

**PLANNING DIAGRAM 6071**

962-3-024013E



2.2.1.1

## Load capacity table

radius [m]	25	30	35	40	45	50	55	60	
length of jib [m]	19,3	15,8	13,3	11,5	10,0	8,8	7,9	7,1	load capacity [t]
60	2,8 - 24,2								
55	2,8 - 28,5	19,3	15,8	13,3	11,5	10,0	8,8	7,1	
50	2,8 - 29,9	20,0	18,9	16,0	13,8	12,1	10,7	<b>9,6</b>	
45	2,8 - 30,4	20,0	19,9	16,8	14,5	12,7	<b>11,3</b>		
40	2,8 - 30,7	20,0	20,0	17,2	14,8	<b>13,0</b>			
35	2,8 - 31,8	20,0	20,0	<b>18,0</b>					
30	2,8 - 30,0	20,0	<b>20,0</b>						

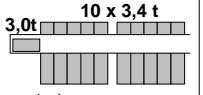
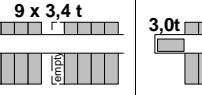
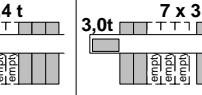
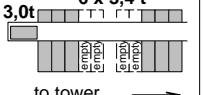
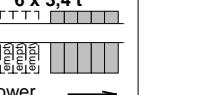
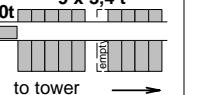


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The load capacities refer to a hook path of 42,0 m. With greater hook paths the safe working load will be minimized by the additional weight of the hoisting cable (with 2 fall operation = 2,4 kg per meter hook path).

## Arrangement of counterweights with hoisting winch

Hw 2075 FU

21,7 m counterjib			
60 m jib	55 m jib	50 m jib	45 m jib
3,0t 	3,0t 	3,0t 	3,0t 
to tower →	to tower →	to tower →	to tower →
37,0	33,6	30,2	26,8
total weight [t]			
21,7 m counterjib			
40 m jib	35 m jib		
3,0t 	3,0t 		
to tower →	to tower →		
23,4	23,4		
total weight [t]			
16,7 m counterjib			
30 m jib			
3,0t 			
to tower →			
33,6			
total weight [t]			

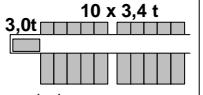
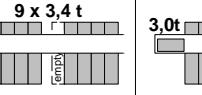
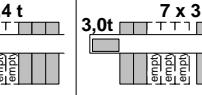
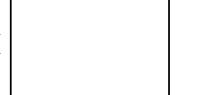
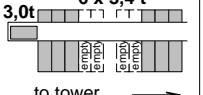
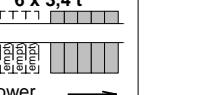
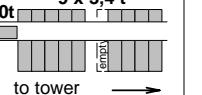
## 2.2.1.2 Load capacity table

radius [m]	25	30	35	40	45	50	55	60	
length of jib [m]	20,0	17,6	14,9	12,8	11,2	9,9	8,9	<b>8,0</b>	load capacity [t]
60	2,8 - 26,7								
55	2,8 - 31,1	20,0	17,6	15,2	13,3	11,8	<b>10,6</b>		
50	2,8 - 32,2	20,0	20,0	18,3	15,8	13,8	<b>12,3</b>		
45	2,8 - 32,5	20,0	20,0	18,5	16,0	<b>14,0</b>			
40	2,8 - 33,0	20,0	20,0	18,7	<b>16,2</b>				
35	2,8 - 34,0	20,0	20,0	<b>19,4</b>					
30	2,8 - 30,0	20,0	<b>20,0</b>						

The load capacities refer to a hook path of 42,0 m. With greater hook paths the safe working load will be minimized by the additional weight of the hoisting cable (with 2 fall operation = 2,4 kg per meter hook path).

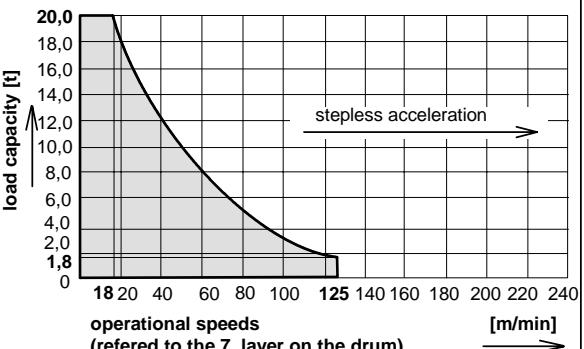
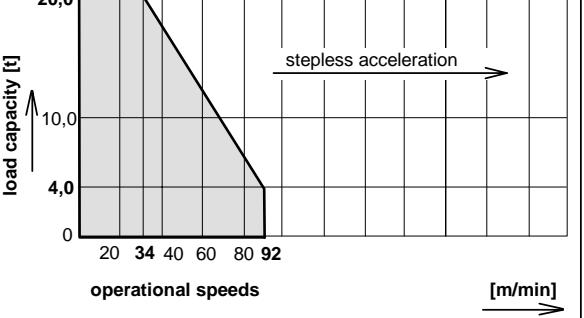
## Arrangement of counterweights with hoisting winch

Hw 2075 FU

21,7 m counterjib			
60 m jib	55 m jib	50 m jib	45 m jib
3,0t 	3,0t 	3,0t 	3,0t 
to tower →	to tower →	to tower →	to tower →
37,0	33,6	30,2	26,8
total weight [t]			
21,7 m counterjib			
40 m jib	35 m jib		
3,0t 	3,0t 		
to tower →	to tower →		
23,4	23,4		
total weight [t]			
16,7 m counterjib			
30 m jib			
3,0t 			
to tower →			
33,6			
total weight [t]			

## 2.2.2.1 Operational speeds

380 V - 460 V, 50/60 Hz

drive [model]	operational speed load capacity	max. lift [m]	output [kW]	total output [kVA]
Hw 2075 FU	hoisting	400	75	
				
Kw	traversing		9,0	
				
Dw	Slewing	0,75 min <sup>-1</sup>		2 x 7,5
			0,75 [min <sup>-1</sup> ]	

## 2.2.3.1 Load capacity table [kg] data given in distances of meters

DIN 15018 / H1 - B3

radius [m]	jib length [m]						
	30	35	40	45	50	55	60
20,0	20000	20000	20000	20000	20000	20000	20000
21,0	20000	20000	20000	20000	20000	20000	20000
22,0	20000	20000	20000	20000	20000	20000	20000
23,0	20000	20000	20000	20000	20000	20000	20000
24,0	20000	20000	20000	20000	20000	20000	20000
25,0	20000	20000	20000	20000	20000	20000	19300
26,0	20000	20000	20000	20000	20000	20000	18480
27,0	20000	20000	20000	20000	20000	20000	17730
28,0	20000	20000	20000	20000	20000	20000	17040
29,0	20000	20000	20000	20000	20000	19640	16400
30,0	20000	20000	20000	20000	19900	18900	15800
31,0	20000	19820	19590	19210	18270	15240	
32,0	19840	19150	18930	18560	17650	14710	
33,0	19190	18520	18310	17950	17070	14220	
34,0	18580	17930	17720	17370	16520	13750	
35,0	18000	17400	17200	16800	16000	13300	
36,0	16840	16650	16320	15510	12900		
37,0		16350	16160	15830	15050	12510	
38,0		15870	15690	15370	14610	12140	
39,0		15430	15250	14940	14200	11790	
40,0		15000	14800	14500	13800	11500	
41,0			14420	14130	13420	11130	
42,0			14040	13760	13070	10830	
43,0			13680	13400	12730	10540	
44,0			13330	13060	12400	10260	
45,0			13000	12700	12100	10000	
46,0				12420	11790	9750	
47,0					12120	11510	9510
48,0					11840	11230	9280
49,0					11560	10970	9050
50,0					11300	10700	8800
51,0						10480	8640
52,0						10250	8440
53,0						10020	8250
54,0						9810	8070
55,0						9600	7900
56,0						7720	
57,0						7560	
58,0						7400	
59,0						7250	
60,0						7100	

the load capacities refer  
to a range of lift of 42,0 m

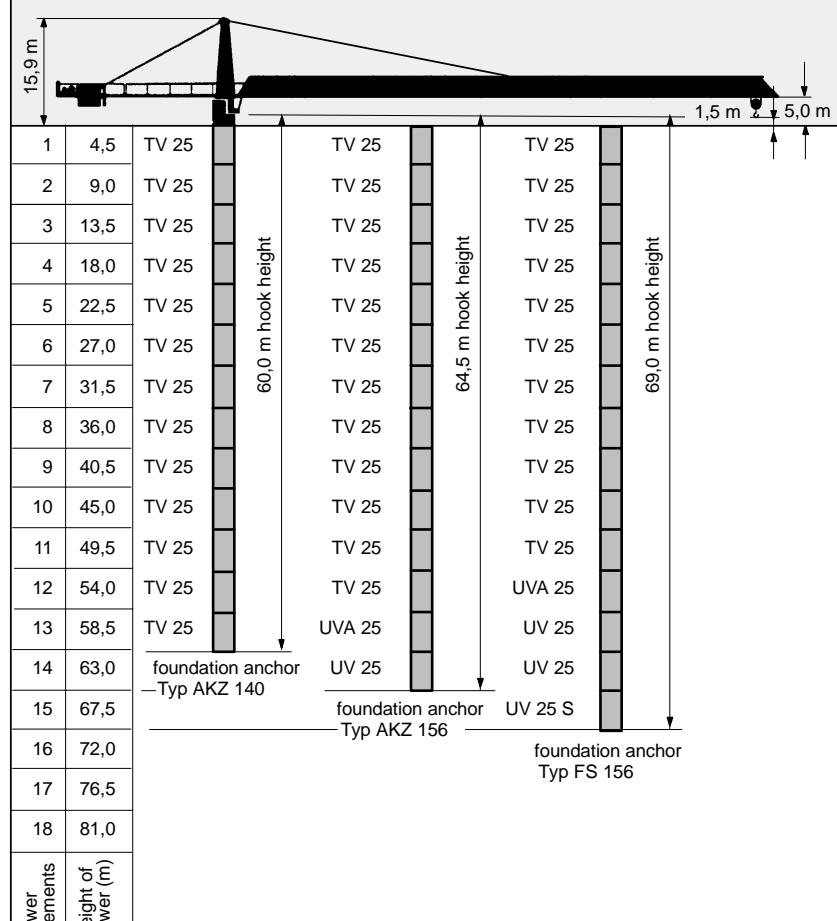
## 2.2.3.2 Load capacity table [kg] data given in distances of meters

DIN 15018 / H1 - B3

radius [m]	jib length [m]						
	30	35	40	45	50	55	60
20,0	20000	20000	20000	20000	20000	20000	20000
21,0	20000	20000	20000	20000	20000	20000	20000
22,0	20000	20000	20000	20000	20000	20000	20000
23,0	20000	20000	20000	20000	20000	20000	20000
24,0	20000	20000	20000	20000	20000	20000	20000
25,0	20000	20000	20000	20000	20000	20000	20000
26,0	20000	20000	20000	20000	20000	20000	20000
27,0	20000	20000	20000	20000	20000	20000	19730
28,0	20000	20000	20000	20000	20000	20000	18970
29,0	20000	20000	20000	20000	20000	20000	18260
30,0	20000	20000	20000	20000	20000	20000	17600
31,0		20000	20000	20000	20000	20000	16980
32,0		20000	20000	20000	20000	19370	16400
33,0		20000	19980	19670	19460	18730	15860
34,0		20000	19340	19050	18840	18140	15340
35,0		19400	18700	18500	18300	17600	14900
36,0			18180	17900	17710	17040	14400
37,0			17640	17370	17180	16540	13970
38,0			17140	16870	16690	16060	13560
39,0			16660	16400	16220	15610	13170
40,0			16200	16000	15800	15200	12800
41,0				15520	15350	14770	12450
42,0				15110	14950	14380	12110
43,0				14730	14560	14010	11800
44,0				14360	14200	13650	11490
45,0				14000	13800	13300	11200
46,0					13510	12990	10920
47,0						13190	12680
48,0							10660
49,0							12880
50,0							11800
51,0							9900
52,0							11560
53,0							9690
54,0							11300
55,0							9480
56,0							11060
57,0							9270
58,0							10830
59,0							9070
60,0							10600
							8900
							8690
							8510
							8330
							8160
							8000

the load capacities refer to  
a range of lift 42,0 m

## 2.2.7.1 Tower configurations

Slewing part:  


for a free standing stationary tower crane without climbing drive on a concrete foundation.

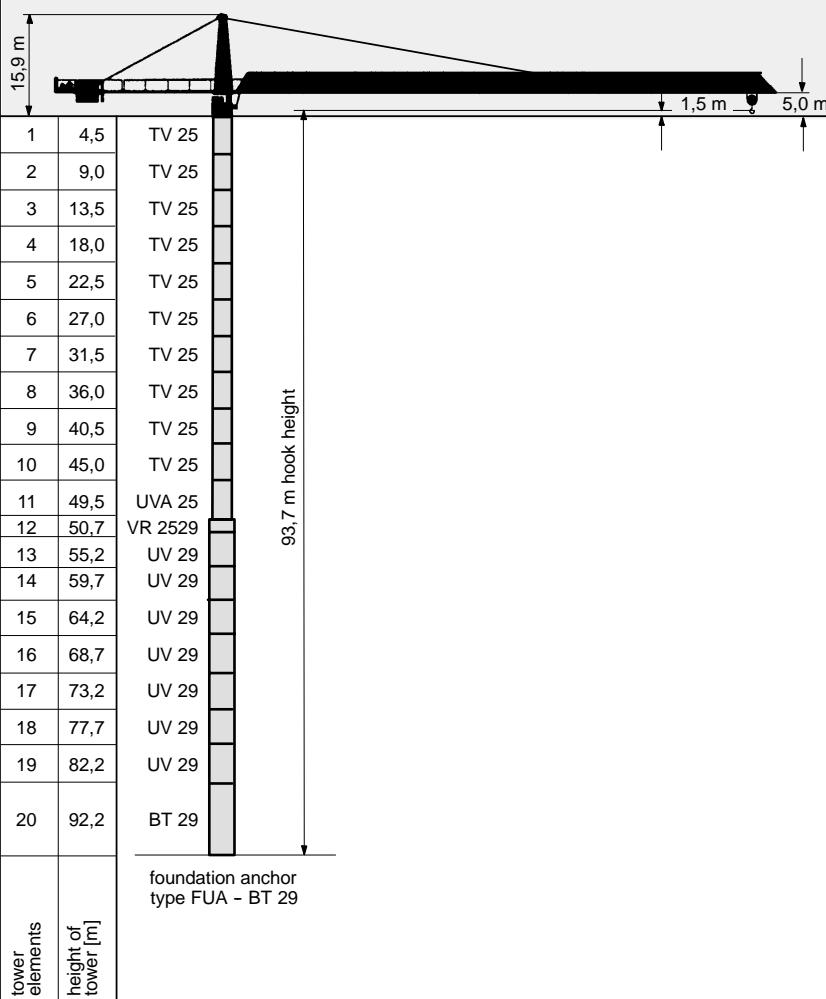
For data regarding foundation anchors see section 12.  
The tower configurations are recommended for economic crane installation and may be used in any case.  
Tower configurations with other tower elements are possible, but must be checked and confirmed by us in every individual case and before crane installation starts.

## 2.2.7.2

## Tower configurations

for a free standing stationary crane without climbing device on a concrete foundation.

Slewing part:



For data regarding foundation anchors see section 12.

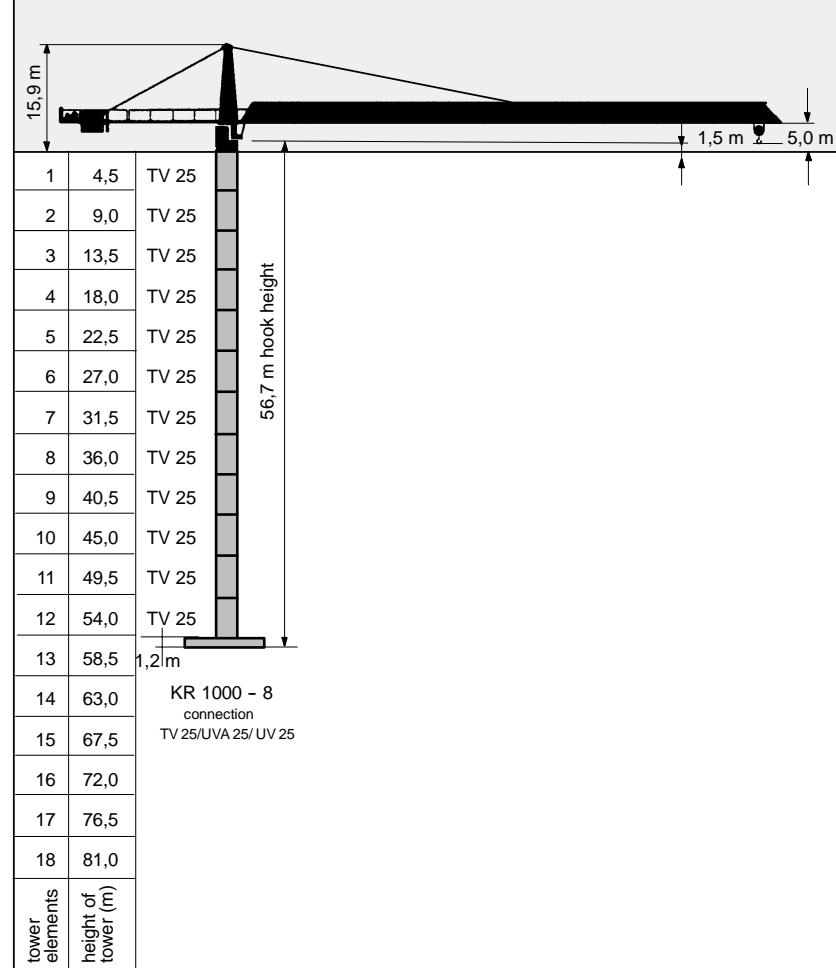
The tower configurations are recommended for economic crane installation and may be used in any case. Tower configurations with other tower elements are possible, but must be checked and confirmed by us in every individual case and before crane installation starts.

## 2.2.8.1

## Tower configurations

for a free standing stationary crane without climbing device on a cross frame.

Slewing part:



For data regarding cross frames see section 12.

The tower configurations are recommended for economic crane installation and may be used in any case.

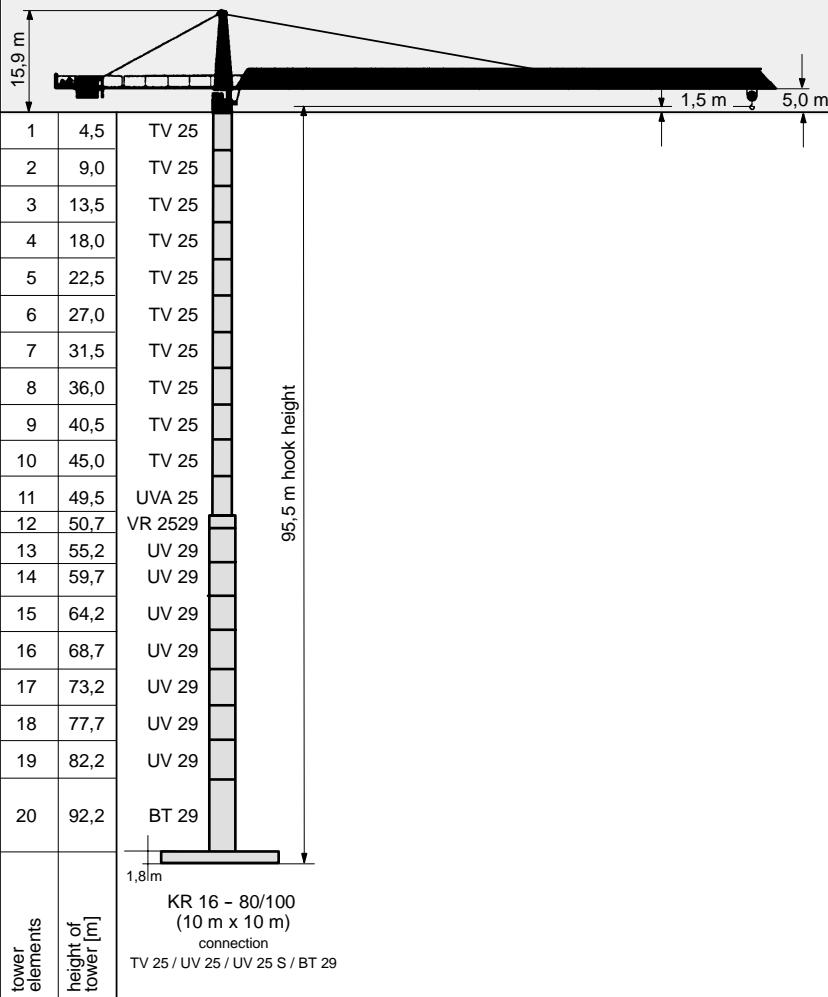
Tower configurations with other tower elements are possible, but must be checked and confirmed by us in every individual case and before crane installation starts.

## 2.2.8.2

## Tower configurations

for a free standing stationary crane without climbing device on a cross frame.

Drehteil:



For data regarding cross frames see section 12.

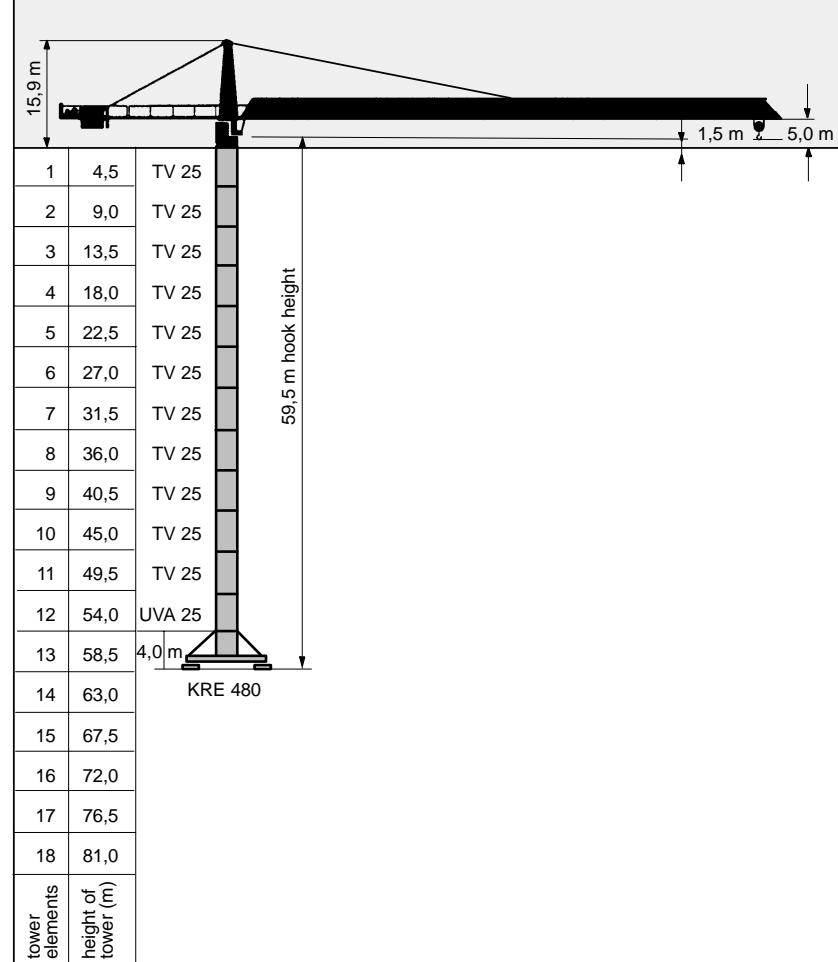
The tower configurations are recommended for economic crane installation and may be used in any case. Tower configurations with other tower elements are possible, but must be checked and confirmed by us in every individual case and before crane installation starts.

## 2.2.9.1

## Tower configurations

for a free standing stationary crane without climbing device on a cross frame element.

Slewing part:



For data regarding cross frame elements see section 12.

The tower configurations are recommended for economic crane installation and may be used in any case.

Tower configurations with other tower elements are possible, but must be checked and confirmed by us in every individual case and before crane installation starts.

## 2.2.10.1

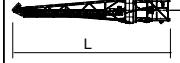
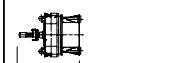
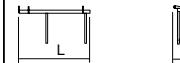
## Tower configurations

for a free standing travelling crane without climbing device.

Slewing part:					
1	4,5	TV 25	15,9 m		
2	9,0	TV 25			
3	13,5	TV 25			
4	18,0	TV 25	1,5 m		
5	22,5	TV 25	5,0 m		
6	27,0	TV 25			
7	31,5	TV 25			
8	36,0	TV 25			
9	40,5	TV 25			
10	45,0	TV 25			
11	49,5	TV 25			
12	54,0	UVA 25			
13	58,5		60,5 m hook height		
14	63,0		5,0 m		
15	67,5				
16	72,0				
17	76,5				
18	81,0				
tower elements		height of tower (m)			
UW 480					
For data regarding undercarriage see section 12.					
The tower configurations are recommended for economic crane installation and may be used in any case.					
Tower configurations with other tower elements are possible, but must be checked and confirmed by us in every individual case and before crane installation starts.					

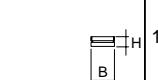
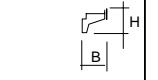
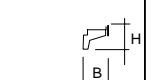
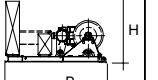
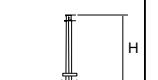
## 2.3.1

## Colli list

Item	pcs.	Designation	Colli	L (m)	B (m)	H (m)	weight (kg)	volume (m³)
Pos. 1 dismantled	1	tower top complete with platforms at tower top, ladders and different bracing brackets, without platform at slewing frame		15,88	2,99	2,57	19840	122,4
	1	tower top complete without bracing brackets, platforms or ladders		15,88	2,57	2,57	18550	104,9
	1	upper part of tower top without platforms, ladders or bracing brackets		10,52	2,10	2,20	4280	48,6
	1	lower part of tower top with slewing frame, DV, slewing drives, slip ring system and adapter; without platform at slewing frame		6,81	2,57	2,57	14270	51,5
	1	lower part of tower top with slewing frame, DV, slewing drives, slip ring system without adapter or platform at slewing frame		3,50	2,30	2,50	9730	20,1
2	1	platform slewing frame		1,84	0,77	0,99	110	1,4
3	1	driver's cabin with driver's cabin suspension		2,74	2,35	2,33	1250	15,0
	1	driver's cabin suspension		1,08	2,02	0,91	250	2,0
Loose and small parts can be distributed depending on the available space.								

2.3.2

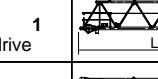
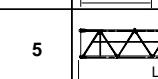
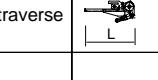
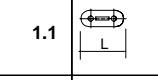
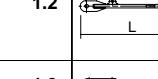
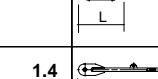
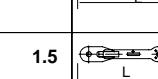
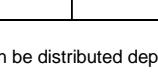
## Colli liste

Item	pcs.	designation	colli	L (m)	B (m)	H (m)	weight (kg)	volume (m <sup>3</sup> )
4	1	counterjib <b>21,7 m</b> folded without platforms		11,60	2,10	1,50	6250	36,5
		counterjib <b>21,7 m</b> unfolded without platforms		20,12	2,10	0,75	6250	31,7
		counterjib <b>16,7 m</b> folded without platforms		11,60	2,10	1,50	4750	36,5
		counterjib <b>16,7 m</b> unfolded without platforms		15,12	2,10	0,75	4750	23,8
5	1	platform 1 /460x2570		2,61	0,62	0,52	81	0,8
	1	platform 2 /460x2560		2,56	0,62	0,52	74	0,8
	1	platform 3 /460x2060		2,06	0,62	0,52	63	0,7
	1	platform 5 /460x2078		2,11	0,62	0,52	70	0,7
6	2	platform 4 /460x2060		2,06	0,47	0,52	48	0,5
	1	platform 6 /460x2065		2,07	0,47	0,52	70	0,5
7	1	Hw 2075 FU machinery platform with hoisting rope (Ø 24 mm x 225 m)		2,30	3,73	2,30	6950	19,7
8	1	disassembly crane		2,35	0,4	3,05	300	2,87
Loose and small parts can be distributed depending on the available space.								

Loose and small parts can be distributed depending on the available space.

2.3.3

## Colli list

Item	pcs.	designation	colli	L (m)	B (m)	H (m)	weight (kg)	volume (m <sup>3</sup> )
9	1	jib part with trolley drive		10,22	2,06	2,40	3850	50,53
10	1 (2x)	jib part		10,25	2,06	2,18	2690	46,03
11	1	jib part		10,29	2,06	2,17	2450	46,00
12	1	jib part		5,31	2,06	2,13	1170	23,30
13	1	jib part		10,27	2,06	2,12	1770	44,85
14	1	jib part		5,23	2,06	2,15	830	45,2
15	1	rope swivel traverse		1,53	1,98	0,50	280	1,5
16	1	trolley jib						
		bracing		0,70	0,16	0,25	66	0,03
17	1	bracing		2,09	0,11	0,26	169	0,06
18	1	bracing		0,62	0,05	0,24	50	0,01
19	1 (3x)	bracing		9,49	0,11	0,24	527	0,25
20	1	bracing		1,70	0,23	0,24	151	0,09
Loose and small parts can be distributed depending on the available space.								

Loose and small parts can be distributed depending on the available space.

2.3.4

## Colli list

Item	pcs.	designation	colli	L (m)	B (m)	H (m)	weight (kg)	volume (m <sup>3</sup> )
21	1	bracing		10,03	0,11	0,24	554	0,26
22	1	trolley 1 LK 20		2,00	2,23	1,30	740	5,8
23	1	hook block		1,30	0,60	1,30	630	1,0
24	1 (2x)	counterjib bracing 1		9,56	0,07	0,21	295	0,14
25	1 (2x)	bracing 2		4,69	0,07	0,21	155	0,07
26	1 (2x)	bracing 3		4,31	0,07	0,21	145	0,06
27	1 (2x)	bracing 4		5,35	0,07	0,21	175	0,08
28	1	standard handrail (small parts)		2,55	1,1	1,80	460	5,05
29	1	box (small parts)		1,60	0,90	0,80	500	1,15

Loose and small parts can be distributed depending on the available space.

2.5.1

## Assembly weights - tower top - counterjib

## Tower top, complete

bracing brackets (1x560 mm, 2x9300mm), driver's cabin, driver's cabin suspension, platform and standard handrails

21 070 kg

- upper part of tower top, complete 5 440 kg
- driver's cabin with driver's cabin suspension 1 230 kg
- lower part of tower top with slewing frame, DV, slewing drives, platform, standard handrails and slip ring system 14 400 kg

## Counterjib 21,7 m - with hoisting drive Hw 2075 FU, complete

machinery platform Hw 2075 FU with hoisting rope (Ø 24 mm x 225 m), 6 platforms, 6 bracing brackets, assembly trestles and standard handrail, counterweight 3 t (under machinery platform),

17 700 kg

- counterjib with 4 bracing brackets, platforms, assembly trestles and standard handrail 7 750 kg
- machinery platform Hw 2075 FU with hoisting rope (Ø 24 mm x 225 m) 6 950 kg
- counterweight 3 t (under machinery platform) 3 000 kg

## Counterjib 16,7 m - with hoisting drive Hw 2075 FU, complete

machinery platform Hw 2075 FU with hoisting rope (Ø 24 mm x 225 m), 6 platforms, 2 bracing brackets, assembly trestles and standard handrail, counterweight 3 t (under machinery platform),

16 180 kg

- counterjib with 2 bracing brackets, platforms, assembly trestles and standard handrail 6 230 kg
- machinery platform Hw 2075 FU with hoisting rope (Ø 24 mm x 225 m) 6 950 kg
- counterweight 3 t (under machinery platform) 3 000 kg

2.5.2

## Assembly weights - trolley jib

<b>60 m trolley jib, complete</b>	19 900 kg
- bracing brackets, trolley, traversing ropes, hook block and standard handrails	
<b>55 m trolley jib, complete</b>	19 000 kg
- bracing brackets, trolley, traversing ropes, hook block and standard handrails	
<b>50 m trolley jib, complete</b>	17 800 kg
- bracing brackets, trolley, traversing ropes, hook block and standard handrails	
<b>45 m trolley jib, complete</b>	15 750 kg
- bracing brackets, trolley, traversing ropes, hook block and standard handrails	
<b>40 m trolley jib, complete</b>	14 540 kg
- bracing brackets, trolley, traversing ropes, hook block and standard handrails	
<b>35 m trolley jib, complete</b>	13 940 kg
- bracing brackets, trolley, traversing ropes, hook block and standard handrails	
<b>30 m trolley jib, complete</b>	12 740 kg
- bracing brackets, trolley, traversing ropes, hook block and standard handrails	

2.5.3

## Assembly weights - cross frame / cross frame element / undercarriage

<b>cross frame KR 1000 - 8 (without optional parts)</b>	8 200 kg
- 4 spigots TV 25 / TV 25	684 kg
<b>cross frame element KRE 480, complete</b>	24 250 kg
- base mast part	7 100 kg
- swivel arms with corner bearings	6 250 kg
- diagonal struts and ballast rest	9 260 kg
- assembly platform, ladder and small parts	1 640 kg
<b>undercarriage UW 480, complete</b>	34 000 kg
- base mast part	7 100 kg
- swivel arms with crosshead and subframe	16 000 kg
- diagonal struts and ballast rest	9 260 kg
- assembly platform, ladder and small parts	1 640 kg

2.5.4

## Required hook height for the mobile crane

**Danger!**

Use suspension ropes with sufficient capacity and observe suspension plans!

**Required height under hook for the mobile crane**

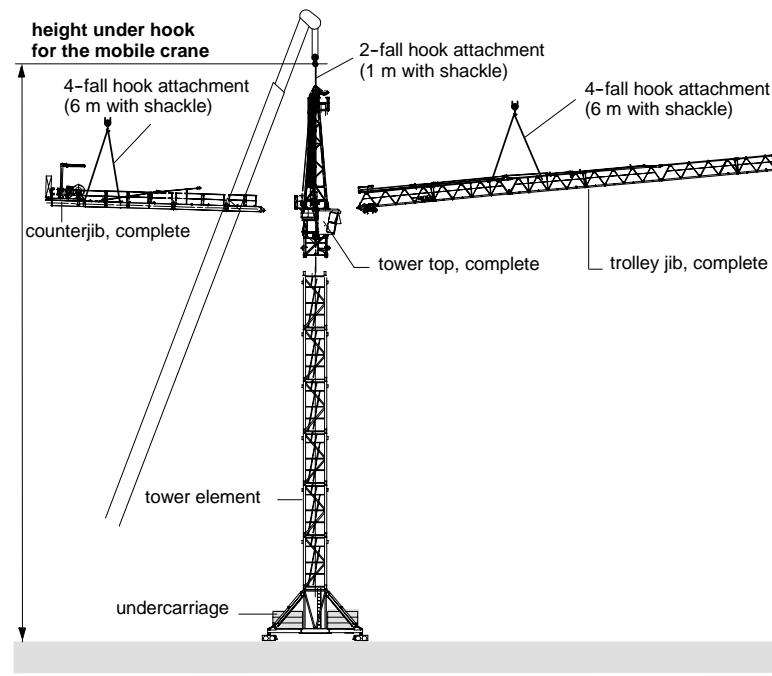
=

**Height under hook of WOLFF tower crane + 18 m.**

For data regarding the height under hook of WOLFF tower cranes see tower configurations.

If the crane will be erected on another substructure, the required height under hook of the crane increases by the structural dimension of the substructure.

Differences in ground (mobile crane basis - tower crane basis) must be considered for erection.



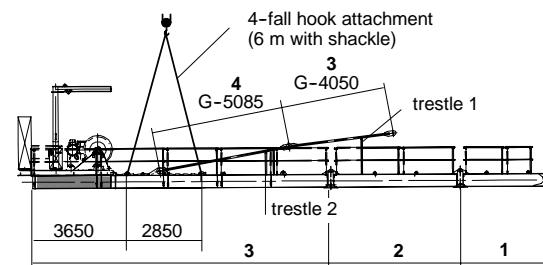
2.6.1.1

## Counterjib - suspension plan

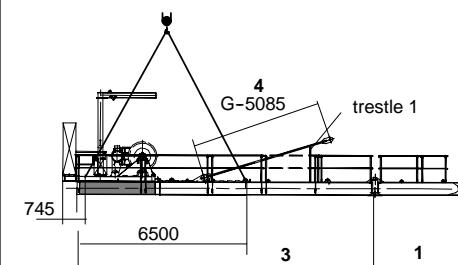
**Danger in case of assembly or disassembly!**

There mustn't be any loose parts on the counterjib.

The parts of the jib are labeled with a building part identification sign.



**counterjib 21,7 m**  
G = 17 100 kg



**counterjib 16,7 m**  
G = 15 300 kg

## 2.6.3.1 Trolley jib - suspension plan 60 m up to 30 m jib

**Danger during disassembly!**

Loosen bolts at the pivot point of the jib. Trolley jib must be balanced before it is lifted away. There mustn't be any loose parts on the trolley jib.

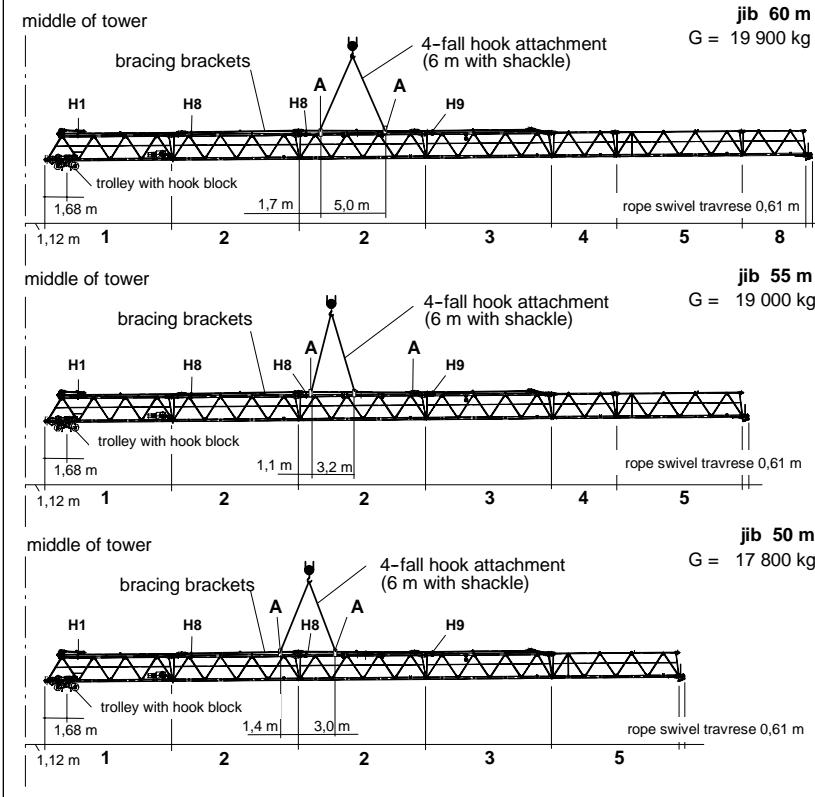
The parts of the jib are labeled with a building part identification at the top chord.

<b>Lengths:</b>	trolley jib part	1/2/3/5 = 10,0 m
	trolley jib part	4/8 = 5,0 m
	rope swivel traverse	= 0,61 m

More details about suspensions **A**, see item 2.6.3.10 / 2.6.3.11 and supports **H1**, **H8** and **H9** see item 2.6.3.5.

**Attention!**

For assembly attach hook block with 2 sling ropes DIN 3088 ( $\varnothing$  8 mm x 1 m with shackle) to the trolley, reeve in assembly rope (Perlon rope  $\varnothing$  14 mm x 12 m) and secure at the trolley.



## 2.6.3.2 Trolley jib - suspension plan 45 m up to 35 m jib

**Danger during disassembly!**

Loosen bolts at the pivot point of the jib. Trolley jib must be balanced before it is lifted away. There mustn't be any loose parts on the trolley jib.

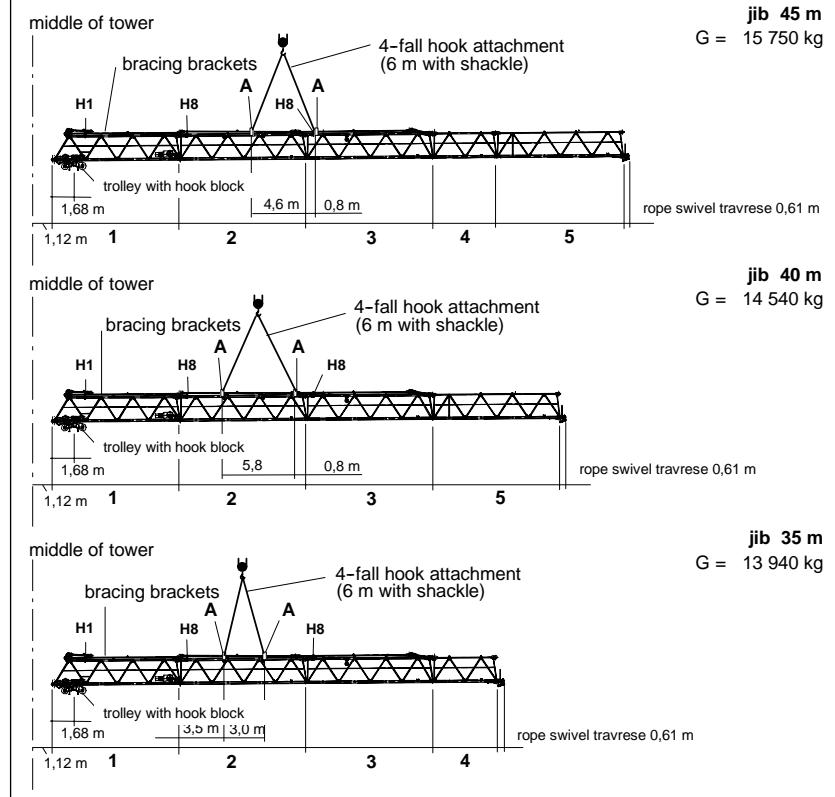
The parts of the jib are labeled with a building part identification at the top chord.

<b>Lengths:</b>	trolley jib part	1/2/3/5 = 10,0 m
	trolley jib part	4 = 5,0 m
	rope swivel traverse	= 0,61 m

More details about suspensions **A**, see item 2.6.3.10 / 2.6.3.11 and supports **H1**, **H8** and **H9** see item 2.6.3.5.

**Attention!**

For assembly attach hook block with 2 sling ropes DIN 3088 ( $\varnothing$  8 mm x 1 m with shackle) to the trolley, reeve in assembly rope (Perlon rope  $\varnothing$  14 mm x 12 m) and secure at the trolley.



2.6.3.3

## Trolley jib - suspension plan 30 m jib

**Danger during disassembly!**

Loosen bolts at the pivot point of the jib. Trolley jib must be balanced before it is lifted away. There mustn't be any loose parts on the trolley jib.

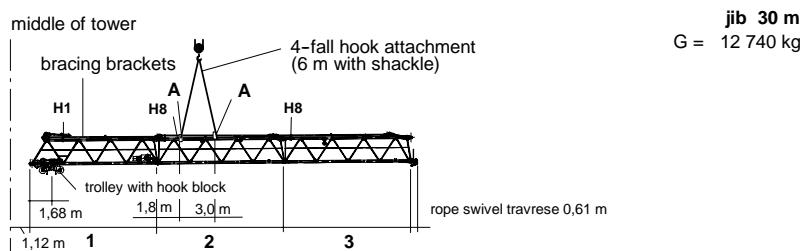
The parts of the jib are labeled with a building part identification at the top chord.

**Lengths:** trolley jib part       $\frac{1}{2}/3 = 10,0 \text{ m}$   
rope swivel traverse       $= 0,61 \text{ m}$

More details about suspensions **A**, see item 2.6.3.10 / 2.6.3.11 and supports **H1**, **H8** and **H9** see item 2.6.3.5.

**Attention!**

For assembly attach hook block with 2 sling ropes DIN 3088 ( $\varnothing 8 \text{ mm} \times 1 \text{ m}$  with shackle) to the trolley, reeve in assembly rope (Perlon rope  $\varnothing 14 \text{ mm} \times 12 \text{ m}$ ) and secure at the trolley.



2.7.1

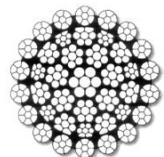
## Hoisting rope

## for hoisting winch - Hw 2075 FU

Cable  $\varnothing = 24 \text{ mm}$   $+4\%$   $+2\%$

## First equipment

design according to DIN 15 020  
kind of operation TWG 1 Am



**CASAR EUROLIFT -**  
non twisting  
flexible hoisting rope  
with compressed outer strands  
and compressed cable core

## with special packing material grip

nominal strength  $= 2160 \text{ N/mm}^2$   
calc. breaking strength  $= 706,0 \text{ kN}$   
min. breaking strength  $= 564,1 \text{ kN}$   
weight per meter  $= 2,843 \text{ kg}$

## Design

lags lay rope, right handed,  
made from blank cable wire.

middle space factor  $= 0,720$   
spinning loss factor  $= 0,82$   
weight factor  $= 0,87$   
total twist number  $= 280$

Number of carrying wires in the outer strands  
is to be judged by the state of wear according to  
DIN 15020 Bl. 2 / ISO DIS 4309 = 126

**Attention! hoisting rope with special packing material grip**

## Basic equipment

cable length 225 m	for crane with:	cable radius 2 fall 60 m
		hook path 41 m

By lengthening the hook path by 1 tower element (4,5 m) the necessary cable length increases  
by **9,0 m for operation in 2 falls.**

**Attention!**

**A wire cable is a complex machine element.**

Conventional cable design frequently doesn't meet the requirements of modern rope drives, short service life is the result.

2.7.2

## Traversing rope

Cable Ø = 12 mm	+ 4% + 2%	design according to DIN 15 020 kind of operation TWG 1 Am
First equipment		<b>CASAR TURBOPLAST -</b> cable with 8 strands made out of compressed outer strands.  with special packing material grip  nominal strength = 1960 N/mm <sup>2</sup> calc. breaking strength = 148,3 kN min. breaking strength = 124,9 kN weight per meter = 0,658 kg
Design		ordinary lay rope, right handed, surface of wires zinc coated.  middle space factor = 0,665 middle spinning loss factor = 0,85 middle weight factor = 0,87 total twist number = 327  Number of carrying wires in the outer strands is to be judged by the state of wear according to DIN 15020 Bl. 2 / ISO DIS 4309 = 208
<b>Attention!</b> short traversing rope with special packing material grip		
<b>Basic equipment</b>		
cable lengths	1 x 100 m 1 x 176 m	for crane with: radius 60 m - 85 m
<b>Attention!</b> A wire cable is a complex machine element.		
Conventional cable design frequently doesn't meet the requirements of modern rope drives. short service life is the result.		

2.8.1

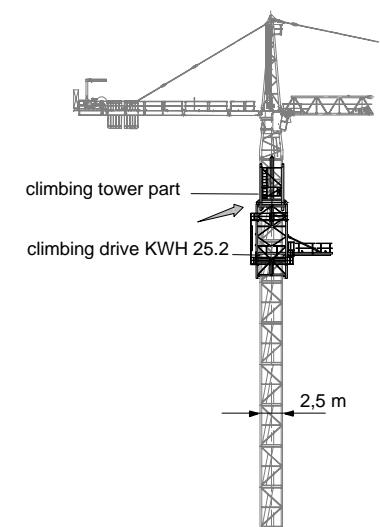
## Insertable exterior climbing drive KWH 25.2



## Attention!

The assembly of the climbing drive with the WOLFF tower crane 6071 is possible with operation in 2 falls.

More details about the climbing drive KWH 25.2 see additional equipment, section 12.



## Minimum height with stationary erection:

- 1 climbing tower part
- 2 tower elements = 13,5 m tower height

## Minimum height with travelling erection:

- 1 climbing tower part
- 2 tower elements + undercarriage  
appr. 13,5 m tower height

2.8.1.1

## Balancing weights

WOLFF 6071 balancing weight *	jib						
	30 m	35 m	40 m	45 m	50 m	55 m	60 m
load = 5,0 t	--	--	--	--	--	52,2 m	52,9 m
load = 8,0 t	--	--	--	39,2 m	36,9 m	35,9 m	36,4 m
load = 12,0 t	27,2 m	28,9 m	27,8 m	27,7 m	26,0 m	--	--

\* The indicated balancing weights are gross-weights of tower sections or a load.

\*\* The given radius (m) is an approximate value and refers to the center of the tower. The exact balancing position can be reached by carefully moving the trolley and can be checked by a frictionless moving in or out of the concerned tower section.



## Danger!

The climbing gear is an auxiliary device for assembly and mustn't stay at the tower crane WOLFF under normal working conditions.

Until the tower has been repinned fully and in all holes, the balancing must be kept and the slewing part must remain locked. (For details, please see operational manual KWH 25.2).

The climbing gear is an auxiliary device for assembly and mustn't stay at the tower crane WOLFF under normal working conditions.

2.8.5.

## Insertable internal climbing drive KSH 25

For use of the WOLFF 6071 in connection with internal climbing drive KSH 25 the tower combination has to be observed as shown here.

More details about the climbing drive KSH 25 see additional equipment, section 12.

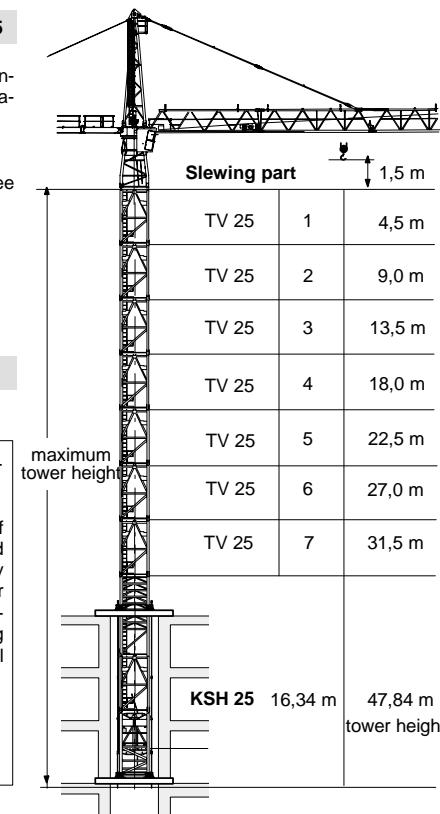
2.8.5.1

## Balancing weights

\* The indicated balancing weights are gross-weights of tower elements or a load.

\*\* The indicated radius refers to the centre of the tower and shall be treated as standard value. Exact balancing must be achieved by travelling of trolley with tower element or load and can be checked by measuring the distance between corner posts and tensioning brackets. This distance shall be equal at all four corner posts.

-- balancing not possible

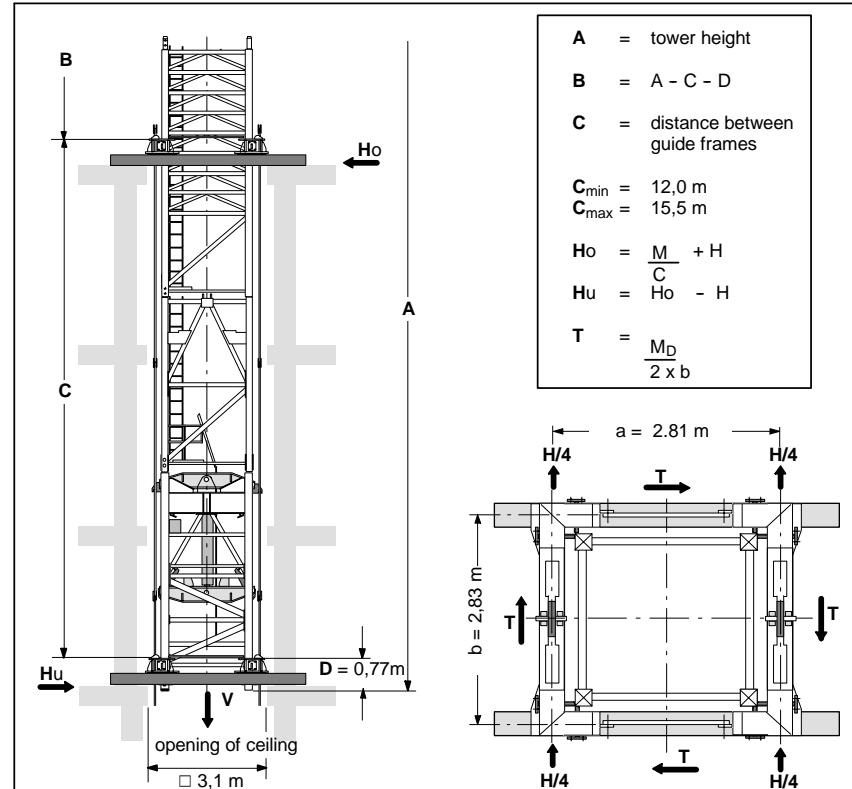


WOLFF 6071 balancing weight *	jib						
	30 m	35 m	40 m	45 m	50 m	55 m	60 m
load = 5,0 t	--	--	--	--	--	--	54,3 m **
load = 8,0 t	--	--	--	40,1 m	37,8 m	36,8 m	37,3 m
load = 12,0 t	27,8 m	29,6 m	28,4 m	28,3 m	26,7 m	26,0 m	--

2.8.2.2

## Reacting forces to building

for hydraulic interior climbing drive KSH 25



## Reacting forces to building (kN) in operation

A(m)	47,8					43,3					38,8					34,3				
C(m)	12	13	14	15		12	13	14	15		12	13	14	15		12	13	14	15	
V	1580					1550					1520					1490				
Ho	530	490	450	420		510	470	430	410		490	450	410	390		460	430	400	370	
Hu	470	430	400	370		450	410	380	350		430	390	360	330		410	380	340	320	
T	98					98					98					98				

## Reacting forces to building (kN) out of operation

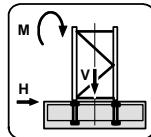
A(m)	47,8					43,3					38,8					34,3				
C(m)	12	13	14	15		12	13	14	15		12	13	14	15		12	13	14	15	
V	1362					1332					1302					1272				
Ho	320	300	280	260		260	240	220	210		240	220	210	200		230	210	200	180	
Hu	140	110	90	70		80	60	50	30		80	60	40	30		80	60	40	30	
T	0					0					0					0				

## 3.1.1 Foundation loads according to DIN

Inclusive all dynamic factors, theory order II taken into account  
for statioary tower crane on a concrete foundation  
according to tower configuration without climbing device

Permanent acting moment = 3300 kNm

M = moment H = horizontal force V = vertical load



**Foundation loads** Jib length 30 - 60 m

height under hook [m]	Crane in service torque moment 490 kNm			Crane out of service			Assembly		
	M [kNm]	H [kN]	V [kN]	M [kNm]	H [kN]	V [kN]	M [kNm]	H [kN]	V [kN]
10,5	4357	37	1025	2785	56	809	3502	19	470
15,0	4543	39	1056	2525	62	840	3597	21	502
19,5	4749	41	1088	1857	86	872	3705	23	534
24,0	4973	43	1120	1409	96	904	3827	26	566
28,5	5219	46	1153	915	106	936	3962	28	598
33,0	5488	48	1185	690	121	1163	4112	30	630
37,5	5780	50	1217	1318	131	1195	4277	32	662
42,0	6099	52	1249	2001	140	1227	4457	34	694
46,5	6446	55	1281	2745	150	1259	4654	37	726
51,0	6826	57	1313	3553	160	1291	4868	39	758
55,5	7240	59	1345	4432	170	1323	5101	41	790
60,0	7693	61	1377	5387	180	1355	5353	43	822
64,5	8122	64	1417	6381	190	1395	5604	46	862
69,0	8595	66	1457	7467	201	1435	5878	48	903

## Attention ! Tower configuration with basis tower BT 29

71,2	8600	68	1522	7820	202	1500	5940	50	977
75,7	9060	71	1568	9040	214	1546	6240	53	1013
80,2	9600	73	1614	10340	225	1592	6560	55	1060
84,7	10170	76	1660	11730	236	1638	6900	58	1105
89,2	10800	78	1707	13230	247	1684	7260	60	1152
93,7	11480	81	1753	14850	258	1713	7660	63	1200



































