

max. height under hook
see tower combination

TYPE OF CRANE	: BGL-GROUP 2125-0400
KIND OF CRANE	: TOWER CRANE WITH TROLLEY JIB, TOP SLEWING, SELF CLIMBING
INSTALLATION	: STATIONARY OR TRAVELLING
CALCULATION BASE	: FEM-HC1 / A3
LOADMOMENT	: max. 4888 kNm

PLANING DIAGRAM
WOLFF 9025

962-3-020918E

2.2.1.1 Load capacity table

radius [m]		30	35	40	45	50	55	60	65	70	75	80	85	90
length of jib [m]	90 2,8-17,1	10,7	8,9	7,6	6,6	5,7	5,1	4,5	4,0	3,6	3,3	3,0	2,7	2,5
	85 2,8-17,7	11,1	9,3	7,9	6,9	6,0	5,3	4,7	4,2	3,8	3,5	3,2	2,9	
	80 2,8-18,5	11,7	9,8	8,4	7,2	6,4	5,6	5,0	4,5	4,1	3,7	3,4		
	75 2,8-19,1	12,1	10,1	8,7	7,5	6,6	5,9	5,2	4,7	4,3	3,9			
	70 2,8-19,8	12,6	10,6	9,1	7,8	6,9	6,1	5,5	4,9	4,5				
	65 2,8-20,4	13,1	11,0	9,4	8,2	7,2	6,4	5,7	5,2					
	60 2,8-21,1	13,6	11,4	9,8	8,5	7,5	6,6	6,0						
	55 2,8-21,6	13,9	11,7	10,0	8,7	7,7	6,9							
	50 2,8-22,2	14,4	12,1	10,4	9,0	8,0								
	45 2,8-22,9	14,9	12,5	10,7	9,4									
	40 2,8-23,3	15,2	12,8	11,0										
	35 2,8-24,0	15,6	13,2											
	30 2,8-24,4	16,0												

The load capacities refer to a hook path of 42,0 m. With greater hook paths the safe working load will be minimized by the additional weight of the hoisting cable (with 2 fall operation = 5,7 kg per meter hook path).

Arrangement of counterweights with hoisting winch

Hw 2075 FU

90 m jib		85 m jib		26,7 m counterjib		80 m jib		75 m jib		Attention !	
3,0t 9 x 3,4 t		3,0t 8 x 3,4 t		3,0t 7 x 3,4 t		3,0t 6 x 3,4 t		intermediate ballasti		6x 3,4 t see assembly section 5	
to tower →		to tower →		to tower →		to tower →		to tower →		to tower →	
33,6		30,2		26,8		23,4		total weight [t]			
70 m jib		65 m jib		21,7 m counterjib		60 m jib		55 m jib		50 m jib	
3,0t 9 x 3,4 t		3,0t 9 x 3,4 t		3,0t 8 x 3,4 t		3,0t 6 x 3,4 t		3,0t 5 x 3,4 t		intermediate ballasti	
to tower →		to tower →		to tower →		to tower →		to tower →		to tower →	
33,6		33,6		30,2		23,4		20,0		total weight [t]	
45 m jib		40 m jib		16,7 m counterjib		35 m jib		30 m jib			
3,0t 9 x 3,4 t		3,0t 8 x 3,4 t		3,0t 6 x 3,4 t		3,0t 6 x 3,4 t					
to tower →		to tower →		to tower →		to tower →					
33,6		30,2		23,4		23,4		total weight [t]			

2.2.1.1 Load capacity table

radius [m]		30	35	40	45	50	55	60	65	70	75	80	85	90
length of jib [m]	90 2,8-19,3	12,3	10,3	8,8	7,6	6,7	6,0	5,3	4,8	4,3	3,9	3,6	3,3	3,0
	85 2,8-20,0	12,8	10,7	9,2	8,0	7,0	6,2	5,6	5,0	4,5	4,1	3,8	3,5	
	80 2,8-20,9	13,4	11,3	9,6	8,4	7,4	6,6	5,9	5,3	4,8	4,4	4,0		
	75 2,8-21,4	13,8	11,6	9,9	8,6	7,6	6,8	6,1	5,5	5,0	4,5			
	70 2,8-21,9	14,1	11,9	10,2	8,9	7,8	7,0	6,3	5,6	5,1				
	65 2,8-22,5	14,6	12,2	10,5	9,2	8,1	7,2	6,5	5,8					
	60 2,8-22,9	14,9	12,5	10,8	9,4	8,3	7,4	6,6						
	55 2,8-23,4	15,3	12,9	11,0	9,6	8,5	7,6							
	50 2,8-23,7	15,5	13,0	11,2	9,8	8,6								
	45 2,8-24,4	16,0	13,5	11,6	10,1									
	40 2,8-24,9	16,4	13,8	11,9										
	35 2,8-25,6	16,9	14,2											
	30 2,8-26,2	17,3												

The load capacities refer to a hook path of 42,0 m. With greater hook paths the safe working load will be minimized by the additional weight of the hoisting cable (with 2 fall operation = 5,7 kg per meter hook path).

Arrangement of counterweights with hoisting winch


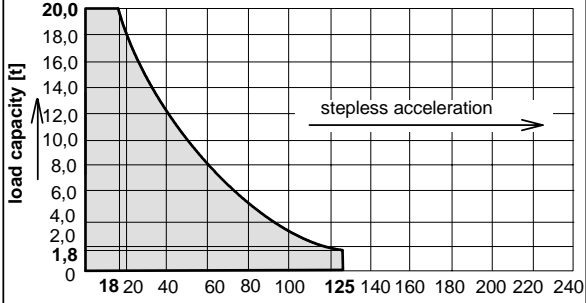
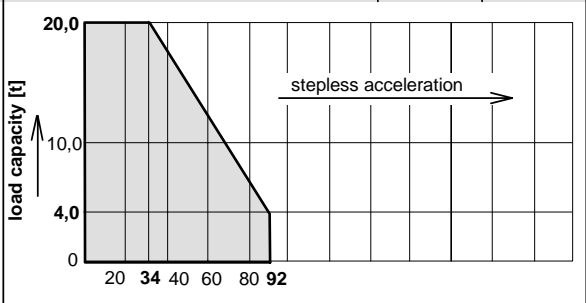
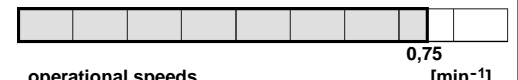
Hw 2075 FU

90 m jib		85 m jib		26,7 m counterjib		80 m jib		75 m jib		Attention !	
3,0t 9 x 3,4 t		3,0t 8 x 3,4 t		3,0t 7 x 3,4 t		3,0t 6 x 3,4 t		intermediate ballasti		6x 3,4 t see assembly section 5	
to tower →		to tower →		to tower →		to tower →		to tower →		to tower →	
33,6		30,2		26,8		23,4		total weight [t]			
70 m jib		65 m jib		21,7 m counterjib		60 m jib		55 m jib		50 m jib	
3,0t 9 x 3,4 t		3,0t 9 x 3,4 t		3,0t 8 x 3,4 t		3,0t 6 x 3,4 t		3,0t 5 x 3,4 t		intermediate ballasti	
to tower →		to tower →		to tower →		to tower →		to tower →		to tower →	
33,6		33,6		30,2		23,4		20,0		total weight [t]	
45 m jib		40 m jib		16,7 m counterjib		35 m jib		30 m jib			
3,0t 9 x 3,4 t		3,0t 8 x 3,4 t		3,0t 6 x 3,4 t		3,0t 6 x 3,4 t					
to tower →		to tower →		to tower →		to tower →					
33,6		30,2		23,4		23,4		total weight [t]			

2.2.2.1

Operational speeds

380 V - 460 V, 50/60 Hz

drive [model]	operational speed load capacity	max. lift [m]	output [kW]	total output [kVA]
Hw 2075 FU	hoisting 	400	75	98 total- output for a simultaneity factor of 0,7
				
Kw	traversing		9,0	
				
Dw	Slewing	0,75 min ⁻¹	2 x 7,5	
				

2.2.3.1

Load capacity [kg] data given in distances of meters


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radius [m]	jib length [m]												
	30	35	40	45	50	55	60	65	70	75	80	85	90
17,0	20000	20000	20000	20000	20000	20000	20000	20000	20000	20000	20000	20000	20000
18,0	20000	20000	20000	20000	20000	20000	20000	20000	20000	20000	20000	19560	18900
19,0	20000	20000	20000	20000	20000	20000	20000	20000	20000	20000	19450	18530	17820
20,0	20000	20000	20000	20000	20000	20000	20000	20000	19750	19030	18400	17530	16850
21,0	20000	20000	20000	20000	20000	20000	20000	19450	18730	18040	17450	16610	15970
22,0	20000	20000	20000	20000	20000	19650	19130	18490	17810	17150	16580	15790	15170
23,0	20000	20000	20000	19920	19270	18730	18230	17620	16970	16340	15790	15030	14440
24,0	20000	20000	19400	19030	18400	17880	17400	16820	16190	15590	15070	14340	13780
25,0	19520	19120	18560	18200	17600	17100	16640	16080	15480	14900	14400	13700	13160
26,0	18710	18320	17790	17440	16860	16380	15940	15400	14820	14270	13790	13110	12590
27,0	17960	17590	17070	16730	16180	15720	15290	14770	14220	13680	13220	12570	12070
28,0	17260	16900	16400	16080	15540	15100	14690	14190	13650	13130	12690	12060	11580
29,0	16610	16260	15780	15470	14950	14520	14120	13640	13120	12620	12190	11590	11120
30,0	16000	15600	15200	14900	14400	13900	13600	13100	12600	12100	11700	11100	10700
31,0		15110	14660	14370	13880	13480	13110	12660	12170	11710	11300	10740	10300
32,0		14590	14150	13870	13400	13010	12650	12210	11740	11290	10900	10350	9930
33,0		14100	13670	13400	12950	12570	12220	11790	11340	10900	10520	9990	9580
34,0		13640	13220	12960	12520	12150	11810	11400	10960	10530	10170	9650	9250
35,0		13200	12800	12500	12100	11700	11400	11000	10600	10100	9800	9300	8900
36,0			12400	12150	11730	11390	11070	10780	10260	9860	9510	9030	8650
37,0			12020	11780	11370	11040	10720	10350	9940	9550	9210	8740	8370
38,0			11660	11430	11030	10700	10400	10030	9640	9260	8930	8470	8110
39,0			11320	11090	10710	10390	10090	9730	9350	8980	8660	8210	7860
40,0			11000	10700	10400	10000	9800	9400	9100	8700	8400	7900	7600
41,0				10470	10110	9800	9520	9180	8820	8460	8160	7730	7400
42,0				10190	9830	9530	9260	8920	8570	8220	7920	7510	7190
43,0				9910	9560	9270	9010	8680	8330	7990	7700	7300	6980
44,0				9650	9310	9030	8760	8450	8110	7780	7490	7090	6790
45,0				9400	9000	8700	8500	8200	7800	7500	7200	6900	6600
46,0					8840	8560	8310	8010	7680	7370	7100	6720	6420
47,0						8610	8350	8100	7800	7490	7180	6910	6540
48,0							8400	8140	7900	7610	7300	6990	6730
49,0								8200	7940	7710	7420	7110	6820
50,0									8000	7700	7500	7200	6900
51,0										7570	7340	7070	6770
52,0											7390	7170	6900
53,0												7220	7000
54,0													7060
55,0													
56,0													
57,0													
58,0													
59,0													
60,0													
61,0													
62,0													
63,0													
64,0													
65,0													

2.2.3.1

Load capacity [kg] data given in distances of meters


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radius [m]	jib length [m]													
	30	35	40	45	50	55	60	65	70	75	80	85		90
66,0									4870	4650	4460	4200	3990	
67,0									4770	4560	4370	4110	3910	
68,0									4680	4470	4280	4030	3830	
69,0									4590	4380	4200	3940	3750	
70,0									4500	4300	4100	3800	3600	
71,0										4210	4030	3790	3590	
72,0										4130	3960	3710	3530	
73,0										4050	3880	3640	3460	
74,0										3970	3810	3570	3390	
75,0										3900	3730	3500	3300	
76,0											3660	3430	3260	
77,0											3600	3370	3190	
78,0											3530	3300	3130	
79,0											3460	3240	3070	
80,0											3400	3200	3000	
81,0												3120	2960	
82,0												3070	2900	
83,0												3010	2850	
84,0												2950	2790	
85,0												2900	2700	
86,0													2690	
87,0													2640	
88,0													2590	
89,0													2550	
90,0													2500	

2.2.3.2


load capacity [kg] data given in distances of meters

DIN 15018 / H1 - B3

radius [m]	jib length [m]													
	30	35	40	45	50	55	60	65	70	75	80	85		90
17,0	20000	20000	20000	20000	20000	20000	20000	20000	20000	20000	20000	20000	20000	20000
18,0	20000	20000	20000	20000	20000	20000	20000	20000	20000	20000	20000	20000	20000	20000
19,0	20000	20000	20000	20000	20000	20000	20000	20000	20000	20000	20000	20000	20000	20000
20,0	20000	20000	20000	20000	20000	20000	20000	20000	20000	20000	20000	20000	20000	19240
21,0	20000	20000	20000	20000	20000	20000	20000	20000	20000	20000	20000	19850	18970	18250
22,0	20000	20000	20000	20000	20000	20000	20000	20000	19930	19480	18950	18470	17980	17340
23,0	20000	20000	20000	20000	20000	20000	20000	19930	19480	18950	18470	17980	17490	16850
24,0	20000	20000	20000	20000	19750	19490	19030	18600	18100	17640	17160	16390	15760	
25,0	20000	20000	19940	19520	18890	18650	18200	17790	17310	16860	16410	15670	15060	
26,0	20000	19710	19110	18700	18100	17870	17440	17050	16580	16150	15720	15000	14420	
27,0	19350	18920	18340	17950	17370	17150	16730	16350	15900	15490	15070	14390	13830	
28,0	18600	18190	17630	17250	16690	16480	16070	15710	15280	14880	14480	13810	13270	
29,0	17910	17500	16970	16600	16060	15850	15460	15110	14690	14310	13920	13280	12760	
30,0	17300	16900	16400	16000	15500	15300	14900	14550	14100	13800	13400	12800	12300	
31,0		16270	15770	15420	14920	14720	14360	14030	13640	13280	12920	12320	11830	
32,0		15710	15220	14890	14400	14210	13860	13540	13160	12820	12460	11880	11410	
33,0		15180	14710	14390	13920	13730	13390	13080	12710	12380	12030	11470	11020	
34,0		14690	14230	13920	13460	13280	12950	12650	12290	11970	11630	11090	10640	
35,0		14200	13800	13500	13000	12900	12500	12200	11900	11600	11300	10700	10300	
36,0			13350	13050	12620	12450	12140	11860	11520	11210	10900	10380	9960	
37,0			12940	12650	12230	12070	11770	11490	11160	10860	10560	10060	9650	
38,0			12560	12280	11870	11710	11410	11150	10830	10530	10240	9750	9350	
39,0			12200	11920	11520	11370	11080	10820	10510	10220	9930	9460	9070	
40,0			11900	11600	11200	11000	10800	10500	10200	9900	9600	9200	8800	
41,0			11260	10880	10730	10460	10210	9910	9640	9370	9100	8910	8550	
42,0				10950	10580	10440	10170	9930	9640	9370	9100	8660	8300	
43,0				10660	10300	10160	9900	9660	9380	9120	8850	8420	8070	
44,0				10380	10030	9890	9630	9400	9130	8870	8620	8190	7850	
45,0				10100	9800	9600	9400	9200	8900	8600	8400	8000	7600	
46,0					9520	9390	9140	8920	8660	8420	8170	7770	7440	
47,0					9280	9150	8910	8700	8440	8200	7960	7570	7250	
48,0					9050	8930	8690	8480	8230	8000	7760	7380	7060	
49,0					8840	8710	8480	8280	8030	7800	7570	7190	6880	
50,0					8600	8500	8300	8100	7800	7600	7400	7000	6700	
51,0						8310	8090	7890	7650	7430	7210	6850	6550	
52,0						8110	7900	7700	7470	7260	7040	6680	6390	
53,0						7930	7720	7530	7300	7090	6870	6520	6240	
54,0						7750	7550	7360	7130	6930	6720	6370	6090	
55,0						7600	7400	7200	7000	6800	6600	6200	6000	
56,0							7220	7040	6820	6620	6420	6090	5820	
57,0							7060	6880	6670	6480	6280	5950	5690	
58,0							6910	6740	6530	6340	6140	5820	5560	
59,0							6770	6590	6390	6200	6010	5690	5440	
60,0							6600	6500	6300	6100	5900	5600	5300	
61,0								6320	6130	5940	5760	5450	5210	
62,0								6200	6000	5820	5640	5340	5100	
63,0								6070	5880	5700	5520	5230	4990	
64,0								5950	5760	5590	5410	5120	4890	
65,0								5830	5600	5500	5300	5000	4800	

2.2.3.2 load capacity [kg] data given in distances of meters

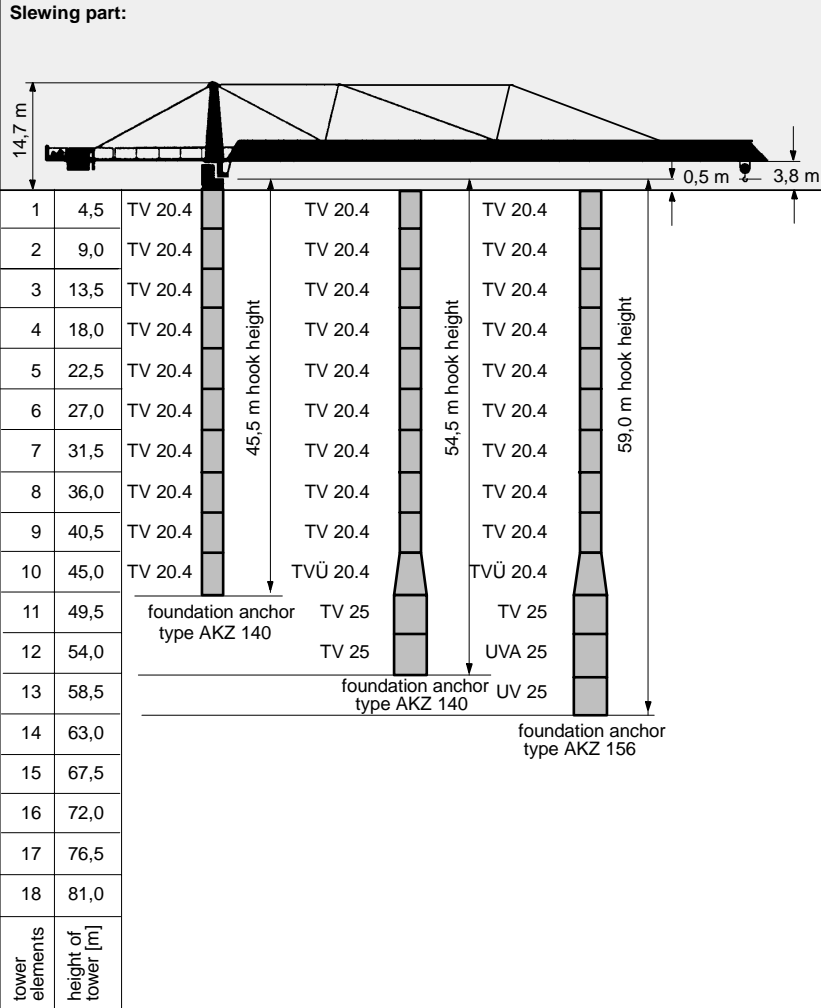
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radius [m]	jib length [m]																				
	30	35	40	45	50	55	60	65	70	75	80	85		90							
66,0									5540	5370	5200	4920	4690								
67,0									5430	5270	5100	4820	4590								
68,0									5330	5160	5000	4720	4500								
69,0									5230	5060	4900	4630	4410								
70,0									5100	5000	4800	4500	4300								
71,0										4880	4720	4460	4240								
72,0										4790	4630	4370	4160								
73,0										4700	4540	4290	4080								
74,0										4610	4460	4210	4000								
75,0										4500	4400	4100	3900								
76,0											4300	4050	3860								
77,0											4220	3980	3780								
78,0											4150	3910	3710								
79,0											4070	3840	3650								
80,0											4000	3800	3600								
81,0												3700	3520								
82,0													3640	3450							
83,0														3570	3390						
84,0															3510	3330					
85,0																3500	3300				
86,0																	3220				
87,0																		3160			
88,0																			3110		
89,0																				3050	
90,0																					3000

2.2.7.1 Tower configurations

for a free standing stationary tower crane without climbing drive on a concrete foundation

Slewing part:



The diagram illustrates the slewing part of the tower crane, showing a horizontal jib of length 14.7 m supported by a tower structure. The tower is composed of vertical elements (TV 20.4, TV 25, TVÜ 20.4, UVA 25, UV 25) and foundation anchors (AKZ 140, AKZ 156). Hook heights are indicated for different tower configurations: 45.5 m, 54.5 m, and 59.0 m. The jib has a height of 0.5 m and a width of 3.8 m at the end.

Element No.	Height [m]	Element Type	Hook Height [m]
1	4,5	TV 20.4	
2	9,0	TV 20.4	
3	13,5	TV 20.4	
4	18,0	TV 20.4	
5	22,5	TV 20.4	45,5
6	27,0	TV 20.4	
7	31,5	TV 20.4	
8	36,0	TV 20.4	
9	40,5	TV 20.4	
10	45,0	TV 20.4	54,5
11	49,5	TV 25	
12	54,0	TV 25	
13	58,5	TVÜ 20.4	
14	63,0	TV 25	
15	67,5	UVA 25	
16	72,0	UV 25	
17	76,5		59,0
18	81,0		

For data regarding foundation anchors see section 12.
 The tower configurations are recommended for economic crane installation and may be used in any case.
 Tower configurations with other tower elements are possible, but must be checked and confirmed by us in every individual case and before crane installation starts.

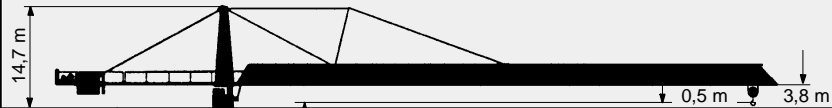
2.2.7.2

Tower configurations

Jib 30 m to 60 m

for a free standing stationary crane without climbing device on a concrete foundation

Slewing part:



1	4,5	TV 20.4
2	9,0	TV 20.4
3	13,5	TV 20.4
4	18,0	TV 20.4
5	22,5	TV 20.4
6	27,0	TV 20.4
7	31,5	TV 20.4
8	36,0	TV 20.4
9	40,5	TVÜ 20.4
10	45,0	UVA 25
11	49,5	UV 25
12	50,7	VR 2529
13	55,2	UV 29
14	59,7	UV 29
15	64,2	UV 29
16	68,7	UV 29
17	73,2	UV 29
18	77,7	UV 29
19	87,7	BT 29

88,2 m hook height

foundation anchor type FUA - BT 29

tower elements
height of tower [m]

For data regarding foundation anchors see section 12. The tower configurations are recommended for economic crane installation and may be used in any case. Tower configurations with other tower elements are possible, but must be checked and confirmed by us in every individual case and before crane installation starts.

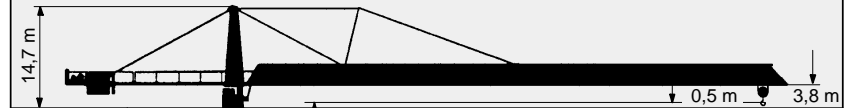
2.2.7.3

Tower configurations

Jib 65 m to 80 m

for a free standing stationary crane without climbing device on a concrete foundation

Slewing part:



1	4,5	TV 20.4
2	9,0	TV 20.4
3	13,5	TV 20.4
4	18,0	TV 20.4
5	22,5	TV 20.4
6	27,0	TV 20.4
7	31,5	TV 20.4
8	36,0	TV 20.4
9	40,5	TVÜ 20.4
10	45,0	UVA 25
11	49,5	UV 25
12	50,7	VR 2529
13	55,2	UV 29
14	59,7	UV 29
15	64,2	UV 29
16	68,7	UV 29
17	73,2	UV 29
18	83,2	BT 29

83,7 m hook height

foundation anchor type FUA - BT 29

tower elements
height of tower [m]

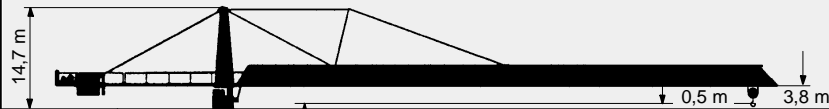
For data regarding foundation anchors see section 12. The tower configurations are recommended for economic crane installation and may be used in any case. Tower configurations with other tower elements are possible, but must be checked and confirmed by us in every individual case and before crane installation starts.

2.2.7.4 Tower configurations

Jib 85 m to 90 m

for a free standing stationary crane without climbing device on a concrete foundation

Slewing part:



1	4,5	TV 20.4
2	9,0	TV 20.4
3	13,5	TV 20.4
4	18,0	TV 20.4
5	22,5	TV 20.4
6	27,0	TV 20.4
7	31,5	TV 20.4
8	36,0	TV 20.4
9	40,5	TVÜ 20.4
10	45,0	UVA 25
11	49,5	UV 25
12	50,7	VR 2529
13	55,2	UV 29
14	59,7	UV 29
15	64,2	UV 29
16	68,7	UV 29
17	78,7	BT 29

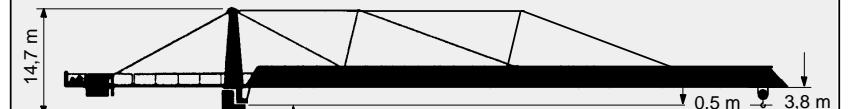
foundation anchor
type FUA - BT 29

For data regarding foundation anchors see section 12.
The tower configurations are recommended for economic crane installation and may be used in any case.
Tower configurations with other tower elements are possible, but must be checked and confirmed by us in every individual case and before crane installation starts.

2.2.8.1 Tower configurations

for a free standing stationary tower crane without climbing drive on a cross frame.

Slewing part:



1	4,5	TV 20.4
2	9,0	TV 20.4
3	13,5	TV 20.4
4	18,0	TV 20.4
5	22,5	TV 20.4
6	27,0	TV 20.4
7	31,5	TV 20.4
8	36,0	TV 20.4
9	40,5	TV 20.4
10	45,0	TVÜ 20.4
11	49,5	TV 25
12	54,0	UVA 25
13	58,5	1,2 m KR 1000 - 8 connection TV 25/UVA 25/ UV 25
14	63,0	
15	67,5	
16	72,0	
17	76,5	
18	81,0	

For data regarding foundation anchors see section 12.
The tower configurations are recommended for economic crane installation and may be used in any case.
Tower configurations with other tower elements are possible, but must be checked and confirmed by us in every individual case and before crane installation starts.

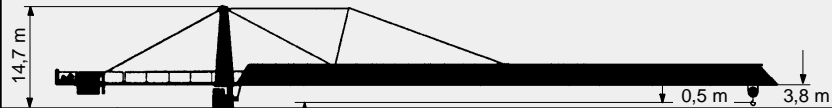
2.2.8.2

Tower configurations

jib 30 m to 60 m

for a free standing stationary crane without climbing device on a cross frame

Drehteil:



tower elements	height of tower [m]	element
1	4,5	TV 20.4
2	9,0	TV 20.4
3	13,5	TV 20.4
4	18,0	TV 20.4
5	22,5	TV 20.4
6	27,0	TV 20.4
7	31,5	TV 20.4
8	36,0	TV 20.4
9	40,5	TVÜ 20.4
10	45,0	UVA 25
11	49,5	UV 25
12	50,7	VR 2529
13	55,2	UV 29
14	59,7	UV 29
15	64,2	UV 29
16	68,7	UV 29
17	73,2	UV 29
18	77,7	UV 29
19	87,7	BT 29

1,8m
KR 16 - 80/100
(10 m x 10 m)
connection
TV 25 / UV 25 / UV 25 S / BT 29

For data regarding cross frames see section 12.
The tower configurations are recommended for economic crane installation and may be used in any case.
Tower configurations with other tower elements are possible, but must be checked and confirmed by us in every individual case and before crane installation starts.

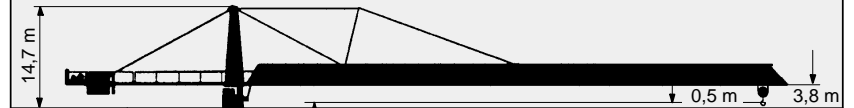
2.2.8.3

Tower configurations

jib 65 m to 80 m

for a free standing stationary crane without climbing device on a cross frame

Drehteil:



tower elements	height of tower [m]	element
1	4,5	TV 20.4
2	9,0	TV 20.4
3	13,5	TV 20.4
4	18,0	TV 20.4
5	22,5	TV 20.4
6	27,0	TV 20.4
7	31,5	TV 20.4
8	36,0	TV 20.4
9	40,5	TVÜ 20.4
10	45,0	UVA 25
11	49,5	UV 25
12	50,7	VR 2529
13	55,2	UV 29
14	59,7	UV 29
15	64,2	UV 29
16	68,7	UV 29
17	73,2	UV 29
18	83,2	BT 29

1,8m
KR 16 - 80/100
(10 m x 10 m)
connection
TV 25 / UV 25 / UV 25 S / BT 29

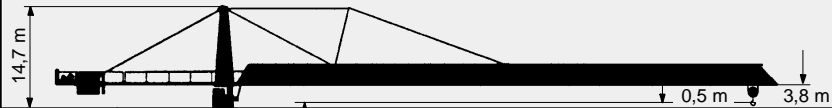
For data regarding cross frames see section 12.
The tower configurations are recommended for economic crane installation and may be used in any case.
Tower configurations with other tower elements are possible, but must be checked and confirmed by us in every individual case and before crane installation starts.

2.2.8.4 Tower configurations

jib 85 m to 90 m

for a free standing stationary crane without climbing device on a cross frame.

Drehteil:



1	4,5	TV 20.4
2	9,0	TV 20.4
3	13,5	TV 20.4
4	18,0	TV 20.4
5	22,5	TV 20.4
6	27,0	TV 20.4
7	31,5	TV 20.4
8	36,0	TV 20.4
9	40,5	TVÜ 20.4
10	45,0	UVA 25
11	49,5	UV 25
12	50,7	VR 2529
13	55,2	UV 29
14	59,7	UV 29
15	64,2	UV 29
16	68,7	UV 29
17	78,7	BT 29

81,0 m hook height

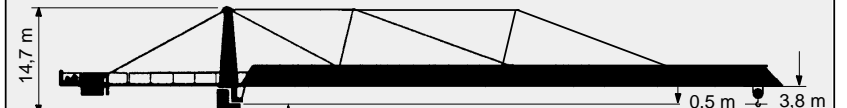
1,8m
KR 16 - 80/100
(10 m x 10 m)
connection
TV 25 / UV 25 / UV 25 S / BT 29

For data regarding cross frames see section 12.
The tower configurations are recommended for economic crane installation and may be used in any case.
Tower configurations with other tower elements are possible, but must be checked and confirmed by us in every individual case and before crane installation starts.

2.2.9.1 Tower configurations

for a free standing stationary tower crane without climbing drive on a cross frame element.

Slewing part:



1	4,5	TV 20.4
2	9,0	TV 20.4
3	13,5	TV 20.4
4	18,0	TV 20.4
5	22,5	TV 20.4
6	27,0	TV 20.4
7	31,5	TV 20.4
8	36,0	TV 20.4
9	40,5	TV 20.4
10	45,0	TVÜ 20.4
11	49,5	TV 25
12	54,0	UVA 25
13	58,5	4,0 m
14	63,0	KRE 480
15	67,5	
16	72,0	
17	76,5	
18	81,0	

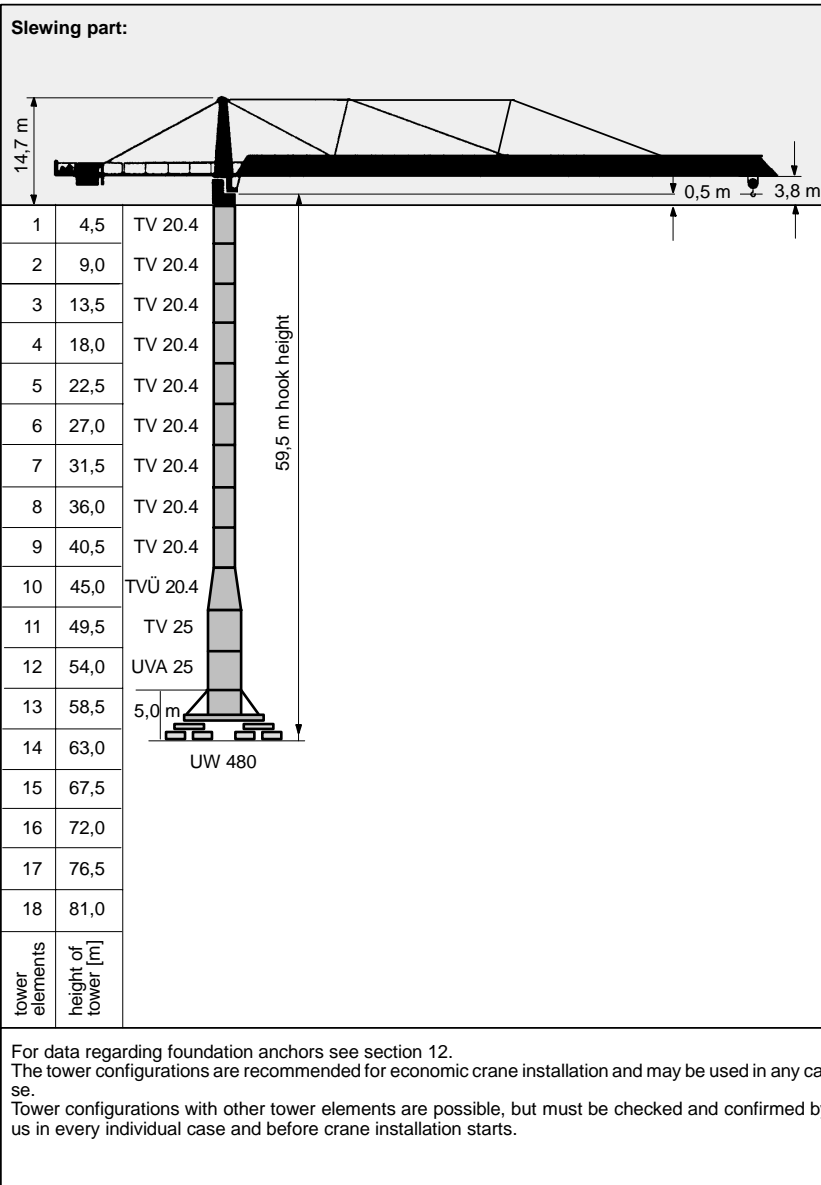
58,5 m hook height

KRE 480

For data regarding foundation anchors see section 12.
The tower configurations are recommended for economic crane installation and may be used in any case.
Tower configurations with other tower elements are possible, but must be checked and confirmed by us in every individual case and before crane installation starts.

2.2.10.1 Tower configurations

for a travelling tower crane without climbing drive.



2.3.1

Colli list

Item	pcs.	Designation	Colli	L (m)	B (m)	H (m)	weight (kg)	volume (m ³)
1	1	tower top complete with platforms at tower top, ladders and different bracing brackets, without platform at slewing frame		14,68	2,98	2,50	18040	109,4
		tower top complete without bracing brackets, platforms or ladders		14,68	2,30	2,50	16750	84,4
		upper part of tower top without platforms, ladders or bracing brackets		10,52	2,10	2,20	4280	48,6
		lower part of tower top with slewing frame, DV, slewing drives, slip ring system and adapter; without platform at slewing frame		5,61	2,30	2,50	12470	32,3
		lower part of tower top with slewing frame, DV, slewing drives, slip ring system without adapter or platform at slewing frame		3,50	2,30	2,50	9730	20,1
2	1	platform slewing frame		1,84	0,77	0,99	110	1,4
3	1	driver's cabin with driver's cabin suspension		2,80	2,15	2,45	1100	14,8
		driver's cabin suspension		1,03	1,85	0,91	170	1,7

Loose and small parts can be distributed depending on the available space.

2.3.2

Colli list

Item	pcs.	designation	colli	L (m)	B (m)	H (m)	weight (kg)	volume (m ³)
4	1	counterjib 26,7 m folded without platforms		16,60	2,10	1,50	7700	52,3
		counterjib 26,7 m unfolded without platforms		25,12	2,10	0,75	7700	39,6
		counterjib 21,7 m folded without platforms		11,60	2,10	1,50	6250	36,5
		counterjib 21,7 m unfolded without platforms		20,12	2,10	0,75	6250	31,7
		counterjib 16,7 m folded without platforms		11,60	2,10	1,50	4750	36,5
		counterjib 16,7 m unfolded without platforms		15,12	2,10	0,75	4750	23,8
5	1	platform1/460x2570		2,61	0,62	0,52	81	0,8
	1	platform2/460x2560		2,56	0,62	0,52	74	0,8
	1	platform3/460x2060		2,06	0,62	0,52	63	0,7
	1	platform5/460x2078		2,11	0,62	0,52	70	0,7
6	2	platform4/310x2060		2,06	0,47	0,52	48	0,5
	1	platform6/310x2065		2,07	0,47	0,52	70	0,5
7	1	machinery platform Hw 2075 FU with hoisting rope (Ø 24 mm x 225 m)		2,30	3,73	2,30	6950	19,7
8	1	disassembly crane		2,35	0,4	3,05	300	2,87

Loose and small parts can be distributed depending on the available space.

2.3.3

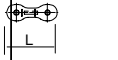
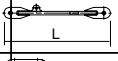

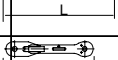


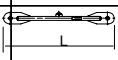
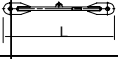




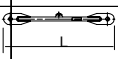
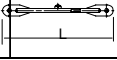
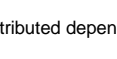

Colli list

Item	pcs.	designation	colli	L (m)	B (m)	H (m)	weight (kg)	volume (m ³)
9	1	jib part 1 with trolley drive		10,25	2,06	2,35	3740	49,6
10	1	jib part 2		10,22	2,06	2,16	2460	45,5
11	1	jib part 3		10,32	2,06	2,16	2220	45,9
12	1	jib part 4		10,12	2,06	2,15	1600	45,2
13	1	jib part 5		10,27	2,06	2,15	1440	45,5
14	1	jib part 6		5,27	2,06	2,15	780	23,3
15	1	jib part 7		10,25	2,06	2,14	1320	45,2
16	1	jib part 8		10,25	2,06	2,12	1260	44,8
17	1	jib part 9		10,23	2,06	2,11	1120	44,5
18	1	jib part 10		5,23	2,06	2,15	740	23,2
19	1	rope swivel traverse		1,53	1,98	0,50	280	1,5
20	1	bracing trestle 1		10,25	1,88	0,93	970	17,9
21	1	bracing trestle 2 with assembly trestle		10,50	1,83	0,64	700	12,3

Loose and small parts can be distributed depending on the available space.

2.3.4


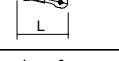
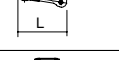

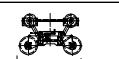

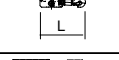
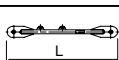
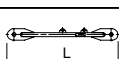

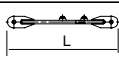


Colli list

Item	pcs.	designation	colli	L (m)	B (m)	H (m)	weight (kg)	volume (m ³)
22	1	trolley jib bracing	1.1 	0,65	0,09	0,21	33	0,01
23	1	bracing	1.2 	2,06	0,09	0,26	110	0,05
24	1	bracing	1.3 	0,55	0,04	0,21	30	0,01
25	1 (2x)	bracing	1.4 	8,95	0,09	0,22	370	0,18
26	1	bracing	1.5 	1,25	0,20	0,21	90	0,05
27	1	bracing	2.1 	3,29	0,09	0,26	130	0,08
28	1 (2x)	bracing	2.2 	9,55	0,09	0,22	270	0,19
29	1	bracing	3.1 	5,20	0,07	0,19	120	0,07
30	1	bracing	3.2 	3,30	0,07	0,19	80	0,04
31	1	bracing	3.3 	9,86	0,07	0,19	210	0,13
32	1	bracing	3.4 	1,20	0,17	0,16	50	0,03
33	1 (3x)	bracing	4.1 	9,46	0,07	0,19	160	0,13
34	1	bracing	4.2 	2,70	0,07	0,19	70	0,04
35	1	bracing	4.3 	7,84	0,07	0,19	150	0,10
36	1	bracing	5.1 	4,82	0,07	0,19	80	0,06
37	1	bracing	5.2 	4,95	0,07	0,19	95	0,07

Loose and small parts can be distributed depending on the available space.

2.3.5

Colli list

Item	pcs.	designation	colli	L (m)	B (m)	H (m)	weight (kg)	volume (m ³)
38	1	bracing	5.3 	1,20	0,15	0,16	41	0,03
39	1	connection strap 1		1,19	0,11	0,50	180	0,07
40	1	connection strap 2		1,13	0,11	0,40	120	0,05
41	1	assembly platform		1,24	1,30	1,70	140	2,74
42	1	trolley LK 20		2,00	2,23	1,30	740	5,8
43	1	hook block		0,95	0,60	1,30	620	0,8
44	1	hoisting rope support		2,58	1,51	1,76	200	6,9
45	1 (2x)	Counterjib bracing	1 	9,56	0,07	0,21	295	0,14
46	1 (2x)	bracing	2 	4,69	0,07	0,21	155	0,07
47	1 (2x)	bracing	3 	4,31	0,07	0,21	145	0,06
48	1 (2x)	bracing	4 	5,35	0,07	0,21	175	0,08
49	1	standard handrail (small parts)		2,55	1,1	1,80	460	5,05
50	1	box (small parts)		1,60	0,90	0,80	500	1,15

Loose and small parts can be distributed depending on the available space.

2.5.1

Assembly weights - tower top - counterjib

Tower top, complete		
bracing brackets (1x530 mm, 2x9300mm), driver's cabin, driver's cabin suspension, platform and standard handrails		18 800 kg
- upper part of tower top, complete	5 440 kg	
- driver's cabin with driver's cabin suspension	760 kg	
- lower part of tower top with slewing frame, DV, slewing drives, platform, standard handrails and slip ring system	12 600 kg	
Counterjib 26,7 m - with hoisting drive Hw 2075 FU, complete		
machinery platform Hw 2075 FU with hoisting rope (Ø 24 mm x 225 m), 6 platforms, 6 bracing brackets, assembly trestles and standard handrail, counterweight 3 t (under machinery platform),		19 220 kg
- counterjib with 6 bracing brackets, platforms, assembly trestles and standard handrail	9 270 kg	
- machinery platform Hw 2075 FU with hoisting rope (Ø 24 mm x 225 m)	6 950 kg	
- counterweight 3 t (under machinery platform)	3 000 kg	
Counterjib 21,7 m - with hoisting drive Hw 2075 FU, complete		
machinery platform Hw 2075 FU with hoisting rope (Ø 24 mm x 225 m), 6 platforms, 6 bracing brackets, assembly trestles and standard handrail, counterweight 3 t (under machinery platform),		17 700 kg
- counterjib with 4 bracing brackets, platforms, assembly trestles and standard handrail	7 750 kg	
- machinery platform Hw 2075 FU with hoisting rope (Ø 24 mm x 225 m)	6 950 kg	
- counterweight 3 t (under machinery platform)	3 000 kg	
Counterjib 16,7 m - with hoisting drive Hw 2075 FU, complete		
machinery platform Hw 2075 FU with hoisting rope (Ø 24 mm x 225 m), 6 platforms, 2 bracing brackets, assembly trestles and standard handrail, counterweight 3 t (under machinery platform),		16 180 kg
- counterjib with 2 bracing brackets, platforms, assembly trestles and standard handrail	6 230 kg	
- machinery platform Hw 2075 FU with hoisting rope (Ø 24 mm x 225 m)	6 950 kg	
- counterweight 3 t (under machinery platform)	3 000 kg	

2.5.2

Assembly weights - trolley jib

90 m trolley jib, complete (70 m = 21 500 kg + 20 m = 2 700 kg)	24 200 kg
- bracing brackets, bracing trestles, trolley, traversing ropes, hook block and standard handrails	
85 m trolley jib, complete (65 m = 20 600 kg + 20 m = 2 700 kg)	23 300 kg
- bracing brackets, bracing trestles, trolley, traversing ropes, hook block and standard handrails	
80 m trolley jib, complete (65 m = 20 600 kg + 20 m = 2 200 kg)	22 800 kg
- bracing brackets, bracing trestles, trolley, traversing ropes, hook block and standard handrails	
75 m trolley jib, complete	22 100 kg
- bracing brackets, bracing trestles, trolley, traversing ropes, hook block and standard handrails	
70 m trolley jib, complete	21 400 kg
- bracing brackets, bracing trestles, trolley, traversing ropes, hook block and standard handrails	
65 m trolley jib, complete	20 900 kg
- bracing brackets, bracing trestles, trolley, traversing ropes, hook block and standard handrails	
60 m trolley jib, complete	20 100 kg
- bracing brackets, bracing trestles, trolley, traversing ropes, hook block and standard handrails	
55 m trolley jib, complete	18 150 kg
- bracing brackets, bracing trestles, trolley, traversing ropes, hook block and standard handrails	
50 m trolley jib, complete	17 350 kg
- bracing brackets, bracing trestles, trolley, traversing ropes, hook block and standard handrails	
45 m trolley jib, complete	16 700 kg
- bracing brackets, bracing trestles, trolley, traversing ropes, hook block and standard handrails	
40 m trolley jib, complete	15 900 kg
- bracing brackets, bracing trestles, trolley, traversing ropes, hook block and standard handrails	
35 m trolley jib, complete	12 800 kg
- bracing brackets, trolley, traversing ropes, hook block and standard handrails	
30 m trolley jib, complete	12 000 kg
- bracing brackets, trolley, traversing ropes, hook block and standard handrails	

2.5.3 **Assembly weights - cross frame / cross frame element / undercarriage**

cross frame KR 1000 - 8 (without optional parts) (8 m x 8 m)		14 630 kg
	- 4 spigots AZ 140 E	684 kg
	- 4 spigots AZ 156 M	748 kg
Cross frame KR 16 - 80/100 (without optional features) (8 m x 8 m)		21 450 kg
	- 4 spigots AZ 140 E KR16-80	620 kg
	- 4 spigots AZ 156 M KR16-80	680 kg
	- 4 spigots AZ 156S M KR16-80	675 kg
Cross frame KR 16 - 80/100 (without optional features) (10 m x 10 m)		25 400 kg
	- 4 spigots AZ 140 E KR16-80	620 kg
	- 4 spigots AZ 156 M KR16-80	680 kg
	- 4 spigots AZ 156S M KR16-80	675 kg
cross frame element KRE 480, complete		24 250 kg
	- base mast part	7 100 kg
	- swivel arms with corner bearings	6 250 kg
	- diagonal struts and ballast rest	9 260 kg
	- assembly platform, ladder and small parts	1 640 kg
undercarriage UW 480, complete		34 000 kg
	- base mast part	7 100 kg
	- swivel arms with crosshead and subframe	16 000 kg
	- diagonal struts and ballast rest	9 260 kg
	- assembly platform, ladder and small parts	1 640 kg

2.5.4



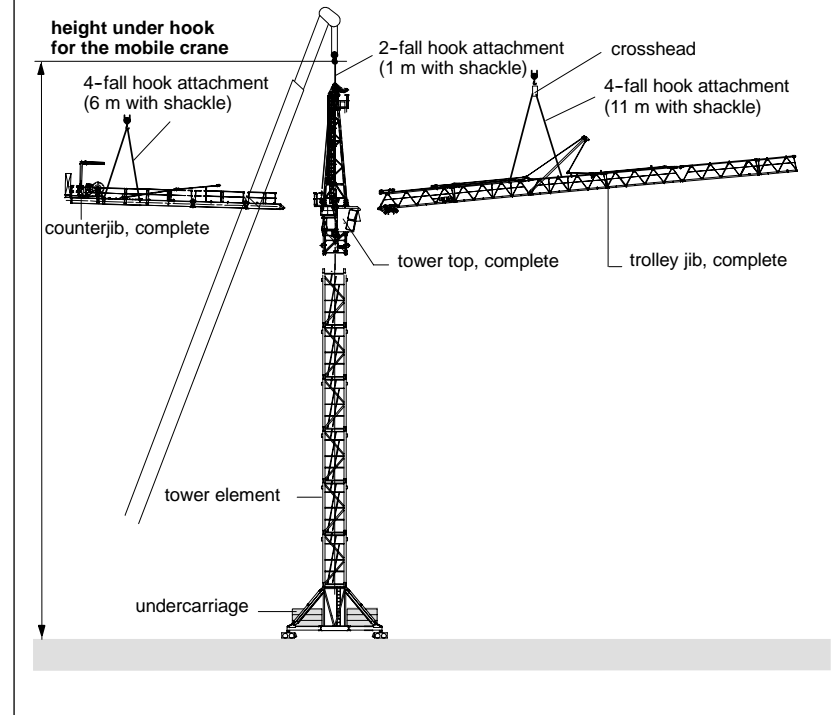
Danger!
Use suspension ropes with sufficient capacity and observe susopension plans!

Required height under hook for the mobile crane
=
Height under hook of WOLFF tower crane + 18 m.

For data regarding the height under hook of WOLFF tower cranes see tower configurations.

If the crane will be erected on another substructure, the required height under hook of the crane increases by the structural dimension of the substructure.

Differences in ground (mobile crane basis - tower crane basis) must be considered for erection.



2.6.3.1 Trolley jib - suspension plan 90 m jib



Danger during disassembly!

Loosen bolts at the pivot point of the jib. Trolley jib must be balanced before it is lifted away. There mustn't be any loose parts on the trolley jib.

The parts of the jib are labeled with a building part identification at the top chord.

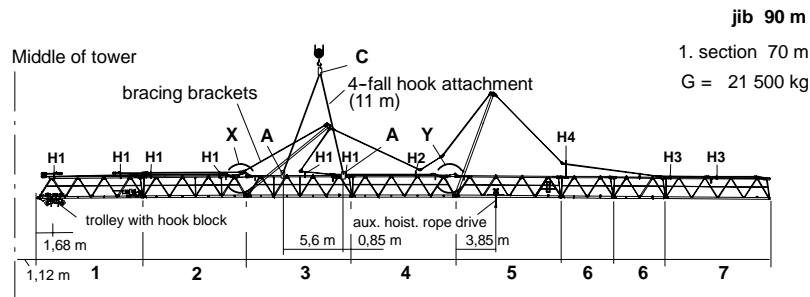
Lengths:	trolley jib part	1/2/3/4/5/7/8/9 = 10,0 m
	trolley jib part	6/10 = 5,0 m
	rope swivel traverse	= 0,61 m

More details about suspensions **A**, **B** and **C** see item 2.6.3.10 / 2.6.3.11 and supports **H1 to H4** see item 2.6.3.12.

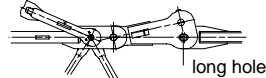


Attention!

For assembly attach hook block with 2 sling ropes DIN 3088 (Ø 8 mm x 1 m with shackle) to the trolley, reeve in assembly rope (Perlon rope Ø 14 mm x 12 m) and secure at the trolley.



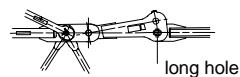
Detail " X "



Attention !

Connecting strap 1 must show to the top and be bolted in the long hole.

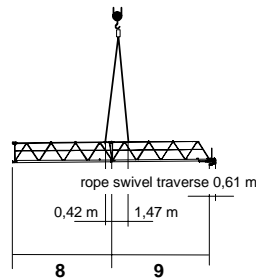
Detail " Y "



Attention !

Connecting strap 2 must show to the top and be bolted in the long hole.

2. section 20 m
G = 2 700 kg



2.6.3.2 Trolley jib - suspension plan 85 m jib



Danger during disassembly!

Loosen bolts at the pivot point of the jib. Trolley jib must be balanced before it is lifted away. There mustn't be any loose parts on the trolley jib.

The parts of the jib are labeled with a building part identification at the top chord.

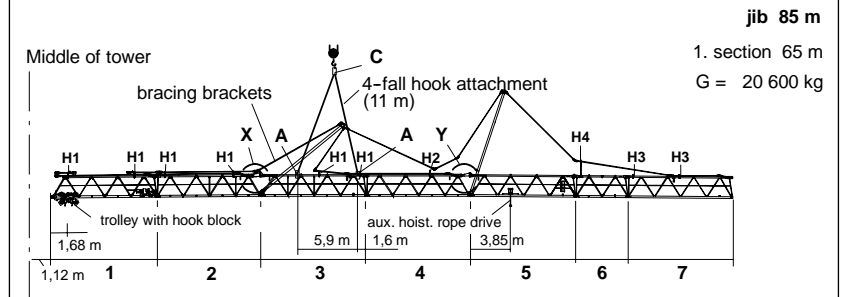
Lengths:	trolley jib part	1/2/3/4/5/7/8/9 = 10,0 m
	trolley jib part	6/10 = 5,0 m
	rope swivel traverse	= 0,61 m

More details about suspensions **A**, **B** and **C** see item 2.6.3.10 / 2.6.3.11 and supports **H1 to H4** see item 2.6.3.12.

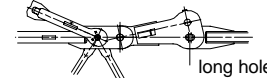


Attention!

For assembly attach hook block with 2 sling ropes DIN 3088 (Ø 8 mm x 1 m with shackle) to the trolley, reeve in assembly rope (Perlon rope Ø 14 mm x 12 m) and secure at the trolley.



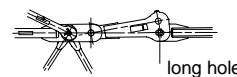
Detail " X "



Attention !

Connecting strap 1 must show to the top and be bolted in the long hole.

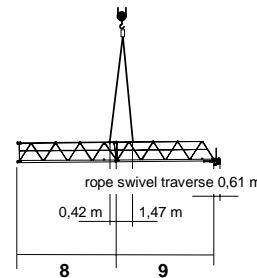
Detail " Y "



Attention !

Connecting strap 2 must show to the top and be bolted in the long hole.

2. section 20 m
G = 2 700 kg



2.6.3.3 Trolley jib - suspension plan 80 m jib



Danger during disassembly!

Loosen bolts at the pivot point of the jib. Trolley jib must be balanced before it is lifted away. There mustn't be any loose parts on the trolley jib.

The parts of the jib are labeled with a building part identification at the top chord.

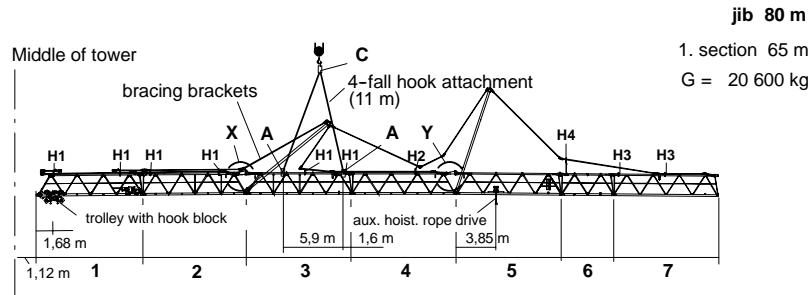
Lengths:	trolley jib part	1/2/3/4/5/7/8/9 = 10,0 m
	trolley jib part	6/10 = 5,0 m
	rope swivel traverse	= 0,61 m

More details about suspensions **A**, **B** and **C** see item 2.6.3.10 / 2.6.3.11 and supports **H1 to H4** see item 2.6.3.12.

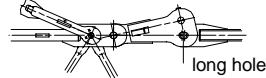


Attention!

For assembly attach hook block with 2 sling ropes DIN 3088 (Ø 8 mm x 1 m with shackle) to the trolley, reeve in assembly rope (Perlon rope Ø 14 mm x 12 m) and secure at the trolley.



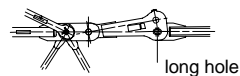
Detail " X "



Attention !

Connecting strap 1 must show to the top and be bolted in the long hole.

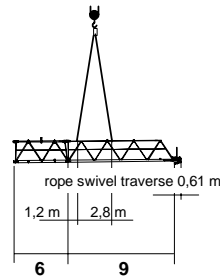
Detail " Y "



Attention !

Connecting strap 2 must show to the top and be bolted in the long hole.

2. section 15 m
G = 2 200 kg



2.6.3.4 Trolley jib - suspension plan 75 m jib



Danger during disassembly!

Loosen bolts at the pivot point of the jib. Trolley jib must be balanced before it is lifted away. There mustn't be any loose parts on the trolley jib.

The parts of the jib are labeled with a building part identification at the top chord.

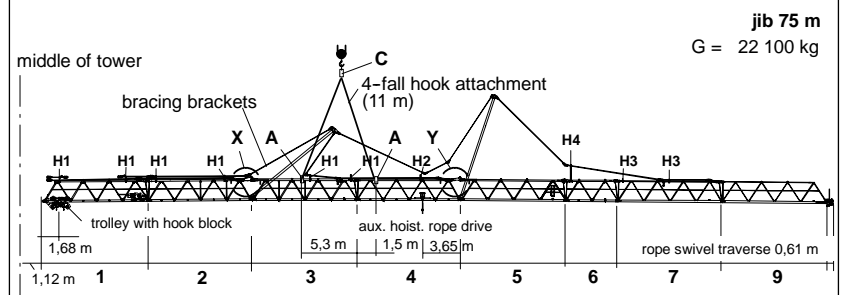
Lengths:	trolley jib part	1/2/3/4/5/7/8/9 = 10,0 m
	trolley jib part	6/10 = 5,0 m
	rope swivel traverse	= 0,61 m

More details about suspensions **A**, **B** and **C** see item 2.6.3.10 / 2.6.3.11 and supports **H1 to H4** see item 2.6.3.12.

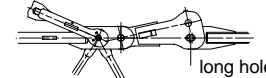


Attention!

For assembly attach hook block with 2 sling ropes DIN 3088 (Ø 8 mm x 1 m with shackle) to the trolley, reeve in assembly rope (Perlon rope Ø 14 mm x 12 m) and secure at the trolley.



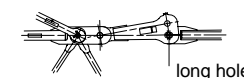
Detail " X "



Attention !

Connecting strap 1 must show to the top and be bolted in the long hole.

Detail " Y "



Attention !

Connecting strap 2 must show to the top and be bolted in the long hole.

2.6.3.5 Trolley jib - suspension plan 70 m and 65 m jib



Danger during disassembly!

Loosen bolts at the pivot point of the jib. Trolley jib must be balanced before it is lifted away. There mustn't be any loose parts on the trolley jib.

The parts of the jib are labeled with a building part identification at the top chord.

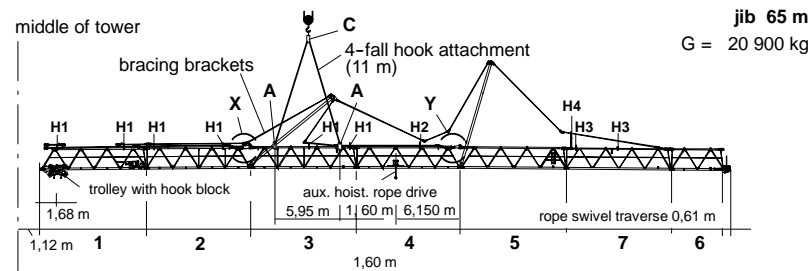
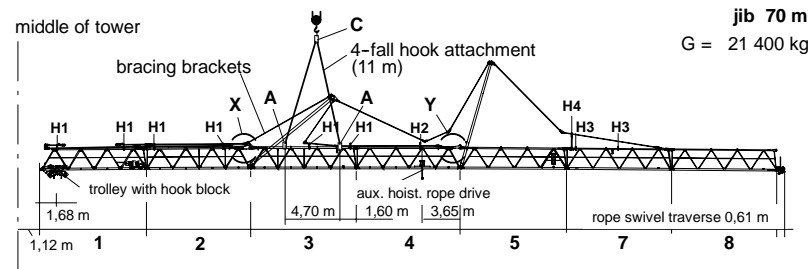
Lengths: trolley jib part 1/2/3/4/5/7/8/9 = 10,0 m
 trolley jib part 6/10 = 5,0 m
 rope swivel traverse = 0,61 m

More details about suspensions **A**, **B** and **C** see item 2.6.3.10 / 2.6.3.11 and supports **H1 to H4** see item 2.6.3.12.

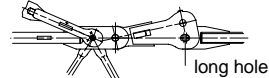


Attention!

For assembly attach hook block with 2 sling ropes DIN 3088 (Ø 8 mm x 1 m with shackle) to the trolley, reeve in assembly rope (Perlon rope Ø 14 mm x 12 m) and secure at the trolley.



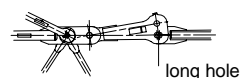
Detail " X "



Attention !

Connecting strap 1 must show to the top and be bolted in the long hole.

Detail " Y "



Attention !

Connecting strap 2 must show to the top and be bolted in the long hole.

2.6.3.6 Trolley jib - suspension plan 60 m jib



Danger during disassembly!

Loosen bolts at the pivot point of the jib. Trolley jib must be balanced before it is lifted away. There mustn't be any loose parts on the trolley jib.

The parts of the jib are labeled with a building part identification at the top chord.

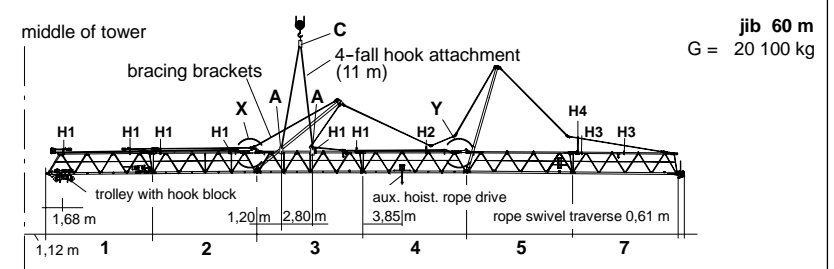
Lengths: trolley jib part 1/2/3/4/5/7/8/9 = 10,0 m
 trolley jib part 6/10 = 5,0 m
 rope swivel traverse = 0,61 m

More details about suspensions **A**, **B** and **C** see item 2.6.3.10 / 2.6.3.11 and supports **H1 to H4** see item 2.6.3.12.

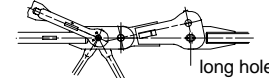


Attention!

For assembly attach hook block with 2 sling ropes DIN 3088 (Ø 8 mm x 1 m with shackle) to the trolley, reeve in assembly rope (Perlon rope Ø 14 mm x 12 m) and secure at the trolley.



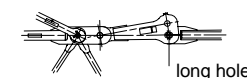
Detail " X "



Attention !

Connecting strap 1 must show to the top and be bolted in the long hole.

Detail " Y "



Attention !

Connecting strap 2 must show to the top and be bolted in the long hole.

2.6.3.7 Trolley jib - suspension plan 55 m and 50 m jib



Danger during disassembly!

Loosen bolts at the pivot point of the jib. Trolley jib must be balanced before it is lifted away. There mustn't be any loose parts on the trolley jib.

The parts of the jib are labeled with a building part identification at the top chord.

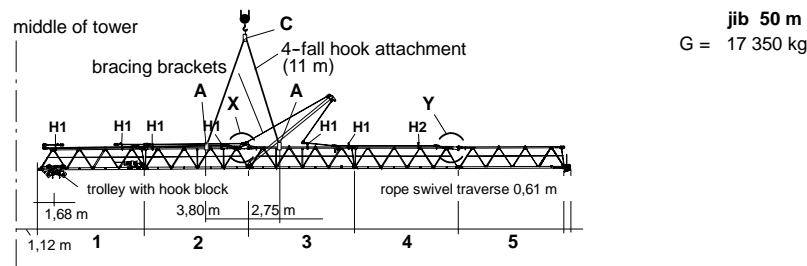
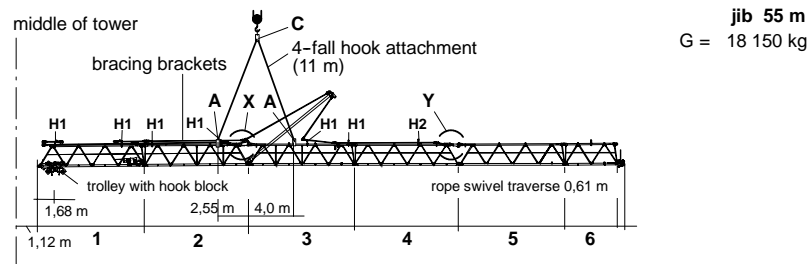
Lengths: trolley jib part 1/2/3/4/5/7/8/9 = 10,0 m
 trolley jib part 6/10 = 5,0 m
 rope swivel traverse = 0,61 m

More details about suspensions **A**, **B** and **C** see item 2.6.3.10 / 2.6.3.11 and supports **H1** to **H4** see item 2.6.3.12.

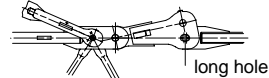


Attention!

For assembly attach hook block with 2 sling ropes DIN 3088 (Ø 8 mm x 1 m with shackle) to the trolley, reeve in assembly rope (Perlon rope Ø 14 mm x 12 m) and secure at the trolley.



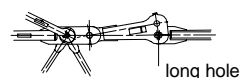
Detail " X "



Attention !

Connecting strap 1 must show to the top and be bolted in the long hole.

Detail " Y "



Attention !

Connecting strap 2 must show to the top and be bolted in the long hole.

2.6.3.8 Trolley jib - suspension plan 45 m and 40 m jib



Danger during disassembly!

Loosen bolts at the pivot point of the jib. Trolley jib must be balanced before it is lifted away. There mustn't be any loose parts on the trolley jib.

The parts of the jib are labeled with a building part identification at the top chord.

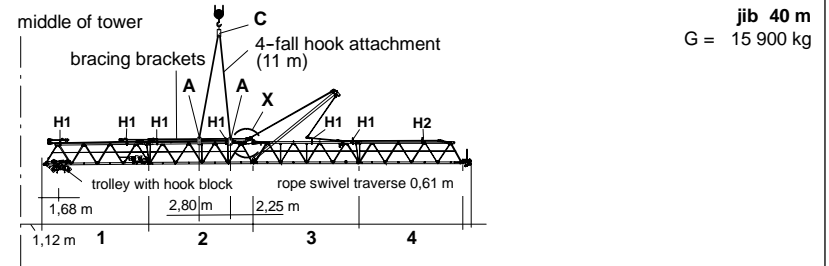
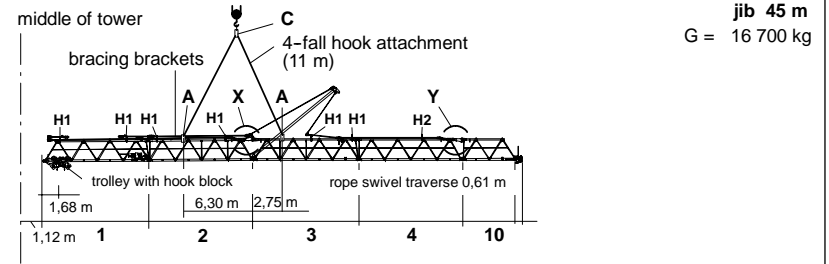
Lengths: trolley jib part 1/2/3/4/5/7/8/9 = 10,0 m
 trolley jib part 6/10 = 5,0 m
 rope swivel traverse = 0,61 m

More details about suspensions **A**, **B** and **C** see item 2.6.3.10 / 2.6.3.11 and supports **H1** to **H4** see item 2.6.3.12.

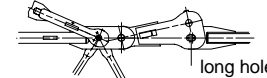


Attention!

For assembly attach hook block with 2 sling ropes DIN 3088 (Ø 8 mm x 1 m with shackle) to the trolley, reeve in assembly rope (Perlon rope Ø 14 mm x 12 m) and secure at the trolley.



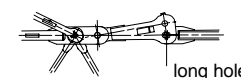
Detail " X "



Attention !

Connecting strap 1 must show to the top and be bolted in the long hole.

Detail " Y "



Attention !

Connecting strap 2 must show to the top and be bolted in the long hole.

2.6.3.9 Trolley jib - suspension plan 35 m and 30 m jib



Danger during disassembly!

Loosen bolts at the pivot point of the jib. Trolley jib must be balanced before it is lifted away. There mustn't be any loose parts on the trolley jib.

The parts of the jib are labeled with a building part identification at the top chord.

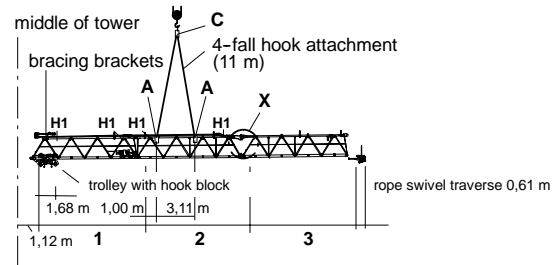
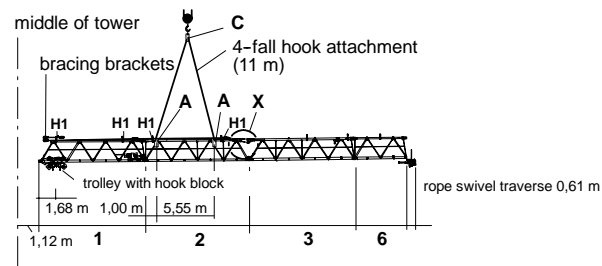
Lengths: trolley jib part 1/2/3/4/5/7/8/9 = 10,0 m
 trolley jib part 6/10 = 5,0 m
 rope swivel traverse = 0,61 m

More details about suspensions **A**, **B** and **C** see item 2.6.3.10 / 2.6.3.11 and supports **H1 to H4** see item 2.6.3.12.

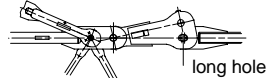


Attention!

For assembly attach hook block with 2 sling ropes DIN 3088 (Ø 8 mm x 1 m with shackle) to the trolley, reeve in assembly rope (Perlon rope Ø 14 mm x 12 m) and secure at the trolley.



Detail " X "



Attention !

Connecting strap 1 must show to the top and be bolted in the long hole.

2.7.1

Hoisting rope

for hoisting winch - Hw 2075 FU

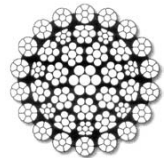
Cable Ø = 24 mm + 4%
 + 2%

design according to DIN 15 020
 kind of operation TWG 1 Am

First equipment

CASAR EUROLIFT -

non twisting
 flexible hoisting rope
 with compressed outer strands
 and compressed cable core



with special packing material grip

nominal strength = 2160 N/mm²
calc. breaking strength = 706,0 kN
min. breaking strength = 564,1 kN
weight per meter = 2,843 kg

Design

langs lay rope, right handed,
 made from blank cable wire.

middle space factor = 0,720
 spinning loss factor = 0,82
 weight factor = 0,87
 total twist number = 280

Number of carryig wires in the outer strands
 is to be judged by the state of wear according to
 DIN 15020 Bl. 2 / ISO DIS 4309 = 126

Attention! hoisting rope with special packing material grip

Basic equipment

cable length 225 m	for crane with:	cable	2 fall
		radius	90 m
		hook path	41 m

By lengthening the hook path by 1 tower element (4,5 m) the necessary cable length increases by **9,0 m for operation in 2 falls.**



Attention!

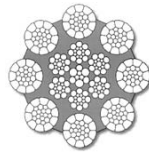
A wire cable is a complex machine element.

Conventional cable design frequently doesn't meet the requirements of modern rope drives, short service life is the result.

2.7.2

Traversing rope

<p>Cable Ø = 12 mm +4% +2%</p>	<p>design according to DIN 15 020 kind of operation TWG 1 Am</p>
<p>First equipment</p>	<p>CASAR TURBOPLAST - cable with 8 strands made out of compressed outer strands.</p> <p>with special packing material grip</p> <p>nominal strength = 1960 N/mm² calc. breaking strength = 148,3 kN min. breaking strength = 124,9 kN weight per meter = 0,658 kg</p>
<p>Design</p>	<p>ordinary lay rope, right handed, surface of wires zinc coated.</p> <p>middle space factor = 0,665 middle spinning loss factor = 0,85 middle weight factor = 0,87 total twist number = 327</p> <p>Number of carryig wires in the outer strands is to be judged by the state of wear according to DIN 15020 Bl. 2 / ISO DIS 4309 = 208</p>



Attention! short traversing rope with special packing material grip

Basic equipment

1 x 100 m	for crane with: radius 60 m - 90 m
cable lengths 1 x 176 m	

1 x 100 m	for crane with: radius 30 m - 55 m
cable lengths 1 x 106 m	



Attention!
A wire cable is a complex machine element.

Conventional cable design frequently doesn't meet the requirements of modern rope drives. short service life is the result.

2.8.1

Insertable exterior climbing drive KWH 20.6

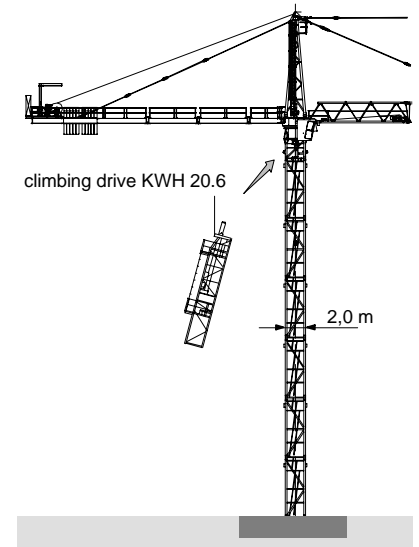
More details about the climbing drive KWH 20.6 see separate documentation in section 12 "Additional equipment".

Minimum height with stationary erection:

2 tower elements = 9,0 m tower height

Minimum height with travelling erection:

**2 tower elements + undercarriage
appr. 13,5 m tower height**



2.8.1.1

Balancing weights

WOLFF 9025	jib							
	30 m	35 m	40 m	45 m	50 m	55 m	60 m	
balancing weight * TV 20.4 = 3,02 t	--	--	30,8 **	28,7 m	30,5 m	31,2 m	29,1 m	
load = 5,0 t	25,5 m	24,3 m	--	--	--	--	--	

* The indicated balancing weights are gross-weights of tower sections or a load.

** The given radius (m) is an approximate value and refers to the center of the tower. The exact balancing position can be reached by carefully moving the trolley and can be checked by a frictionless moving in or out of the concerned tower section.

-- balancing not possible



Danger!

While climbing, the slewing part of the crane must be locked in the insertion direction of the tower sections. Until the tower has been repinned fully and in all holes, the balancing must be kept and the slewing part must remain locked. (For details, please see operational manual KWH 20.6). The climbing gear is an auxiliary device for assembly and mustn't stay at the tower crane WOLFF under normal working conditions.

2.8.5. **Insertable internal climbing drive KSH 20 H**

For use of the WOLFF 9025 in connection with internal climbing drive KSH 20 H the tower combination has to be observed as shown here.

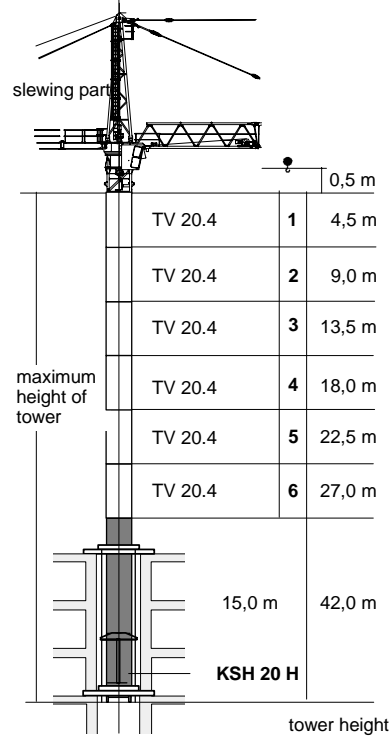
more details about the climbing drive KSH 20 H see separate documentation in section 12 "Additional equipment" ..

2.8.5.1 **Balancing weights**

* The indicated balancing weights are gross-weights of tower elements or a load.

** The indicated radius refers to the centre of the tower and shall be treated as standard value. Exact balancing must be achieved by travelling of trolley with tower element or load and can be checked by measuring the distance between corner posts and tensioning brackets. This distance shall be equal at all four corner posts.

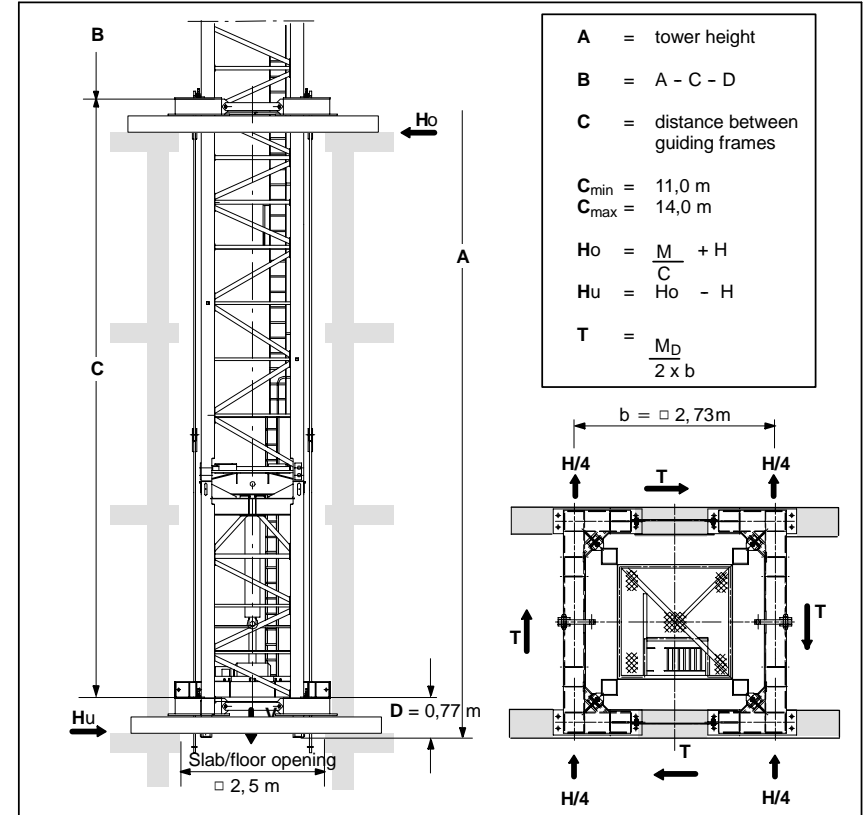
-- balancing not possible



WOLFF 9025	jib						
balancing weight *	30 m	35 m	40 m	45 m	50 m	55 m	60 m **
TV 20.4 = 3,02 t	--	--	--	--	--	--	55,8 m
load = 5,00 t	--	--	--	38,5 m	37,8 m	39,0 m	--
load = 8,00 t	28,7 m	27,9 m	27,0 m	--	--	--	--

WOLFF 9025	jib						
balancing weight *	65 m	70 m	75 m	80 m	85 m	90 m	
TV 20.4 = 3,02 t	55,8 m **	48,5 m	46,2 m	44,0 m	51,9 m	51,8 m	

2.8.5.2 **Reacting forces to building for hydraulic internal climbing gear KSH 20 H**



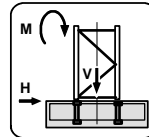
reacting forces to building (kN)		in service														
A(m)	42,0	37,5				33,0				28,5						
C(m)	11	12	13	14	11	12	13	14	11	12	13	14	11	12	13	14
V	1302				1271				1240				1209			
H _o	509	471	438	410	479	443	412	386	452	418	389	364	427	395	368	345
H _u	462	424	391	361	434	398	367	341	409	375	346	321	385	353	326	303
T	119				119				119				119			


reacting forces to building (kN)		out of service														
A(m)	42,0	37,5				33,0				28,5						
C(m)	11	12	13	14	11	12	13	14	11	12	13	14	11	12	13	14
V	1236				1207				1179				1151			
H _o	593	557	526	499	514	483	457	435	440	415	393	375	372	352	335	320
H _u	437	401	370	343	366	335	309	287	301	276	254	236	241	221	204	189
T	0				0				0				0			

3.1.1 Foundation loads according to DIN

Inclusive all dynamic factors, theory order II taken into account.
for a stationary tower crane on a concrete foundation
according to tower configuration without climbing drive
Permanent acting moment = **2270 kNm**

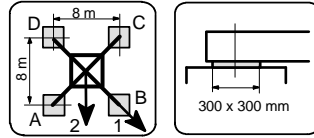
M = moment **H** = horizontal force **V** = vertical load


Foundation loads **Jib length 30 - 90 m**

height under hook  [m]	Crane in service torque moment 651 kNm			crane out of service			Assembly		
	M [kNm]	H [kN]	V [kN]	M [kNm]	H [kN]	V [kN]	M [kNm]	H [kN]	V [kN]
9,5	3618	36	981	87	65	989	4450	22	451
14,0	3804	38	1012	240	71	1017	4570	24	480
18,5	4011	40	1043	1110	99	1045	4690	26	508
23,0	4240	42	1074	1650	107	1074	4840	27	536
27,5	4494	43	1105	2240	115	1103	5000	29	564
32,0	4774	45	1136	2888	124	1130	5180	32	593
36,5	5086	47	1168	3590	132	1159	5370	33	621
41,0	5431	49	1199	4360	141	1187	5590	35	650
45,5	5816	51	1230	5210	149	1215	5820	37	678
50,0	6133	54	1274	6050	159	1255	6030	40	717
54,5	6520	56	1309	6990	168	1287	6280	42	749
59,0	6891	58	1354	7970	178	1327	6520	44	789
Attention ! Tower configuration with basis tower BT 29									
61,2	7130	61	1453	8280	185	1389	6560	46	851
65,7	7540	63	1499	9370	195	1435	6830	49	898
70,2	7975	66	1545	10540	206	1481	7130	51	944
74,5	8460	68	1592	11840	219	1528	7440	54	990
79,2	8970	71	1638	13210	230	1574	7770	56	1036

3.2.1.5 Central ballasts and corner loads acc. to DIN 15019

for a stationary tower crane on a cross frame without climbing drive

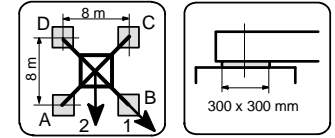


KR 1000 - 8 Corner distance 8,0 m x 8,0 m Jib length 50 m

hook height [m]	central ballast [t]	jib position	crane in service torque moment: 327 kNm					horizontal force [kN]	jib position	crane out of service torque moment: 0 kNm					horizontal force [kN]
			corner loads							corner loads					
			A [kN]	B [kN]	C [kN]	D [kN]				A [kN]	B [kN]	C [kN]	D [kN]		
10,7	32,5	1	359	633	359	85	42	1	154	599	154	0	66		
		2	553	553	165	165		2	439	439	15	15			
15,2	32,5	1	366	656	366	76	44	1	160	616	160	0	90		
		2	571	571	161	161		2	452	452	16	16			
19,7	32,5	1	373	681	373	65	46	1	164	636	164	0	96		
		2	591	591	155	155		2	466	466	16	16			
24,2	32,5	1	380	708	380	52	47	1	167	658	167	0	104		
		2	612	612	148	148		2	480	480	15	15			
28,7	35,0	1	393	743	393	44	49	1	182	682	182	0	113		
		2	640	640	147	147		2	502	502	20	20			
33,2	35,0	1	401	774	401	28	51	1	182	709	182	0	121		
		2	664	664	137	137		2	519	519	18	18			
37,7	37,5	1	414	813	414	15	53	1	194	739	194	0	130		
		2	696	696	132	132		2	543	543	20	20			
42,2	40,0	1	426	856	426	0	55	1	204	772	204	0	138		
		2	730	730	125	125		2	568	568	22	22			
46,7	45,0	1	434	920	434	0	57	1	225	809	225	0	147		
		2	772	772	122	122		2	622	622	172	172			
51,2	57,5	1	482	981	482	0	59	1	285	845	285	0	156		
		2	833	833	139	139		2	709	709	163	163			
55,7	72,5	1	532	1055	532	8	62	1	482	940	482	23	165		
		2	902	902	161	161		2	806	806	157	157			
60,2	87,5	1	579	1134	579	24	64	1	523	1071	523	0	175		
		2	972	972	186	186		2	908	908	151	151			

3.2.1.6 Central ballasts and corner loads acc. to DIN 15019

for a stationary tower crane on a cross frame without climbing drive

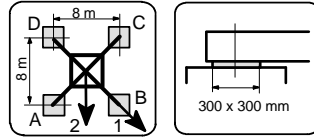


KR 1000 - 8 Corner distance 8,0 m x 8,0 m Jib length 55 m

hook height [m]	central ballast [t]	jib position	crane in service torque moment: 327 kNm					horizontal force [kN]	jib position	crane out of service torque moment: 0 kNm					horizontal force [kN]
			corner loads							corner loads					
			A [kN]	B [kN]	C [kN]	D [kN]				A [kN]	B [kN]	C [kN]	D [kN]		
10,7	32,5	1	369	631	369	108	42	1	154	600	154	0	67		
		2	554	554	184	184		2	439	439	15	15			
15,2	32,5	1	376	654	376	98	44	1	159	617	159	0	91		
		2	573	573	180	180		2	452	452	16	16			
19,7	32,5	1	384	679	384	88	46	1	163	637	163	0	97		
		2	593	593	174	174		2	466	466	16	16			
24,2	32,5	1	391	706	391	75	48	1	167	659	167	0	105		
		2	614	614	167	167		2	481	481	15	15			
28,7	35,0	1	404	741	404	67	50	1	181	683	181	0	114		
		2	642	642	165	165		2	503	503	20	20			
33,2	35,0	1	411	772	411	50	52	1	181	711	181	0	122		
		2	666	666	156	156		2	520	520	17	17			
37,7	37,5	1	424	812	424	37	54	1	193	741	193	0	131		
		2	698	698	150	150		2	544	544	20	20			
42,2	40,0	1	438	854	438	21	55	1	203	774	203	0	139		
		2	732	732	143	143		2	571	571	204	204			
46,7	42,5	1	451	900	451	2	57	1	211	811	211	0	148		
		2	768	768	134	134		2	630	630	172	172			
51,2	55,0	1	490	970	490	11	60	1	272	847	272	0	157		
		2	829	829	151	151		2	718	718	163	163			
55,7	70,0	1	536	1049	536	23	62	1	486	952	486	19	166		
		2	898	898	173	173		2	816	816	156	156			
60,2	85,0	1	583	1128	583	38	64	1	522	1088	522	0	176		
		2	969	969	198	198		2	918	918	149	149			

3.2.1.9 Central ballasts and corner loads acc. to DIN 15019

for a stationary tower crane on a cross frame without climbing drive

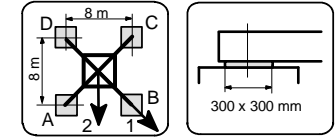


KR 1000 - 8 Corner distance 8,0 m x 8,0 m Jib length 70 m

hook height [m]	central ballast [t]	jib position	crane in service torque moment: 490 kNm					horizontal force [kN]	jib position	crane out of service torque moment: 0 kNm					horizontal force [kN]
			corner loads							corner loads					
			A [kN]	B [kN]	C [kN]	D [kN]				A [kN]	B [kN]	C [kN]	D [kN]		
10,7	32,5	1	404	668	404	140	44	1	212	656	212	0	73		
		2	591	591	217	217		2	502	502	38	38			
15,2	32,5	1	411	693	411	129	46	1	214	681	214	0	99		
		2	610	610	212	212		2	518	518	36	36			
19,7	35,0	1	424	725	424	124	48	1	227	708	227	0	105		
		2	637	637	212	212		2	541	541	40	40			
24,2	35,0	1	431	753	431	110	50	1	226	738	226	0	114		
		2	659	659	204	204		2	558	558	36	36			
28,7	35,0	1	438	783	438	93	52	1	223	771	223	0	122		
		2	682	682	194	194		2	577	577	32	32			
33,2	37,5	1	452	822	452	81	54	1	232	808	232	0	130		
		2	714	714	190	190		2	603	603	32	32			
37,7	40,0	1	465	864	465	66	55	1	238	848	238	0	139		
		2	747	747	183	183		2	631	631	31	31			
42,2	42,5	1	478	909	478	48	57	1	243	892	243	0	147		
		2	783	783	174	174		2	680	680	177	177			
46,7	45,0	1	492	958	492	26	59	1	245	941	245	0	156		
		2	821	821	162	162		2	744	744	140	140			
51,2	47,5	1	506	1005	506	7	62	1	410	1003	410	0	165		
		2	859	859	153	153		2	811	811	101	101			
55,7	67,5	1	564	1099	564	29	64	1	445	1166	445	0	174		
		2	943	943	185	185		2	926	926	102	102			

3.2.1.10 Central ballasts and corner loads acc. to DIN 15019

for a stationary tower crane on a cross frame without climbing drive

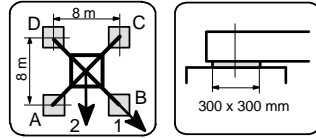


KR 1000 - 8 Corner distance 8,0 m x 8,0 m Jib length 75 m

hook height [m]	central ballast [t]	jib position	crane in service torque moment: 651 kNm					horizontal force [kN]	jib position	crane out of service torque moment: 0 kNm					horizontal force [kN]
			corner loads							corner loads					
			A [kN]	B [kN]	C [kN]	D [kN]				A [kN]	B [kN]	C [kN]	D [kN]		
10,7	60,0	1	453	718	453	189	44	1	205	790	205	0	75		
		2	641	641	266	266		2	579	579	21	21			
15,2	60,0	1	460	743	460	178	46	1	209	810	209	0	102		
		2	660	660	261	261		2	593	593	21	21			
19,7	60,0	1	468	769	468	166	48	1	212	832	212	0	108		
		2	681	681	254	254		2	608	608	20	20			
24,2	62,5	1	481	803	481	158	50	1	226	858	226	0	116		
		2	709	709	253	253		2	631	631	24	24			
28,7	62,5	1	488	834	488	142	52	1	226	886	226	0	125		
		2	732	732	244	244		2	648	648	21	21			
33,2	65,0	1	501	872	501	130	54	1	237	917	237	0	133		
		2	764	764	239	239		2	672	672	24	24			
37,7	67,5	1	515	914	515	115	56	1	246	951	246	0	142		
		2	797	797	232	232		2	697	697	25	25			
42,2	70,0	1	528	958	528	98	58	1	254	989	254	0	150		
		2	832	832	224	224		2	750	750	206	206			
46,7	75,0	1	547	1012	547	83	60	1	272	1031	272	0	159		
		2	876	876	219	219		2	821	821	174	174			
51,2	77,5	1	562	1059	562	65	62	1	281	1072	281	0	168		
		2	913	913	210	210		2	888	888	135	135			
55,7	85,0	1	588	1121	588	56	65	1	463	1229	463	0	177		
		2	965	965	212	212		2	973	973	104	104			

3.2.1.11 Central ballasts and corner loads acc. to DIN 15019

for a stationary tower crane on a cross frame without climbing drive

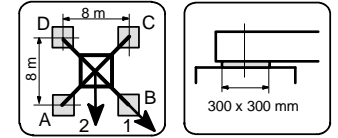


KR 1000 - 8 Corner distance 8,0 m x 8,0 m Jib length 80 m

hook height [m]	central ballast [t]	jib position	crane in service torque moment: 651 kNm					horizontal force [kN]	jib position	crane out of service torque moment: 0 kNm					horizontal force [kN]
			corner loads				horizontal force [kN]			corner loads				horizontal force [kN]	
			A [kN]	B [kN]	C [kN]	D [kN]				A [kN]	B [kN]	C [kN]	D [kN]		
10,7	60,0	1	465	729	465	200	45	1	204	791	204	0	76		
		2	651	651	278	278		2	579	579	20	20			
15,2	60,0	1	472	754	472	190	47	1	209	811	209	0	103		
		2	671	671	272	272		2	594	594	20	20			
19,7	60,0	1	479	780	479	178	49	1	211	833	211	0	109		
		2	692	692	266	266		2	609	609	19	19			
24,2	62,5	1	492	815	492	170	51	1	225	859	225	0	117		
		2	720	720	264	264		2	631	631	24	24			
28,7	65,0	1	505	851	505	159	52	1	238	887	238	0	126		
		2	750	750	261	261		2	654	654	27	27			
33,2	65,0	1	512	884	512	141	54	1	236	918	236	0	134		
		2	775	775	250	250		2	672	672	23	23			
37,7	67,5	1	526	926	526	126	56	1	246	953	246	0	143		
		2	809	809	243	243		2	716	716	235	235			
42,2	72,5	1	545	977	545	113	58	1	266	991	266	0	151		
		2	851	851	240	240		2	784	784	207	207			
46,7	75,0	1	559	1026	559	92	60	1	271	1033	271	0	160		
		2	889	889	228	228		2	850	850	168	168			
51,2	77,5	1	573	1073	573	73	62	1	487	1118	487	0	169		
		2	927	927	219	219		2	918	918	128	128			
55,7	90,0	1	612	1149	612	76	65	1	482	1285	482	0	178		
		2	992	992	233	233		2	1016	1016	108	108			

3.2.1.12 Central ballasts and corner loads acc. to DIN 15019

for a stationary tower crane on a cross frame without climbing drive

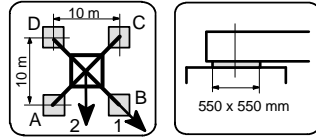


KR 1000 - 8 Corner distance 8,0 m x 8,0 m Jib length 85 m

hook height [m]	central ballast [t]	jib position	crane in service torque moment: 651 kNm					horizontal force [kN]	jib position	crane out of service torque moment: 0 kNm					horizontal force [kN]
			corner loads				horizontal force [kN]			corner loads				horizontal force [kN]	
			A [kN]	B [kN]	C [kN]	D [kN]				A [kN]	B [kN]	C [kN]	D [kN]		
10,7	60,0	1	474	689	474	258	45	1	204	791	204	0	77		
		2	626	626	321	321		2	580	580	20	20			
15,2	60,0	1	481	713	481	248	47	1	208	812	208	0	104		
		2	645	645	316	316		2	594	594	20	20			
19,7	62,5	1	494	746	494	242	49	1	223	834	223	0	110		
		2	672	672	316	316		2	615	615	25	25			
24,2	62,5	1	501	774	501	228	51	1	225	860	225	0	119		
		2	694	694	308	308		2	631	631	23	23			
28,7	65,0	1	514	810	514	219	53	1	237	889	237	0	127		
		2	723	723	305	305		2	655	655	27	27			
33,2	65,0	1	521	842	521	201	55	1	235	920	235	0	135		
		2	748	748	295	295		2	673	673	22	22			
37,7	67,5	1	535	883	535	186	57	1	245	955	245	0	144		
		2	781	781	288	288		2	709	709	260	260			
42,2	72,5	1	554	933	554	175	59	1	265	994	265	0	152		
		2	822	822	286	286		2	777	777	231	231			
46,7	75,0	1	568	981	568	155	60	1	270	1036	270	0	161		
		2	860	860	276	276		2	843	843	192	192			
51,2	77,5	1	582	1027	582	137	63	1	278	1077	278	0	170		
		2	897	897	267	267		2	912	912	152	152			
55,7	82,5	1	602	1083	602	122	65	1	483	1243	483	0	179		
		2	942	942	262	262		2	992	992	113	113			

3.2.3.9 Central ballasts and corner loads acc. to DIN 15019

for a stationary tower crane on a cross frame without climbing drive

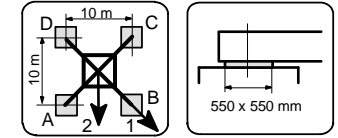


KR 16 - 80/100 Corner distance 10,0 m x 10,0 m Jib length 70 m

hook height [m]	central ballast [t]	jib position	crane in service torque moment: 490 kNm					horizontal force [kN]	jib position	crane out of service torque moment: 0 kNm					horizontal force [kN]
			corner loads							corner loads					
			A [kN]	B [kN]	C [kN]	D [kN]				A [kN]	B [kN]	C [kN]	D [kN]		
60,8	45	1	532	994	532	71	70	1	425	1079	425	0	191		
		2	859	859	206	206	2	864	864	101	101				
63,0	45	1	548	1008	548	87	72	1	435	1122	435	0	195		
		2	873	873	222	222	2	894	894	101	101				
67,5	65	1	609	1100	609	119	74	1	482	1272	483	0	206		
		2	956	956	262	262	2	1009	1009	109	109				
72,0	90	1	683	1206	683	161	77	1	548	1439	548	0	218		
		2	1053	1053	314	314	2	1142	1142	125	125				
76,5	115	1	757	1315	757	200	79	1	608	1614	608	0	229		
		2	1152	1152	363	363	2	1278	1278	137	137				
81,0	140	1	831	1427	831	236	82	1	662	1803	662	0	240		
		2	1252	1252	411	411	2	1419	1419	144	144				
85,5	170	1	918	1554	918	282	84	1	733	2007	733	0	251		
		2	1368	1368	468	468	2	1578	1578	158	158				

3.2.3.10 Central ballasts and corner loads acc. to DIN 15019

for a stationary tower crane on a cross frame without climbing drive

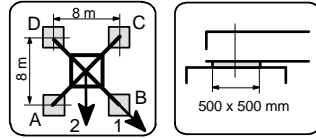


KR 16 - 80/100 Corner distance 10,0 m x 10,0 m Jib length 75 m

hook height [m]	central ballast [t]	jib position	crane in service torque moment: 651 kNm					horizontal force [kN]	jib position	crane out of service torque moment: 0 kNm					horizontal force [kN]
			corner loads							corner loads					
			A [kN]	B [kN]	C [kN]	D [kN]				A [kN]	B [kN]	C [kN]	D [kN]		
60,8	60	1	550	1010	550	91	70	1	436	1130	436	0	194		
		2	875	875	226	226	2	900	900	101	101				
63,0	60	1	566	1025	566	107	72	1	445	1175	445	0	198		
		2	890	890	241	241	2	931	931	100	100				
67,5	80	1	627	1116	627	139	75	1	492	1326	492	0	209		
		2	973	973	282	282	2	1047	1047	108	108				
72,0	105	1	701	1222	702	181	77	1	557	1493	557	0	221		
		2	1069	1069	334	334	2	1180	1180	123	123				
76,5	130	1	776	1330	776	221	80	1	617	1669	617	0	232		
		2	1168	1168	384	384	2	1316	1316	135	135				
81,0	155	1	850	1441	850	258	82	1	670	1858	671	0	243		
		2	1268	1268	432	432	2	1457	1457	143	143				
85,5	185	1	936	1567	936	305	85	1	742	2062	742	0	254		
		2	1383	1383	490	490	2	1615	1615	157	157				

3.3.1.4 Central ballasts and corner loads acc. to DIN 15019

for a stationary tower crane on a cross frame element without climbing drive

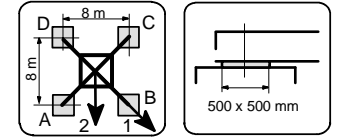


KRE 480 Corner distance 8,0 m x 8,0 m Jib length 45 m

hook height [m]	central ballast [t]	jib position	crane in service torque moment: 327 kNm					horizontal force [kN]	jib position	crane out of service torque moment: 0 kNm					horizontal force [kN]
			corner loads				horizontal force [kN]			corner loads				horizontal force [kN]	
			A [kN]	B [kN]	C [kN]	D [kN]				A [kN]	B [kN]	C [kN]	D [kN]		
13,5	15,0	1	368	659	368	76	45	1	184	444	184	0	76		
		2	574	574	161	161		2	372	372	263	263			
18,0	15,0	1	375	683	375	67	47	1	190	461	190	0	98		
		2	592	592	157	157		2	373	373	47	47			
22,5	15,0	1	382	708	382	55	49	1	194	480	194	0	105		
		2	612	612	151	151		2	387	387	47	47			
27,0	15,0	1	389	735	389	42	51	1	198	501	198	0	113		
		2	634	634	144	144		2	401	401	47	47			
31,5	15,0	1	396	765	396	27	53	1	200	525	200	0	121		
		2	657	657	135	135		2	420	420	272	272			
36,0	15,0	1	403	796	403	10	55	1	201	551	201	0	130		
		2	681	681	125	125		2	463	463	243	243			
40,5	15,0	1	399	841	399	0	57	1	201	580	201	0	138		
		2	707	707	113	113		2	509	509	211	211			
45,0	20,0	1	409	901	409	0	59	1	380	650	380	110	147		
		2	748	748	111	111		2	570	570	189	189			
49,5	35,0	1	464	968	464	0	61	1	424	759	424	89	155		
		2	816	816	132	132		2	661	661	187	187			
54,0	50,0	1	516	1043	516	0	63	1	469	875	469	63	164		
		2	887	887	150	150		2	756	756	182	182			
58,5	65,0	1	564	1121	564	7	65	1	514	996	514	32	173		
		2	958	958	170	170		2	855	855	173	173			
63,0	82,5	1	617	1211	617	23	67	1	567	1130	567	4	183		
		2	1037	1037	197	197		2	965	965	169	169			

3.3.1.5 Central ballasts and corner loads acc. to DIN 15019

for a stationary tower crane on a cross frame element without climbing drive

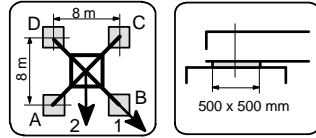


KRE 480 Corner distance 8,0 m x 8,0 m Jib length 50 m

hook height [m]	central ballast [t]	jib position	crane in service torque moment: 327 kNm					horizontal force [kN]	jib position	crane out of service torque moment: 0 kNm					horizontal force [kN]
			corner loads				horizontal force [kN]			corner loads				horizontal force [kN]	
			A [kN]	B [kN]	C [kN]	D [kN]				A [kN]	B [kN]	C [kN]	D [kN]		
13,5	25,0	1	364	649	364	80	46	1	158	612	158	0	77		
		2	566	566	163	163		2	448	448	16	16			
18,0	25,0	1	371	673	371	70	48	1	164	630	164	0	101		
		2	584	584	158	158		2	462	462	17	17			
22,5	25,0	1	379	698	379	59	50	1	168	650	168	0	107		
		2	604	604	153	153		2	476	476	17	17			
27,0	25,0	1	386	725	386	46	52	1	170	673	170	0	115		
		2	626	626	146	146		2	491	491	16	16			
31,5	27,5	1	399	760	399	38	54	1	185	698	185	0	124		
		2	654	654	144	144		2	513	513	20	20			
36,0	27,5	1	406	791	406	21	56	1	185	726	185	0	132		
		2	678	678	134	134		2	530	530	17	17			
40,5	30,0	1	419	831	419	8	57	1	196	756	196	0	141		
		2	710	710	129	129		2	555	555	20	20			
45,0	32,5	1	425	880	425	0	59	1	206	790	206	0	149		
		2	744	744	121	121		2	589	589	177	177			
49,5	42,5	1	457	944	457	0	61	1	252	827	252	0	158		
		2	799	799	131	131		2	667	667	162	162			
54,0	57,5	1	509	1017	509	2	63	1	459	888	459	31	166		
		2	868	868	150	150		2	762	762	156	156			
58,5	75,0	1	561	1103	561	19	65	1	511	1016	511	7	175		
		2	944	944	178	178		2	868	868	154	154			
63,0	90,0	1	608	1185	608	31	68	1	529	1172	529	0	185		
		2	1016	1016	200	200		2	972	972	143	143			

3.3.1.12 Central ballasts and corner loads acc. to DIN 15019

for a stationary tower crane on a cross frame element without climbing drive

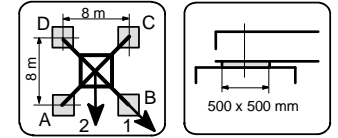


KRE 480 Corner distance 8,0 m x 8,0 m Jib length 85 m

hook height [m]	central ballast [t]	jib position	crane in service torque moment: 651 kNm					horizontal force [kN]	jib position	crane out of service torque moment: 0 kNm					horizontal force [kN]
			corner loads				horizontal force [kN]			corner loads				horizontal force [kN]	
			A [kN]	B [kN]	C [kN]	D [kN]				A [kN]	B [kN]	C [kN]	D [kN]		
13,5	52,5	1	479	706	479	252	49	1	208	806	208	0	88		
		2	639	639	319	319		2	590	590	20	20			
18,0	52,5	1	486	731	486	241	51	1	211	827	211	0	115		
		2	659	659	313	313		2	605	605	20	20			
22,5	55,0	1	499	763	499	235	53	1	226	850	226	0	121		
		2	686	686	313	313		2	626	626	25	25			
27,0	55,0	1	506	792	506	221	55	1	227	877	227	0	129		
		2	708	708	305	305		2	643	643	23	23			
31,5	57,5	1	520	828	520	212	57	1	239	906	239	0	138		
		2	738	738	302	302		2	666	666	26	26			
36,0	60,0	1	533	867	533	200	59	1	250	938	250	0	146		
		2	769	769	297	297		2	691	691	28	28			
40,5	62,5	1	546	908	546	185	61	1	259	974	259	0	155		
		2	802	802	291	291		2	748	748	245	245			
45,0	65,0	1	560	952	560	168	63	1	266	1013	266	0	163		
		2	837	837	283	283		2	811	811	209	209			
49,5	67,5	1	573	999	573	147	65	1	271	1055	271	0	172		
		2	874	874	272	272		2	878	878	168	168			
54,0	72,5	1	593	1056	593	129	67	1	500	1170	500	0	180		
		2	921	921	265	265		2	956	956	129	129			
58,5	87,5	1	638	1138	638	138	69	1	504	1345	504	0	190		
		2	992	992	284	284		2	1064	1064	113	113			

3.3.1.13 Central ballasts and corner loads acc. to DIN 15019

for a stationary tower crane on a cross frame element without climbing drive

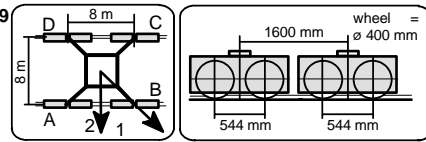


KRE 480 Corner distance 8,0 m x 8,0 m Jib length 90 m

hook height [m]	central ballast [t]	jib position	crane in service torque moment: 651 kNm					horizontal force [kN]	jib position	crane out of service torque moment: 0 kNm					horizontal force [kN]
			corner loads				horizontal force [kN]			corner loads				horizontal force [kN]	
			A [kN]	B [kN]	C [kN]	D [kN]				A [kN]	B [kN]	C [kN]	D [kN]		
13,5	52,5	1	490	704	490	275	49	1	207	807	207	0	89		
		2	641	641	338	338		2	590	590	20	20			
18,0	52,5	1	497	729	497	265	51	1	211	828	211	0	116		
		2	661	661	333	333		2	605	605	20	20			
22,5	55,0	1	510	762	510	259	53	1	226	852	226	0	122		
		2	688	688	332	332		2	627	627	25	25			
27,0	55,0	1	517	790	517	244	55	1	226	878	226	0	131		
		2	710	710	324	324		2	643	643	22	22			
31,5	57,5	1	531	826	531	235	57	1	238	908	238	0	139		
		2	740	740	321	321		2	667	667	25	25			
36,0	60,0	1	544	865	544	223	59	1	249	940	249	0	148		
		2	771	771	317	317		2	709	709	278	278			
40,5	62,5	1	557	906	557	208	61	1	258	976	258	0	156		
		2	804	804	310	310		2	769	769	246	246			
45,0	65,0	1	571	950	571	191	63	1	265	1015	265	0	165		
		2	839	839	302	302		2	832	832	209	209			
49,5	70,0	1	590	1004	590	176	65	1	540	1059	540	22	173		
		2	883	883	297	297		2	907	907	173	173			
54,0	72,5	1	603	1055	603	151	67	1	503	1207	503	0	182		
		2	923	923	284	284		2	980	980	127	127			
58,5	90,0	1	655	1144	655	166	69	1	518	1385	518	0	191		
		2	1001	1001	309	309		2	1095	1095	116	116			

3.4.1.9 Central ballasts and corner loads to DIN 15019

for a stationary tower crane on an undercarriage without climbing drive

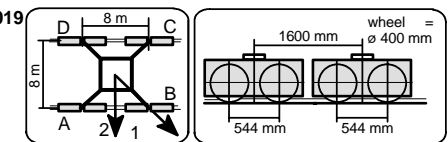


UW 480 Corner distance 8,0 m x 8,0 m Jib length 70 m

hook height [m]	central ballast [t]	jib position	crane in service torque moment: 490 kNm					horizontal force [kN]	jib position	crane out of service torque moment: 0 kNm					horizontal force [kN]
			corner loads				horizontal force [kN]			corner loads				horizontal force [kN]	
			A [kN]	B [kN]	C [kN]	D [kN]				A [kN]	B [kN]	C [kN]	D [kN]		
14,5	27,5	1	441	722	441	159	52	1	249	704	249	25	84		
		2	640	640	241	241		2	547	547	66	66			
19,0	27,5	1	448	748	448	147	55	1	250	730	250	25	110		
		2	660	660	235	235		2	563	563	64	64			
23,5	27,5	1	455	775	455	134	57	1	250	758	250	25	118		
		2	681	681	228	228		2	580	580	61	61			
28,0	27,5	1	462	805	462	119	59	1	248	789	248	25	127		
		2	704	704	219	219		2	598	598	57	57			
32,5	30,0	1	475	843	475	107	62	1	258	824	258	25	135		
		2	735	735	215	215		2	624	624	59	59			
37,0	32,5	1	488	884	488	93	64	1	266	862	266	25	144		
		2	768	768	209	209		2	650	650	59	59			
41,5	32,5	1	496	922	496	70	67	1	259	903	259	25	152		
		2	797	797	194	194		2	689	689	202	202			
46,0	35,0	1	509	969	509	49	69	1	263	948	263	25	161		
		2	834	834	184	184		2	751	751	167	167			
50,5	40,0	1	528	1026	528	31	71	1	444	1000	444	25	169		
		2	880	880	177	177		2	823	823	134	134			
55,0	57,5	1	579	1119	579	40	74	1	464	1163	464	25	178		
		2	961	961	198	198		2	932	932	127	127			
59,5	82,5	1	650	1230	650	70	76	1	520	1335	520	25	187		
		2	1060	1060	240	240		2	1063	1063	137	137			

3.4.1.10 Central ballasts and corner loads to DIN 15019

for a stationary tower crane on an undercarriage without climbing drive

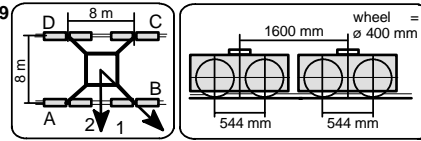


UW 480 Corner distance 8,0 m x 8,0 m Jib length 75 m

hook height [m]	central ballast [t]	jib position	crane in service torque moment: 651 kNm					horizontal force [kN]	jib position	crane out of service torque moment: 0 kNm					horizontal force [kN]
			corner loads				horizontal force [kN]			corner loads				horizontal force [kN]	
			A [kN]	B [kN]	C [kN]	D [kN]				A [kN]	B [kN]	C [kN]	D [kN]		
14,5	52,5	1	484	766	484	202	53	1	231	834	231	25	86		
		2	683	683	284	284		2	616	616	44	44			
19,0	55,0	1	497	798	497	196	55	1	247	855	247	25	113		
		2	710	710	284	284		2	637	637	50	50			
23,5	55,0	1	504	825	504	183	58	1	249	879	249	25	121		
		2	731	731	277	277		2	653	653	49	49			
28,0	55,0	1	511	855	511	167	60	1	250	905	250	25	130		
		2	754	754	268	268		2	669	669	46	46			
32,5	57,5	1	525	893	525	156	62	1	262	935	262	25	138		
		2	785	785	264	264		2	693	693	49	49			
37,0	60,0	1	538	934	538	142	65	1	273	967	273	25	146		
		2	818	818	258	258		2	717	717	51	51			
41,5	62,5	1	551	977	551	125	67	1	282	1003	282	25	155		
		2	852	852	250	250		2	765	765	237	237			
46,0	65,0	1	565	1024	565	105	70	1	289	1042	289	25	163		
		2	889	889	240	240		2	828	828	201	201			
50,5	70,0	1	584	1080	584	88	72	1	306	1085	306	25	172		
		2	935	935	233	233		2	901	901	168	168			
55,0	75,0	1	604	1141	604	67	74	1	482	1226	482	25	180		
		2	983	983	224	224		2	978	978	129	129			
59,5	100,0	1	674	1251	674	97	77	1	537	1399	537	25	190		
		2	1082	1082	266	266		2	1110	1110	138	138			

3.4.1.13 Central ballasts and corner loads to DIN 15019

for a stationary tower crane on an undercarriage without climbing drive



UW 480 Corner distance 8,0 m x 8,0 m **Jib length 90 m**

hook height [m]	central ballast [t]	jib position	crane in service torque moment: 651 kNm				horizontal force [kN]	jib position	crane out of service torque moment: 0 kNm				horizontal force [kN]
			corner loads						corner loads				
			A [kN]	B [kN]	C [kN]	D [kN]		A [kN]	B [kN]	C [kN]	D [kN]		
14,5	55,0	1	521	742	521	300	54	1	242	837	242	25	89
		2	677	677	365	365		2	624	624	49	49	
19,0	55,0	1	528	768	528	289	56	1	245	859	245	25	116
		2	697	697	359	359		2	638	638	49	49	
23,5	55,0	1	535	795	535	275	59	1	247	883	247	25	125
		2	719	719	351	351		2	654	654	47	47	
28,0	57,5	1	548	831	548	266	61	1	261	910	261	25	133
		2	748	748	349	349		2	677	677	51	51	
32,5	57,5	1	555	863	555	248	63	1	260	940	260	25	141
		2	773	773	338	338		2	695	695	48	48	
37,0	60,0	1	569	903	569	234	66	1	270	973	270	25	150
		2	805	805	332	332		2	747	747	291	291	
41,5	62,5	1	582	946	582	218	68	1	278	1009	278	25	158
		2	840	840	325	325		2	807	807	257	257	
46,0	67,5	1	602	999	602	205	70	1	298	1049	298	25	167
		2	883	883	321	321		2	878	878	226	226	
50,5	70,0	1	615	1049	615	181	73	1	565	1105	565	26	175
		2	922	922	308	308		2	947	947	184	184	
55,0	75,0	1	635	1109	635	160	75	1	519	1276	519	25	184
		2	970	970	299	299		2	1027	1027	142	142	
59,5	97,5	1	699	1214	699	184	78	1	557	1457	557	25	193
		2	1063	1063	335	335		2	1155	1155	143	143	