 120 E 15.5 - 4 spigots AZ 120 M	560 kg 684 kg
Cross frame KR 1000 - 8 (without optional features)		14 000 kg
	- 4 spigots TV 20 / TV 25	684 kg
Cross frame KR 16 - 80/100 (without optional features)		21 450 kg
(8,0 m x 8,0 m)	- 4 spigots AZR 140 E - 4 spigots AZ 156 M - 4 spigots AZ 156S M	KR16-80 620 kg KR16-80 680 kg KR16-80 675 kg
Cross frame KR 16 - 80/100 (without optional features)		25 400 kg
(10,0 m x 10,0 m)	- 4 spigots AZR 140 E - 4 spigots AZ 156 M - 4 spigots AZ 156S M	KR16-80 620 kg KR16-80 680 kg KR16-80 675 kg
Cross frame element KRE 260.2 complete		10 900 kg
	- base mast part with diagonal struts and track rod - cross frame platform with swivel arms, corner bearings and safety devices for transport	5 445 kg 5 455 kg
Cross frame element KRE 480 complete		24 250 kg
	- base mast part - swivel arms with corner bearings - diagonal struts and ballast rest - assembly platform, ladder and small parts	7 100 kg 6 250 kg 9 260 kg 1 640 kg
Undercarriage UW 260.2 complete		13 930 kg
	subframes and safety devices for transport - base mast part with diagonal struts and track rod - undercarriage platform with swivel arms,	5 880 kg 8 050 kg
Undercarriage UW 260.3 complete		17 100 kg
	- base mast part with diagonal struts and track rod - undercarriage platform with swivel arms, subframes and safety devices for transport	5 880 kg 11 220 kg
Undercarriage UW 480 complete		34 000 kg
	- base mast part - swivel arms with equalizer and subframe (2x) - diagonal struts and ballast rest (2x) - assembly platform, ladder and small parts	7 100 kg 8 000 kg 4 630 kg 1 640 kg

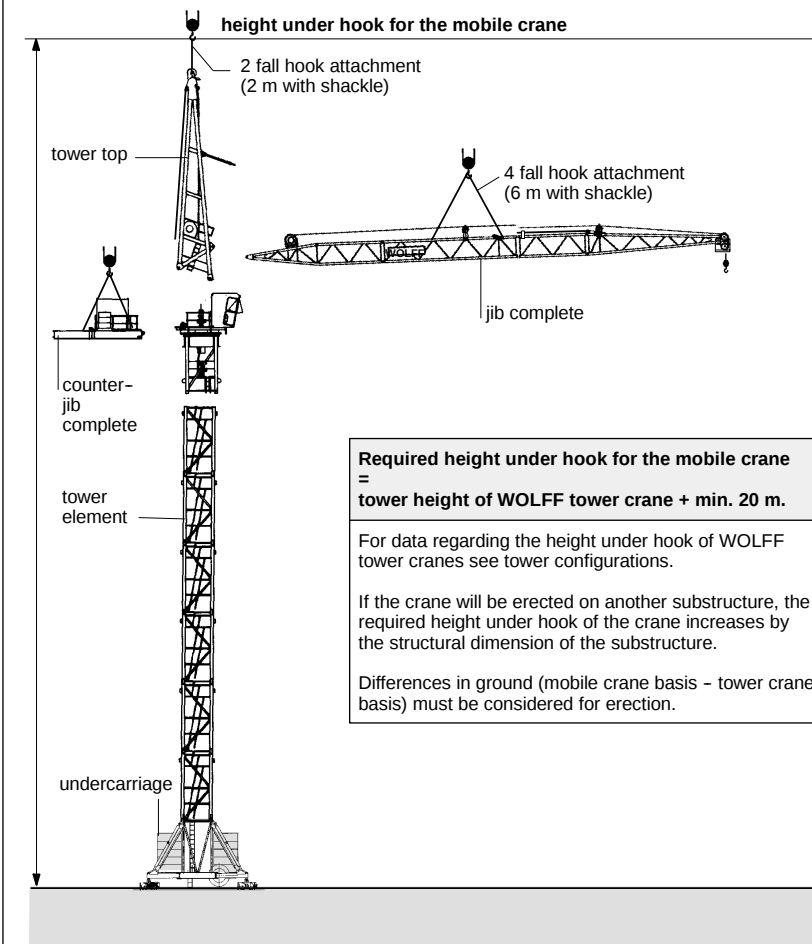
962-4-026788E

2.5.3

Required height under hook for the mobile crane

**Danger!**

Use suspension ropes with sufficient capacity and observe suspension plan!



962-4-018521E

2.6.1.2

Jib - suspension plan from 30 m up to 55 m

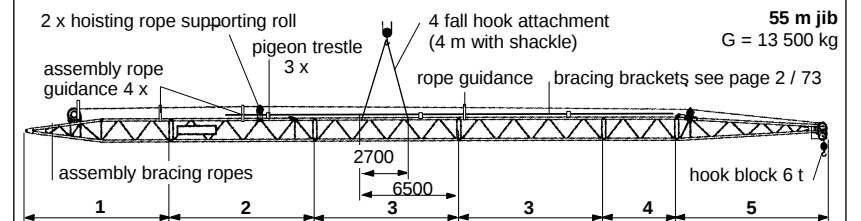
1 fall operation

**Danger!**

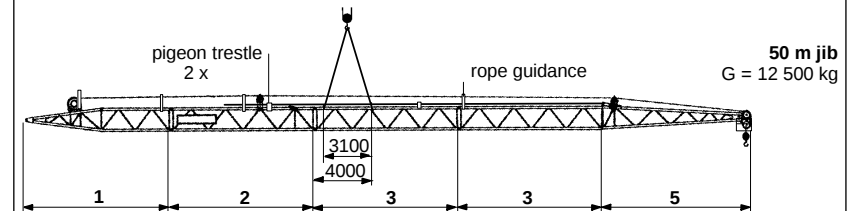
The jib must be balanced and safely hang in horizontal position. There mustn't be any loose parts on the jib.

The parts of the jib are labeled with a building part identification at the top chord.

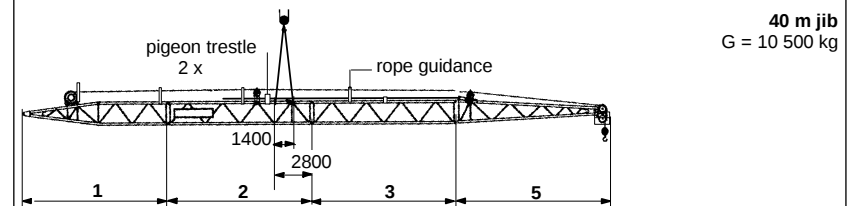
Lengths: jib part 1 / 2 / 3 / 5 = 10 m
4 = 5 m



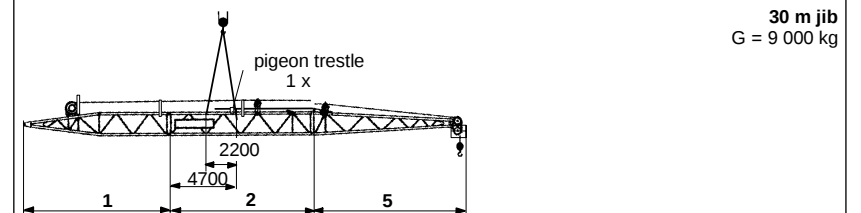
55 m jib
G = 13 500 kg



50 m jib
G = 12 500 kg



40 m jib
G = 10 500 kg



30 m jib
G = 9 000 kg

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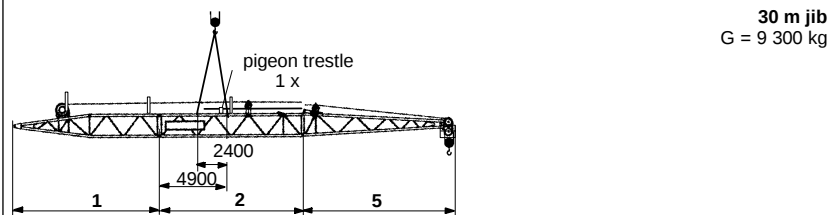
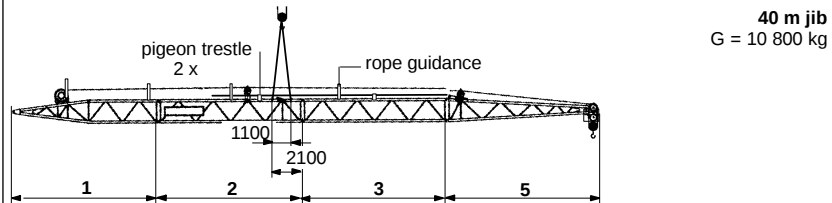
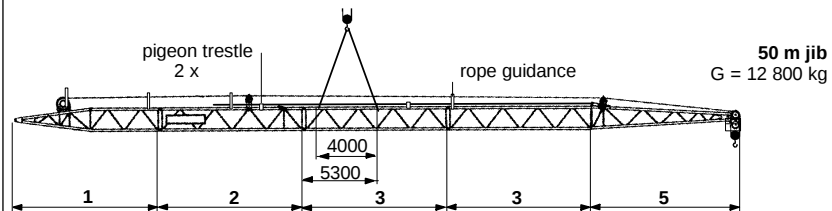
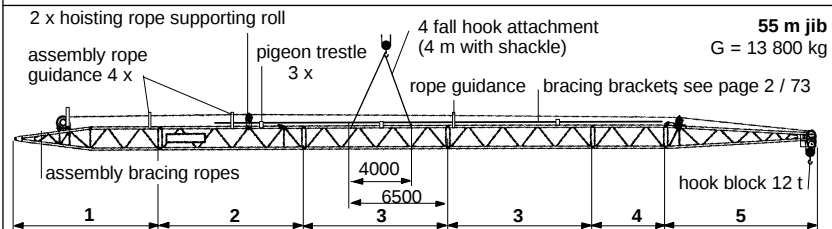
2.6.1.2 Jib - suspension plan from 30 m up to 55 m 2 fall operation

**Danger!**

The jib must be balanced and safely hang in horizontal position. There mustn't be any loose parts on the jib.

The parts of the jib are labeled with a building part identification at the top chord.

Lengths: jib part 1 / 2 / 3 / 5 = 10 m
4 = 5 m



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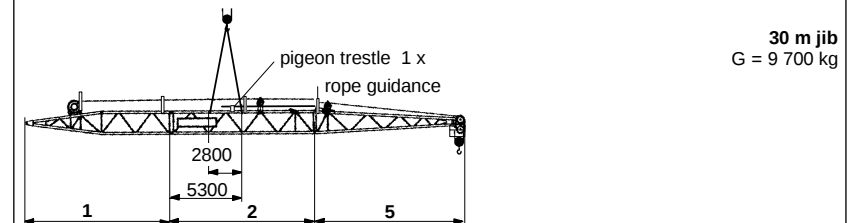
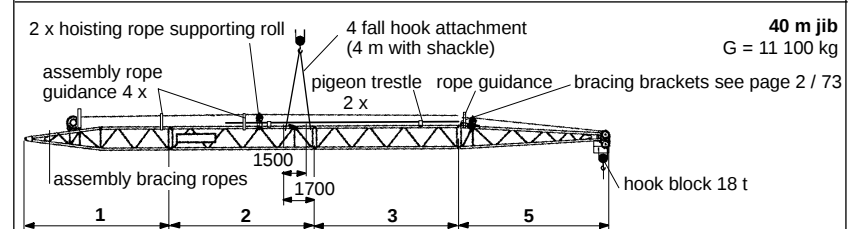
2.6.1.3 Jib - suspension plan from 30 m up to 40 m 3 fall operation

**Danger!**

The jib must be balanced and safely hang in horizontal position. There mustn't be any loose parts on the jib.

The parts of the jib are labeled with a building part identification at the top chord.

Lengths: jib part 1 / 2 / 3 / 5 = 10 m
4 = 5 m

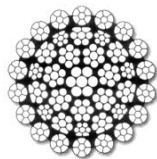


962-4-018524E

2.7.1.1

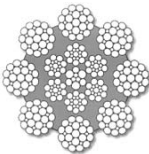
Hoisting rope

for hoisting winch - W 1260 FU / W 1275 FU

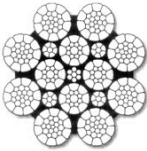
Cable Ø = 20 mm + 4% + 2%	design according to FEM 3 / 87 kind of operation acc. to M 4																												
First equipment	CASAR EUROLIFT - non-twisting, flexible hoisting rope with compressed strands and compressed steel cable core. 																												
Design	<table><tr><td>nominal strength</td><td>=</td><td>1960,0</td><td>N/mm²</td></tr><tr><td>calc. breaking strength</td><td>=</td><td>445,9</td><td>kN</td></tr><tr><td>min. beaking strength</td><td>=</td><td>362,2</td><td>kN</td></tr><tr><td>weight per meter</td><td>=</td><td>1,979</td><td>kg</td></tr></table> langs-lay rope, right handed, made from blank cable wire. <table><tr><td>middle space factor</td><td>=</td><td>0,720</td></tr><tr><td>middle space spinning loss factor</td><td>=</td><td>0,82</td></tr><tr><td>middle space weight factor</td><td>=</td><td>0,87</td></tr><tr><td>total twist number</td><td>=</td><td>280</td></tr></table> number of carrying wires in the outer strands is to be judged by the state of wear according to DIN 15020 Bl. 2 / ISO DIS 4309 = 126	nominal strength	=	1960,0	N/mm ²	calc. breaking strength	=	445,9	kN	min. beaking strength	=	362,2	kN	weight per meter	=	1,979	kg	middle space factor	=	0,720	middle space spinning loss factor	=	0,82	middle space weight factor	=	0,87	total twist number	=	280
nominal strength	=	1960,0	N/mm ²																										
calc. breaking strength	=	445,9	kN																										
min. beaking strength	=	362,2	kN																										
weight per meter	=	1,979	kg																										
middle space factor	=	0,720																											
middle space spinning loss factor	=	0,82																											
middle space weight factor	=	0,87																											
total twist number	=	280																											
Basic equipment																													
<table><tr><td>cable length</td><td>280 m</td></tr></table>	cable length	280 m	<table><tr><td>for crane with:</td><td>operation</td><td>2 fall</td></tr><tr><td></td><td>radius</td><td>55 m</td></tr><tr><td></td><td>tower height</td><td>40,5 m</td></tr></table>	for crane with:	operation	2 fall		radius	55 m		tower height	40,5 m																	
cable length	280 m																												
for crane with:	operation	2 fall																											
	radius	55 m																											
	tower height	40,5 m																											
By lengthening the hook path by 1 tower element the necessary cable length increases by 4,5 m for operation in 1 fall, by 9 m for operation in 2 falls and by 13,5 m with operation in 3 falls.																													
Attention! A wire cable is a complex machine element. Conventional cable design frequently doesn't meet the requirements of modern rope drives. Short service life is the result.																													

2.7.1.2

Derricking rope

Rope Ø = 20 mm	+ 4% + 2%	design according to FEM 3 / 87 kind of operation M 4
Factory equipment		CASAR STRATOPLAST - cable with 8 strands made out of uncompressed strands (cable core) 
Design		nominal strength = 1960,0 N/mm ² calc. breaking strength = 388,4 kN min. breaking strength = 327,0 kN weight per meter = 1,764 kg langs-lay rope, right handed, made from blank cable wire. middle space factor = 0,617 middle spinning loss factor = 0,86 middle weight factor = 0,89 total twist number = 319 number of carrying wires in the outer strands is to be judged by the state of wear according to DIN 15020 Bl. 2 / ISO DIS 4309 = 152
Basic equipment		
Rope length 200 m		for crane with: 30 m - 55 m jib
Attention! A wire cable is a complex machine element. Conventional cable design frequently doesn't meet the requirements of modern rope drives. Short service life is the result. Longer tests on our rope drives led us to the choice of this cable.		

2.7.1.3 Assembly bracing rope

Rope Ø = 24 mm ^{+ 4%} ^{+ 2%}	design according to FEM 3 / 87 kind of operation M 4		
Factory equipment	CASAR TURBOLIFT - cable with 8 strands in non-overlapped double parallel construction, made with compressed strands 		
Design	nominal strength = 1960,0 N/mm² calc. breaking strength = 647,8 kN min. breaking strength = 542,8 kN weight per meter = 2,776 kg ordinary lay rope, right handed, made from zinc coated wires. each with 2 pressed in thimbles DIN 3091, Ø 51 mm middle space factor = 0,734 middle spinning loss factor = 0,83 middle weight factor = 0,84 total twist number = 311 number of carrying wires in the outer strands is to be judged by the state of wear according to DIN 15020 Bl. 2 / ISO DIS 4309 = 208		
Basic equipment <table border="1" data-bbox="275 1070 981 1155"> <tr> <td>Rope length 2 x 24,15 m</td><td>for crane with: 30 m - 55 m jib</td></tr> </table> Attention! The assembly bracing ropes are used and changed paired. Exactly keep the same length. Cable length from center of thimble hole to center of thimble hole = 24,15 m. Attention! A wire cable is a complex machine element. Conventional cable design frequently doesn't meet the requirements of modern rope drives. Short service life is the result. Longer tests on our rope drives led us to the choice of this cable.		Rope length 2 x 24,15 m	for crane with: 30 m - 55 m jib
Rope length 2 x 24,15 m	for crane with: 30 m - 55 m jib		

2.8.1 Insertable exterior climbing device KWH 20.4

!

Attention!

The assembly of the climbing device with the WOLFF 180 B is possible with operation in 2 falls.

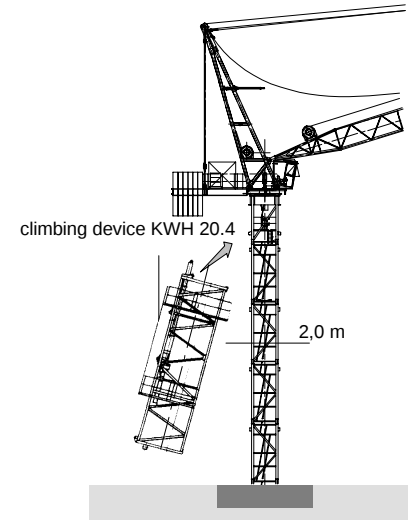
More details about the climbing device KWH 20.4 see additional equipment, section 12.

Minimum height with stationary erection:

3 tower elements = 13,5 m tower height

Minimum height with travelling erection:

**2 tower elements + undercarriage
appr. 13,5 m tower height**



2.8.1.1 Table of balancing weights

* The given balancing weights are the weights of the tower elements or of a load.

** The given radius is measured from the middle of the tower and has to be taken as standard value.
An exact balancing will be reached by luffing in and out of the jib with the tower elements or loads given in the table and can be controlled at the locations of the joints of the tower parts by a shiftless separating from one another.

-- balancing not possible

for climbing in UV 20.4 tower elements	Jib				
	30 m	40 m	50 m	55 m	
with balancing load * UV 20.4 = 1,94 t	** 20,0 m	---	---	---	
without balancing load	---	25,0 m	22,0 m	20,0 m	
for climbing in TV 20.4 tower elements					
	30 m	40 m	50 m	55 m	
with balancing load * TV 20.4 = 2,98 t	** 16,0 m	---	---	---	
without balancing load	---	24,0 m	21,0 m	19,0 m	

**Danger!**

While climbing, the slewing part of the crane must be locked in the insertion direction of the tower sections. Until the tower has been repinned fully and in all holes, the balancing must be kept and the slewing part must remain locked. (For details, please see operational manual KWH 20.4).
The climbing device is an auxiliary device for assembly and mustn't stay at the tower crane WOLFF under normal working conditions.

2.8.2 Insertable exterior climbing device KWH 20.5

**Attention!**

The assembly of the climbing device with the WOLFF 180 B is possible with operation in 2 falls.

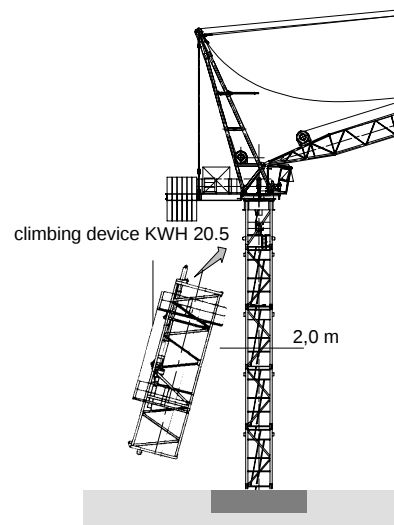
More details about the climbing device KWH 20.5 see additional equipment, section 12.

Minimum height with stationary erection:

3 tower elements = 13,5 m tower height

Minimum height with travelling erection:

2 tower elements + undercarriage
appr. 13,5 m tower height



2.8.2.1 Table of balancing weights

* The given balancing weights are the weights of the tower elements or of a load.

** The given radius is measured from the middle of the tower and has to be taken as standard value. An exact balancing will be reached by luffing in and out of the jib with the tower elements or loads given in the table and can be controlled at the locations of the joints of the tower parts by a shiftless separating from one another.

-- balancing not possible

for climbing in UV 20.4 tower elements	Jib						
	30 m	40 m	50 m	55 m			
with balancing load * UV 20.4 = 1,94 t	** 20,0 m	---	---	---			
without balancing load	---	25,0 m	22,0 m	20,0 m			
for climbing in TV 20.4 tower elements							
	30 m	40 m	50 m	55 m			
with balancing load * TV 20.4 = 2,98 t	** 16,0 m	---	---	---			
without balancing load	---	24,0 m	21,0 m	19,0 m			

**Danger!**

While climbing, the slewing part of the crane must be locked in the insertion direction of the tower sections. Until the tower has been repinned fully and in all holes, the balancing must be kept and the slewing part must remain locked. (For details, please see operational manual KWH 20.5).

The climbing device is an auxiliary device for assembly and mustn't stay at the tower crane WOLFF under normal working conditions.

2.8.3 Insertable exterior climbing device KWH 20.6

**Attention!**

The assembly of the climbing device with the WOLFF 180 B is possible with operation in 2 falls.

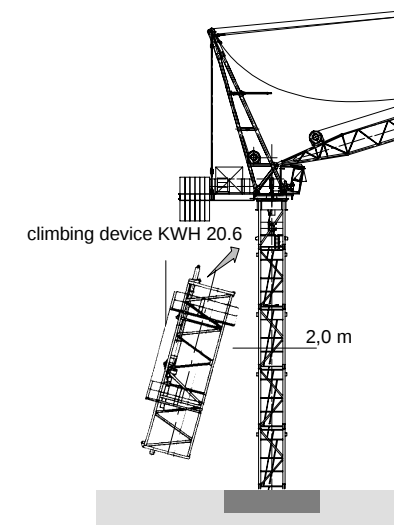
More details about the climbing device KWH 20.6 see additional equipment, section 12.

Minimum height with stationary erection:

3 tower elements = 13,5 m tower height

Minimum height with travelling erection:

2 tower elements + undercarriage
appr. 13,5 m tower height



2.8.3.1 Table of balancing weights

* The given balancing weights are the weights of the tower elements or of a load.

** The given radius is measured from the middle of the tower and has to be taken as standard value. An exact balancing will be reached by luffing in and out of the jib with the tower elements or loads given in the table and can be controlled at the locations of the joints of the tower parts by a shiftless separating from one another.

-- balancing not possible

for climbing in UV 20.4 tower elements	Jib						
	30 m	40 m	50 m	55 m			
with balancing load * UV 20.4 = 1,94 t	** 20,0 m	---	---	---			
without balancing load	---	25,0 m	22,0 m	20,0 m			
for climbing in TV 20.4 tower elements							
	30 m	40 m	50 m	55 m			
with balancing load * TV 20.4 = 2,98 t	** 16,0 m	---	---	---			
without balancing load	---	24,0 m	21,0 m	19,0 m			

**Danger!**

While climbing, the slewing part of the crane must be locked in the insertion direction of the tower sections. Until the tower has been repinned fully and in all holes, the balancing must be kept and the slewing part must remain locked. (For details, please see operational manual KWH 20.6).

The climbing device is an auxiliary device for assembly and mustn't stay at the tower crane WOLFF under normal working conditions.

2.8.5. Insertable interior climbing drive KSH 20 H

For the assembly of the WOLFF 180B in connection with the climbing drive KSH 20H the here shown tower configuration has to be noticed.

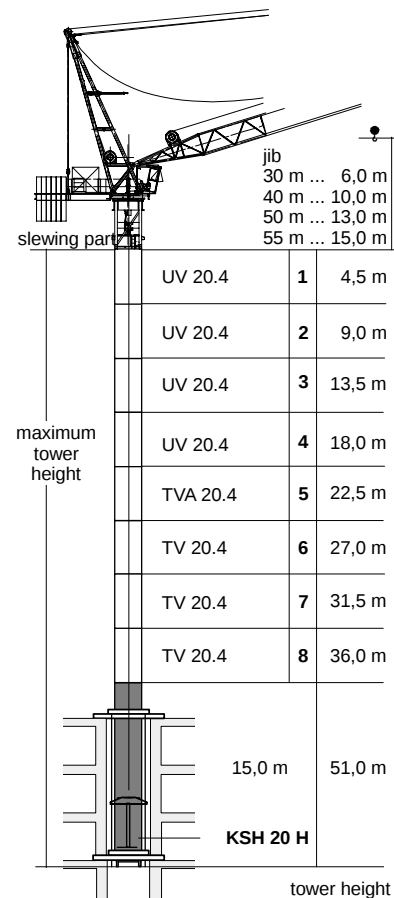
More details about the climbing drive KSH 20H see additional equipment, section 12.

2.8.5.1 Table of balancing weights

* The indicated balancing weights are gross-weights of tower elements or load.

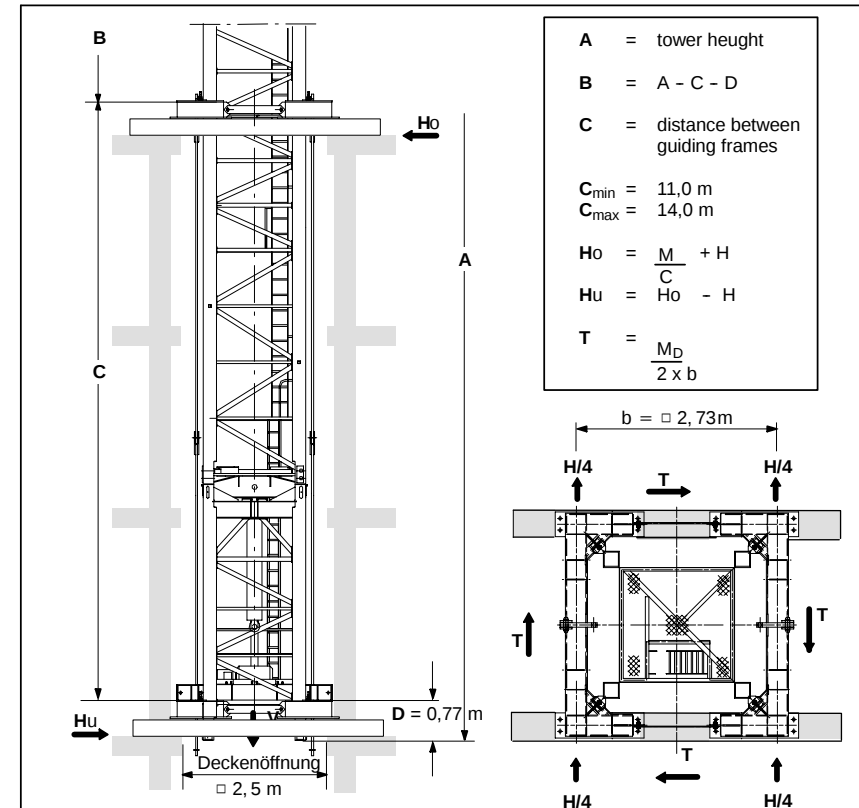
** The indicated radius refers to the centre of the tower and shall be treated as standard value. Exact balancing must be achieved by travelling of jib with tower element or load and can be checked by measuring the distance between corner posts and guide plates. This distance shall be equal at all four corner posts.

-- balancing not possible.



180 B	jib							
with balancing load *	30 m	40 m	50 m	55 m				
load = 5,00 t	24,0 m **	23,0 m	--	--				
TV 20.4 = 3,02 t	--	28,5 m	--	--				
without load	--	--	39,5 m	37,0 m				

2.8.5.2 Fixed end forces in the building for hydraulic interior climbing drive KSH 20 H



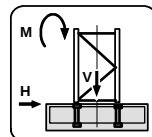
Fixed end forces in the building (kN) in operation																
A(m)	51,0				46,5				42,0				37,5			
C(m)	11	12	13	14	11	12	13	14	11	12	13	14	11	12	13	14
V	1202				1174				1126				1107			
Ho	448	410	379	352	422	387	357	331	401	367	339	315	378	347	320	297
Hu	401	363	332	305	377	342	312	286	359	325	297	273	337	306	279	256
T	60				60				60				60			

Fixed end forces in the building (kN) out of operation																
A(m)	51,0				46,5				42,0				37,5			
C(m)	11	12	13	14	11	12	13	14	11	12	13	14	11	12	13	14
V	1009				981				932				914			
Ho	743	681	628	584	671	615	568	527	604	553	511	474	544	499	460	428
Hu	574	512	459	415	510	454	407	366	452	401	359	322	400	355	316	284
T	0				0				0				0			

3.1.1 Foundation loads according to DIN

Inclusive all dynamic factors, theory order II. taken into account
for stationary tower crane on a concrete foundation
according to tower configuration without climbing gear

M = moment **H** = horizontal force **V** = vertical load



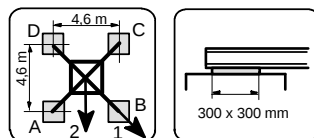
Foundation loads

Jib 30 - 55 m

tower height [m]	crane in service torque moment 320 kNm			crane out of service			assembly		
	M [kNm]	H [kN]	V [kN]	M [kNm]	H [kN]	V [kN]	M [kNm]	H [kN]	V [kN]
4,5	2885	31	864	1817	80	670	2469	13	500
9,0	3026	32	882	2084	85	689	2538	14	519
13,5	3188	33	900	2380	89	707	2620	16	537
18,0	3371	35	918	2707	94	725	2715	17	555
22,5	3578	36	936	3105	101	743	2824	19	573
27,0	3812	37	955	3550	107	761	2948	20	591
31,5	3997	40	1003	4014	118	810	3058	23	640
36,0	4253	42	1031	4550	126	838	3203	25	668
40,5	4537	43	1060	5156	135	867	3364	27	697
45,0	4852	45	1088	5823	143	895	3543	29	725
49,5	5202	47	1116	6560	152	923	3741	31	753
54,0	5491	49	1156	7314	162	963	3919	34	793
58,5	5843	52	1188	8244	172	995	4129	36	825
Attention! Tower configuration with basis tower BT 29									
60,7	5930	54	1236	8510	174	1053	4170	37	883
65,2	6280	57	1268	9510	182	1085	4390	40	915
69,7	6630	60	1315	10560	192	1131	4620	43	961
74,2	7000	63	1361	11720	204	1177	4870	45	1007
78,7	7400	65	1407	12940	215	1224	5140	48	1053
83,2	7830	68	1453	15840	240	1270	5430	50	1100

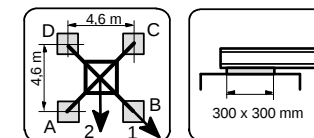
3.2.1.1 Centerballasts and cornerloads acc. to DIN 15019

for a stationary tow crane on a cross frame
without climbing drive

[illegible]

962-4-024494-1E

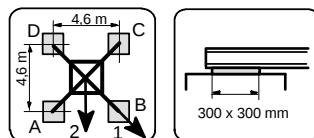
3.2.1.2 Centerballasts and cornerloads acc. to DIN 15019

for a stationary tow crane on a cross frame
without climbing drive[illegible]

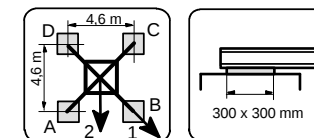
962-4-024494-2E

3.2.1.3 Centerballasts and cornerloads acc. to DIN 15019

for a stationary towe crane on a cross frame
without climbing drive

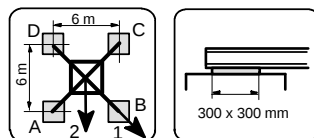
[illegible]

3.2.1.4 Centerballasts and cornerloads acc. to DIN 15019

for a stationary tow crane on a cross frame
without climbing drive[illegible]

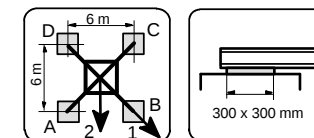
3.2.2.1 Centerballasts and cornerloads acc. to DIN 15019

for a stationary towe crane on a cross frame
without climbing drive

[illegible]

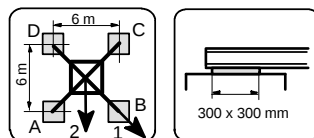
3.2.1.2 Centerballasts and cornerloads acc. to DIN 15019 2

for a stationary towe crane on a cross frame
without climbing drive

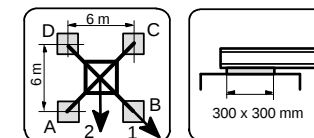
[illegible]

3.2.2.3 Centerballasts and cornerloads acc. to DIN 15019

for a stationary tow crane on a cross frame
without climbing drive

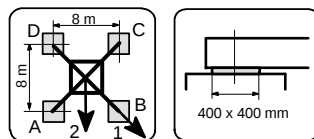
[illegible]

3.2.2.4 Centerballasts and cornerloads acc. to DIN 15019

for a stationary tow crane on a cross frame
without climbing drive[illegible]

3.2.3.1 Centerballasts and cornerloads acc. to DIN 15019

for a stationary tower crane on a cross frame
without climbing drive

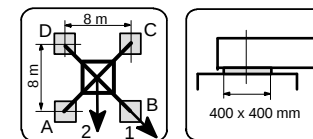


KR 1000 - 8 Corner distance 8,0 m x 8,0 m **Jib 30 m**

tower height [m]	centerballasts [t]	jib position	crane in service torque moment: 320 kNm					horizontal force [kN]	jib position	crane out of service torque moment: 0 kNm					horizontal force [kN]
			cornerloads				cornerloads								
			A [kN]	B [kN]	C [kN]	D [kN]	A [kN]			B [kN]	C [kN]	D [kN]			
5,7	0	1	143	479	143	0	31	1	194	256	194	131	64		
		2	390	390	89	89		2	238	238	150	150			
10,2	0	1	141	502	141	0	32	1	133	243	133	23	84		
		2	403	403	86	86		2	211	211	56	56			
14,7	0	1	137	527	137	0	34	1	138	250	138	25	89		
		2	416	416	82	82		2	223	223	182	182			
19,2	5	1	157	555	157	0	35	1	220	275	220	164	94		
		2	443	443	89	89		2	259	259	181	181			
23,7	5	1	151	586	151	0	37	1	224	311	224	137	100		
		2	458	458	83	83		2	286	286	163	163			
28,2	10	1	168	620	168	0	38	1	241	363	241	119	107		
		2	487	487	87	87		2	328	328	155	155			
32,7	10	1	177	650	177	0	41	1	253	415	253	91	118		
		2	510	510	89	89		2	368	368	139	139			
37,2	20	1	222	688	222	0	43	1	286	491	286	80	126		
		2	556	556	108	108		2	431	431	140	140			
41,7	30	1	265	730	265	0	45	1	318	574	318	61	134		
		2	603	603	125	125		2	499	499	136	136			
46,2	40	1	307	776	307	0	47	1	350	663	350	37	143		
		2	651	651	140	140		2	571	571	128	128			
50,7	55	1	440	828	440	53	49	1	394	770	394	19	151		
		2	714	714	166	166		2	660	660	129	129			
55,2	65	1	475	885	475	65	51	1	420	878	420	0	162		
		2	765	765	185	185		2	740	740	119	119			
59,7	80	1	521	958	521	84	53	1	440	1019	440	0	171		
		2	830	830	212	212		2	835	835	114	114			

3.2.3.2 Centerballasts and cornerloads acc. to DIN 15019

for a stationary tower crane on a cross frame
without climbing drive

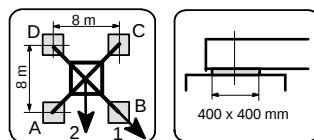


KR 1000 - 8 Corner distance 8,0 m x 8,0 m **Jib 40 m**

tower height	centerballasts	jib position	crane in service				horizontal force	jib position	crane out of service				horizontal force
			torque moment: 320 kNm						torque moment: 0 kNm				
			cornerloads						cornerloads				
[m]	[t]		A [kN]	B [kN]	C [kN]	D [kN]	[kN]		A [kN]	B [kN]	C [kN]	D [kN]	[kN]
5,7	10	1	191	498	191	0	33	1	180	274	180	85	70
		2	427	427	110	110		2	246	246	113	113	
10,2	10	1	187	523	187	0	35	1	227	298	227	155	92
		2	440	440	106	106		2	277	277	176	176	
14,7	10	1	183	550	183	0	36	1	231	327	231	135	97
		2	454	454	100	100		2	299	299	163	163	
19,2	10	1	176	581	176	0	38	1	236	359	236	113	102
		2	469	469	94	94		2	323	323	149	149	
23,7	10	1	169	614	169	0	39	1	240	397	240	84	108
		2	486	486	87	87		2	351	351	130	130	
28,2	15	1	184	652	184	0	41	1	257	450	257	64	115
		2	516	516	90	90		2	394	394	121	121	
32,7	20	1	217	684	217	0	44	1	282	516	282	48	126
		2	552	552	104	104		2	447	447	117	117	
37,2	30	1	261	725	261	0	46	1	314	593	314	35	134
		2	599	599	121	121		2	511	511	117	117	
41,7	40	1	303	770	303	0	48	1	346	676	346	16	143
		2	648	648	137	137		2	579	579	113	113	
46,2	50	1	342	819	342	0	50	1	367	778	367	0	151
		2	698	698	151	151		2	654	654	103	103	
50,7	65	1	469	884	469	54	52	1	389	913	389	0	160
		2	762	762	175	175		2	746	746	100	100	
55,2	80	1	516	955	516	77	54	1	416	1049	416	0	170
		2	827	827	206	206		2	841	841	99	99	
59,7	100	1	574	1042	574	106	56	1	457	1200	457	0	179
		2	905	905	243	243		2	953	953	104	104	

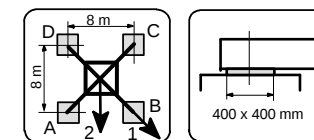
3.2.3.3 Centerballasts and cornerloads acc. to DIN 15019

for a stationary tower crane on a cross frame
without climbing drive

[illegible]

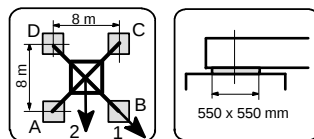
3.2.3.4 Centerballasts and cornerloads acc. to DIN 15019

for a stationary tower crane on a cross frame
without climbing drive

[illegible]

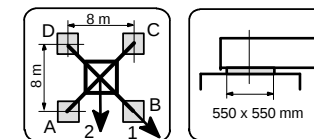
3.2.4.1 Centerballasts and cornerloads acc. to DIN 15019

for a stationary tower crane on a cross frame
without climbing drive

[illegible]

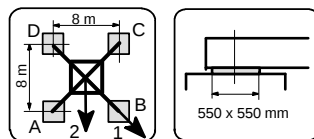
3.2.4.2 Centerballasts and cornerloads acc. to DIN 15019

for a stationary tower crane on a cross frame
without climbing drive

[illegible]

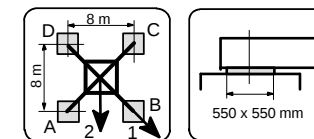
3.2.4.3 Centerballasts and cornerloads acc. to DIN 15019

for a stationary tower crane on a cross frame
without climbing drive

[illegible]

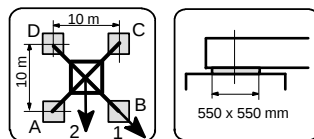
3.2.4.4 Centerballasts and cornerloads acc. to DIN 15019

for a stationary tower crane on a cross frame
without climbing drive

[illegible]

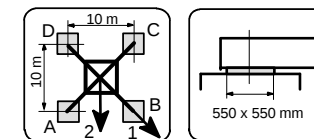
3.2.5.1 Centerballasts and cornerloads acc. to DIN 15019

for a stationary tower crane on a cross frame
without climbing drive

[illegible]

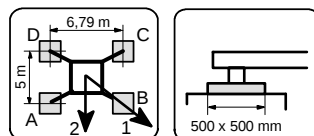
3.2.5.2 Centerballasts and cornerloads acc. to DIN 15019

for a stationary tower crane on a cross frame
without climbing drive

[illegible]

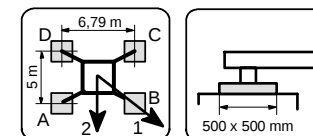
3.3.1.1 Centerballasts and cornerloads acc. to DIN 15019

for a stationary tower crane on a cross frame element
without climbing drive

[illegible]

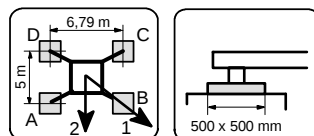
3.3.1.2 Centerballasts and cornerloads acc. to DIN 15019

for a stationary tower crane on a cross frame element
without climbing drive

[illegible]

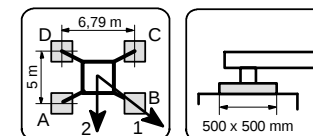
3.3.1.3 Centerballasts and cornerloads acc. to DIN 15019

for a stationary tower crane on a cross frame element
without climbing drive

[illegible]

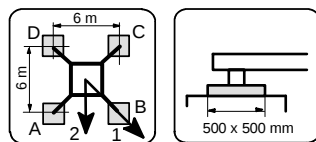
3.3.1.4 Centerballasts and cornerloads acc. to DIN 15019

for a stationary tower crane on a cross frame element
without climbing drive

[illegible]

3.3.2.1 Centerballasts and cornerloads acc. to DIN 15019

for a stationary tower crane on a cross frame element
without climbing drive



KRE 260.2

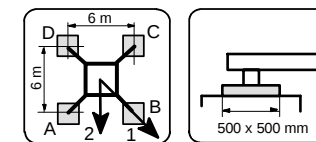
Corner distance 6,0 m x 6,0 m

Jib 30 m

[illegible]

3.3.2.2 Centerballasts and cornerloads acc. to DIN 15019

for a stationary tower crane on a cross frame element
without climbing drive



KRE 260.2

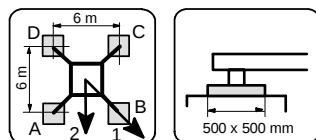
Corner distance 6,0 m x 6,0 m

Jib 40 m

[illegible]

3.3.2.3 Centerballasts and cornerloads acc. to DIN 15019

for a stationary tower crane on a cross frame element
without climbing drive

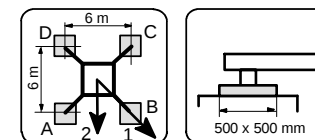


KRE 260.2	Corner distance 6,0 m x 6,0 m	Jib 50 m
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[illegible]

3.3.2.4 Centerballasts and cornerloads acc. to DIN 15019

for a stationary tower crane on a cross frame element
without climbing drive

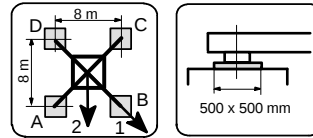


KRE 260.2	Corner distance 6,0 m x 6,0 m	Jib 55 m
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[illegible]

3.3.3.1 Centerballasts and cornerloads acc. to DIN 15019

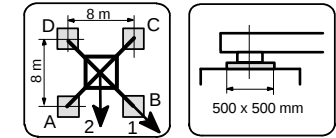
for a stationary tower crane on a cross frame element
without climbing drive



KRE 480										Corner distance 8,0 m x 8,0 m					Jib 30 m				
tower height	centerballasts	jib position	crane in service torque moment: 320 kNm				horizontal force	jib position	crane out of service torque moment: 0 kNm				horizontal force						
			cornerloads						cornerloads										
[m]	[t]		A [kN]	B [kN]	C [kN]	D [kN]	[kN]		A [kN]	B [kN]	C [kN]	D [kN]	[kN]						
8,5	0	1	179	495	179	0	34	1	216	262	216	169	76						
		2	418	418	106	106		2	249	249	183	183							
13,0	0	1	177	519	177	0	36	1	155	267	155	44	96						
		2	430	430	102	102		2	237	237	203	203							
17,5	0	1	173	545	173	0	37	1	160	275	160	45	101						
		2	444	444	98	98		2	260	260	190	190							
22,0	0	1	167	574	167	0	39	1	230	306	230	153	106						
		2	459	459	92	92		2	283	283	176	176							
26,5	0	1	160	606	160	0	40	1	234	344	234	124	112						
		2	475	475	85	85		2	312	312	157	157							
31,0	5	1	177	641	177	0	42	1	251	397	251	105	119						
		2	505	505	90	90		2	355	355	148	148							
35,5	10	1	210	674	210	0	45	1	276	465	276	86	130						
		2	540	540	103	103		2	410	410	142	142							
40,0	20	1	254	713	254	0	47	1	308	544	308	72	138						
		2	587	587	121	121		2	475	475	141	141							
44,5	30	1	297	757	297	0	49	1	340	631	340	49	146						
		2	634	634	137	137		2	545	545	134	134							
49,0	40	1	337	804	337	0	51	1	372	722	372	21	155						
		2	684	684	152	152		2	620	620	124	124							
53,5	55	1	463	866	463	59	52	1	417	832	417	1	163						
		2	748	748	177	177		2	710	710	123	123							
58,0	65	1	497	924	497	71	55	1	420	965	420	0	174						
		2	799	799	196	196		2	793	793	110	110							
62,5	80	1	543	998	543	88	57	1	437	1113	437	0	183						
		2	865	865	221	221		2	891	891	103	103							

3.3.3.2 Centerballasts and cornerloads acc. to DIN 15019

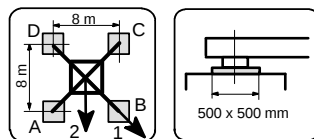
for a stationary tower crane on a cross frame element
without climbing drive



KRE 480										Corner distance 8,0 m x 8,0 m					Jib 40 m		
tower height [m]	centerballasts [t]	jib position	crane in service torque moment: 320 kNm				horizontal force [kN]	jib position	crane out of service torque moment: 0 kNm				horizontal force [kN]				
			cornerloads						cornerloads								
			A [kN]	B [kN]	C [kN]	D [kN]			A [kN]	B [kN]	C [kN]	D [kN]					
8,5	5	1	202	515	202	0	37	1	232	298	232	166	100				
		2	442	442	114	114		2	279	279	185	185					
13,0	5	1	198	541	198	0	39	1	236	327	236	146	104				
		2	456	456	109	109		2	300	300	173	173					
17,5	5	1	192	569	192	0	40	1	241	357	241	125	109				
		2	470	470	104	104		2	323	323	159	159					
22,0	5	1	186	601	186	0	42	1	246	390	246	101	114				
		2	486	486	97	97		2	348	348	143	143					
26,5	5	1	177	636	177	0	43	1	250	430	250	70	120				
		2	503	503	89	89		2	377	377	123	123					
31,0	10	1	192	674	192	0	45	1	267	485	267	49	127				
		2	534	534	92	92		2	421	421	113	113					
35,5	15	1	224	709	224	0	48	1	292	554	292	30	138				
		2	571	571	105	105		2	477	477	106	106					
40,0	25	1	267	751	267	0	50	1	324	633	324	14	146				
		2	618	618	121	121		2	543	543	105	105					
44,5	40	1	333	798	333	0	51	1	368	733	368	4	155				
		2	680	680	149	149		2	626	626	110	110					
49,0	50	1	446	849	446	44	53	1	372	858	372	0	163				
		2	731	731	162	162		2	704	704	97	97					
53,5	65	1	491	923	491	59	55	1	391	999	391	0	172				
		2	796	796	186	186		2	798	798	92	92					
58,0	85	1	551	1008	551	94	58	1	439	1142	439	0	182				
		2	874	874	228	228		2	909	909	101	101					
62,5	110	1	621	1109	621	134	60	1	501	1300	501	0	191				
		2	966	966	277	277		2	1035	1035	116	116					

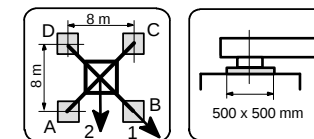
3.3.3.3 Centerballasts and cornerloads acc. to DIN 15019

for a stationary tower crane on a cross frame element
without climbing drive

[illegible]

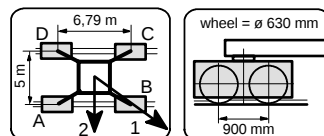
3.3.3.4 Centerballasts and cornerloads acc. to DIN 15019

for a stationary tower crane on a cross frame element
without climbing drive

[illegible]

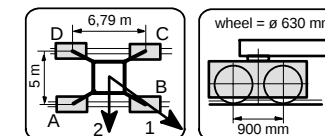
3.4.1.1 Centerballasts and cornerloads acc. to DIN 15019

for a travelling tower crane on an undercarriage
without climbing drive

[illegible]

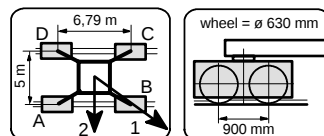
3.4.1.2 Centerballasts and cornerloads acc. to DIN 15019

for a travelling tower crane on an undercarriage
without climbing drive

[illegible]

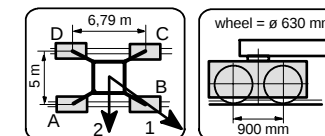
3.4.1.3 Centerballasts and cornerloads acc. to DIN 15019

for a travelling tower crane on an undercarriage
without climbing drive

[illegible]

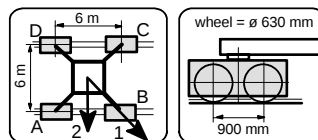
3.4.1.4 Centerballasts and cornerloads acc. to DIN 15019

for a travelling tower crane on an undercarriage
without climbing drive

[illegible]

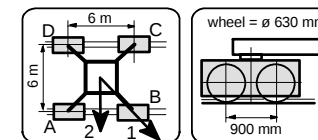
3.4.2.1 Centerballasts and cornerloads acc. to DIN 15019

for a travelling tower crane on an undercarriage
without climbing drive

[illegible]

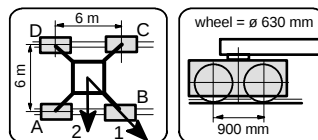
3.4.2.2 Centerballasts and cornerloads acc. to DIN 15019

for a travelling tower crane on an undercarriage
without climbing drive

[illegible]

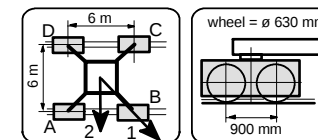
3.4.2.3 Centerballasts and cornerloads acc. to DIN 15019

for a travelling tower crane on an undercarriage
without climbing drive

[illegible]

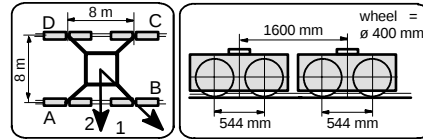
3.4.2.4 Centerballasts and cornerloads acc. to DIN 15019

for a travelling tower crane on an undercarriage
without climbing drive

[illegible]

3.4.3.1 Centerballasts and cornerloads
acc. to DIN 15019

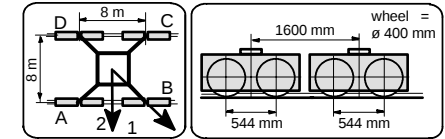
for a travelling tower crane on an undercarriage
without climbing drive



UW 480										Corner distance 8 m x 8 m										Jib 30 m									
tower height	centerballasts	jib position	crane in service torque moment: 320 kNm						horizontal force	jib position	crane out of service torque moment: 0 kNm						horizontal force												
			cornerloads								cornerloads																		
			A	B	C	D					A	B	C	D															
[m]	[t]		[kN]	[kN]	[kN]	[kN]	[kN]		[kN]	[kN]	[kN]	[kN]	[kN]																
9,5	0	1	186	557	186	24	44	1	176	286	176	66	76																
		2	455	455	119	119		2	270	270	212	212																	
14,0	0	1	180	587	180	24	46	1	180	293	180	68	96																
		2	470	470	113	113		2	267	267	224	224																	
18,5	5	1	198	620	198	24	47	1	262	318	262	207	101																
		2	498	498	118	118		2	302	302	223	223																	
23,0	10	1	214	656	214	24	49	1	279	366	279	193	107																
		2	528	528	123	123		2	341	341	218	218																	
27,5	15	1	228	696	228	24	51	1	297	417	297	176	114																
		2	559	559	126	126		2	382	382	211	211																	
32,0	20	1	240	739	240	24	52	1	314	472	314	155	121																
		2	592	592	127	127		2	425	425	202	202																	
36,5	20	1	244	780	244	24	56	1	326	528	326	123	132																
		2	618	618	125	125		2	469	469	183	183																	
41,0	25	1	259	828	259	24	58	1	345	597	345	94	140																
		2	655	655	127	127		2	523	523	167	167																	
45,5	35	1	297	881	297	24	60	1	377	685	377	70	149																
		2	707	707	140	140		2	595	595	160	160																	
50,0	45	1	332	939	332	24	62	1	409	777	409	42	157																
		2	760	760	151	151		2	670	670	149	149																	
54,5	60	1	390	1002	390	24	65	1	450	892	450	24	166																
		2	828	828	172	172		2	761	761	147	147																	
59,0	70	1	431	1058	431	24	68	1	451	1029	451	24	176																
		2	883	883	186	186		2	844	844	134	134																	
63,5	90	1	515	1124	515	24	70	1	492	1180	492	24	185																
		2	965	965	220	220		2	955	955	138	138																	

3.4.3.2 Centerballasts and cornerloads
acc. to DIN 15019

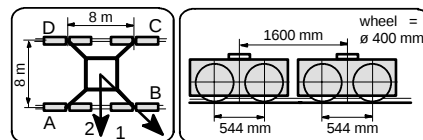
for a travelling tower crane on an undercarriage
without climbing drive



UW 480													Corner distance 8 m x 8 m					Jib 40 m				
tower height	centerballasts	jib position	crane in service torque moment: 320 kNm					horizontal force	jib position	crane out of service torque moment: 0 kNm					horizontal force							
			cornerloads				cornerloads															
[m]	[t]		A [kN]	B [kN]	C [kN]	D [kN]	[kN]		A [kN]	B [kN]	C [kN]	D [kN]	[kN]									
9,5	5	1	205	582	205	24	47	1	257	329	257	184	100									
		2	481	481	124	124		2	308	308	206	206										
14,0	5	1	198	615	198	24	49	1	261	358	261	165	104									
		2	497	497	117	117		2	330	330	193	193										
18,5	10	1	214	650	214	24	50	1	278	402	278	155	109									
		2	527	527	122	122		2	365	365	191	191										
23,0	15	1	229	689	229	24	52	1	295	451	295	140	116									
		2	558	558	125	125		2	405	405	186	186										
27,5	20	1	242	732	242	24	54	1	313	504	313	121	122									
		2	590	590	127	127		2	448	448	177	177										
32,0	25	1	253	779	253	24	55	1	330	560	330	99	129									
		2	624	624	127	127		2	492	492	167	167										
36,5	25	1	255	822	255	24	59	1	342	617	342	66	140									
		2	652	652	124	124		2	536	536	147	147										
41,0	30	1	268	874	268	24	61	1	361	686	361	37	149									
		2	690	690	124	124		2	591	591	132	132										
45,5	45	1	329	930	329	24	63	1	405	788	405	24	157									
		2	755	755	148	148		2	676	676	136	136										
50,0	55	1	363	991	363	24	65	1	404	920	404	24	165									
		2	810	810	158	158		2	754	754	121	121										
54,5	75	1	444	1058	444	24	68	1	447	1062	447	24	174									
		2	892	892	190	190		2	862	862	128	128										
59,0	95	1	601	1129	601	73	71	1	494	1208	494	24	184									
		2	974	974	228	228		2	973	973	136	136										
63,5	120	1	671	1236	671	107	73	1	554	1368	554	24	194									
		2	1070	1070	272	272		2	1101	1101	150	150										

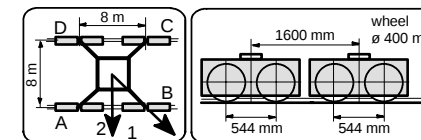
3.4.3.3 Centerballasts and cornerloads acc. to DIN 15019

for a travelling tower crane on an undercarriage
without climbing drive

[illegible]

3.4.3.4 Centerballasts and cornerloads acc. to DIN 15019

for a travelling tower crane on an undercarriage
without climbing drive

[illegible]